



The Ultimate Hot Tub

Built to last a lifetime American Whirlpool® features the worlds first Steel frame - Appliance Grade® structure. For the ultimate relaxing and healing experience, American Whirlpool® also features the worlds first medically designed jet massage systems called Zone Therapy®. Experience the exclusive features that make your new American Whirlpool® the ultimate hot tub.

Dimensions64"	X 81" /163 x 206 cm
Depth	31" /79 cm
Seating Capacity	3
Water Capacity (gal/liters)	186 gal /705 L
Weight (empty)	605 lbs/274 kg
Weight (full)	2,151 lbs/976 kg
Lounge	Yes
Illuminated Drink Holders	3
Illuminated Spa Controls	Yes
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES	
Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
ABS Bottom Pan	Yes
Northern Exposure® Insulation	Yes
SmartTouch 2 Controls	Yes
Foot Relief Zone®	Yes
Performance Seating®	Yes
Head Cushions	3
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light	Yes
Stainless Steel Jets	Yes

	3.0Hp/6.0bHp, 230V, 2Sp 3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements	.,
(4-Wire)	240/40A/50A
Export	230V, 50Hz, 1x32 <i>i</i>
Jet Total	29
OPTIONAL FEATUR	Yes
,	Ye:
	Ye:















Dimensions78" X	78"/198 cm x 198 cm
Depth	35"/89 cm
Seating Capacity	4
Water Capacity (gal/liters)	259 gal/980 I
Weight empty	773 lbs /351 kg
Weight full	2,923 lbs/1,326kg
Illuminated Drink Holders	
Illuminated Spa Controls	Yes
3 5" Underwater Sna Light	Yps

SIANDAKD UIILIIY FEAIUKES	
Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
ABS Bottom Pan	Yes
Northern Exposure® Insulation	Yes
SmartTouch 2 Controls	
Comfort Collar®	
Head Cushions	2
Performance Seating®	Yes
Aurora Cascade Water Feature	2
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light	Yes

Stainless Steel Jets Yes

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Pump1	3.0Hp/6.0bHp, 230V, 2Sp
Pump2	3.0Hp/6.0bHp, 230V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements	.,
(4-Wire)	240/40A/60A
	230V, 50Hz, 1x32A
	32
OPTIONAL FEATUR	ES
AeroMAAX® Plus (10 air	jets)Yes
	Yes
•	Sanitization System) Yes

Bluetooth Music SystemYes

Pedestal Lights Yes
WiFi Connectivity Yes
X-Series Collar Yes















Dimensions	78" X 78" /198 x 198 cm
Depth	35" /89 cm
Seating Capacity	4
Water Capacity (gal/liter	s)255 gal /963 l
Weight (empty)	773 lbs/351 kg
Weight (full)	2,886 lbs/1,309 kg
Lounge	Yes
Illuminated Drink Holders	2
Illuminated Spa Controls.	Yes
3.5" Underwater Spa Lia	ht Yes

STANDARD UTILITY FEATURES	
Programmable Filter Cycles	Yes
Steel Sub-Structure	
DuraMAAX® Cabinetry	
ABS Bottom Pan	
Northern Exposure® Insulation	Yes
SmartTouch 2 Controls	
Comfort Collar®	1
Head Cushions	2
Chromatherapy	Yes
Performance Seating®	Yes
Aurora Cascade Water Feature	2
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light	
Stainless Steel Jets	

Pump1	. 3.0Hp/6.0bHp, 230V, 2Sp
Pump2	. 3.0Hp/6.0bHp, 230V, 2Sp
Pump1 (Export)	. 3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export)	. 3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements	
(4-Wire)	240/40A/60A
Export	230V, 50Hz, 1x32A
	28
OPTIONAL FEATU	RES
AeroMAAX® Plus (10 air	jets)Ye
AeroMAAX® Plus (10 air CleanZone® System	jets)
AeroMAAX® Plus (10 air CleanZone® System Clean Zone® Ultra (Dual	jets)Ye: Sanitization System)Ye:
AeroMAAX® Plus (10 air CleanZone® System Clean Zone® Ultra (Dual Bluetooth Music System	jets)
AeroMAAX® Plus (10 air CleanZone® System Clean Zone® Ultra (Dual Bluetooth Music System Pedestal Lights	jets)Ye: Sanitization System)Ye:
AeroMAAX® Plus (10 air CleanZone® System Clean Zone® Ultra (Dual Bluetooth Music System Pedestal Lights WiFi Connectivity	jets)















Dimensions	.88" X 88" /224 x 224 cm
Depth	35" /89 cm
Seating Capacity	<i>.</i>
Water Capacity (gal/liter	s)296 gal /1,119 l
Weight (empty)	918 lbs/416 kg
Weight (full)	3,372 lbs/1,530 kg
Illuminated Drink Holders	4
Illuminated Spa Controls	Ye
3 5" Underwater Spa Lia	ht Ye

STANDARD UTILITY FEATURES	
Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
ABS Bottom Pan	Yes
Northern Exposure® Insulation	Yes
SmartTouch 2 Controls	Yes
Comfort Collar®	2
Foot Dome	Yes
Zone Therapy® Seat	Yes
Shiatsu Seat	
Head Cushions	2
Chromatherapy	Yes
Aurora Cascade Water Feature	2
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light	Yes

•	3.0Hp/6.0bHp, 230V, 2Sp
Pump2	3.0Hp/6.0bHp, 230V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements	
	240/40A/60A
Export	230V, 50Hz, 1x32A
	48
OPTIONAL FEATUR	RES
AeroMAAX® Plus (10 air	jets)Yes
CleanZone® System	Yes
Clean Zone® Ultra (Dual :	Sanitization System) Yes
Bluetooth Music System.	Yes
Pedestal Lights	Yes
WiFi Connectivity	Yes
	Yes















Dimensions 88" X 88	3" /224 cm x 224 cm
Depth	
Seating Capacity	6
Water Capacity (gal/liters)	347/1,314
Weight (empty)	820 lbs/372 kg
Weight (full)	.3,703 lbs/1,680 kg
Lounge	Yes
Illuminated Drink Holders	4
Illuminated Spa Controls	Yes
Molded Grab Bar	Yes
3.5" Underwater Spa Light	Yes

STANDARD UTILITY Features	
Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
Northern Exposure® Insulation	Yes
ABS Bottom Pan	Yes
SmartTouch 2 Controls	Yes
Foot Relief Zone®	Yes
Comfort Collar®	2
Zone Therapy® Seat	Yes
Shiatsu Seat	
Head Cushions	3
ChromaTherapy	Yes
Aurora Cascade Water Feature	2
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light	Yes

Stainless Steel JetsYes

Pump1 (Export)	.3.0Hp/6.0bHp, 230V, 2Sp .3.0Hp/6.0bHp, 230V, 2Sp .3.0Hp/6.0bHp, 230V, 2Sp .3.0Hp/6.0bHp, 230V, 2Sp
Export	240/40A/60A
OPTIONAL Feature AeroMAAX® Plus (10 air	jets)Yes
Clean Zone® Ultra (Dual Bluetooth Music System	Yes Sanitization System)YesYes
Pedestal Lights WiFi Connectivity	Yes















Dimensions88" X 8	8" / 224 cm x 224 cm
Depth	35" /89 cm
Seating Capacity	
Water Capacity (gal/liters)	349 gal /1,320 l
Weight (empty)	899 lbs/408 kg
Weight (full)	
Lounges	
Illuminated Drink Holders	
Illuminated Spa Controls	Yes
Molded Grab Bars	Yes
3 5" Underwater Sna Light	Ye

SIANDAKD UIILIIY FEAIUKES	
Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
ABS Bottom Pan	Yes
Northern Exposure® Insulation	Yes
SmartTouch 2 Controls	Yes
Foot Relief Zone®	Yes
Calf Zone	Yes
Comfort Collar®	1
Zone Therapy® Seat	Yes
Head Cushions	3
Chromatherapy	Yes
Aurora Cascade Water Feature	2
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light	Yes
Stainless Steel Jets	Yes

Pump1	3.0Hp/6.0bHp, 230V, 2Sp
	3.0Hp/6.0bHp, 230V, 2Sp
Pump 1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements	., .,
(4-Wire)	240/40A/60A
Export	230V, 50Hz, 1x32A
	47
OPTIONAL FEATUR	iets)Yes
	Yes
	Sanitization System) Yes
Bluetooth Music System.	Yes
Pedestal Lights	Yes
	Yes
X-Series Collar	Yes















Dimensions 91.5" x 91.5" /	/232 cm x 232 cm
Depth	38" /97 cm
Seating Capacity	6
Water Capacity (gal/liters)	351 gal / 1,330 L
Weight (empty)	972 lbs/441 kg
Weight (full)	,889lbs/1,764 kg
Lounges	1
Illuminated Drink Holders	5
Illuminated Spa Controls	Yes
3.5" Underwater Light	Yes

SIANDAKD UIILIIT FEAIUKES	
Programmable Filter Cycles Y	es
Steel Sub-Structure	es
DuraMAAX® Cabinetry Y	es
Northern Exposure® Insulation Y	es
ABS Bottom PanY	es
SmartTouch 2 ControlsY	es
Comfort Collar®	.2
Foot Dome Y	es
Zone Therapy® Seat Y	es
Shiatsu Seat Y	es
Head Cushions	.2
ChromaTherapy Y	es
Illuminated Waterfall Feature	
Digital Color Optic Lighting (interior only) Y	es
Status Indicator LightY	
Stainless Steel Jets	es

Pump1	3.0Hp/6.0bHp, 230V, 2Sp
Pump2	3.0Hp/6.0bHp, 230V, 2Sp
	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements	
(4-Wire)	240/40A/60A
Export	230V, 50Hz, 1x32A
	53
OPTIONAL FEATUR	
	jets)Yes
	Yes
	Sanitization System) Yes
	Yes
Pedestal Lights	Yes
	Yes
X-Series Collar	Yes















Dimensions 91.5" x 91.5	5″ /232 cm x 232 cm
Depth	38" /97 cm
Seating Capacity	6
Water Capacity (gal/liters)	
Weight (empty)	938 lbs/425 kg
Weight (full)	4,403 lbs/1,997 kg
Lounge	Yes
Illuminated Drink Holders	3
Illuminated Spa Controls	Yes
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES	
Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
Northern Exposure® Insulation	Yes
ABS Bottom Pan	Yes
SmartTouch 2 Controls	Yes
Foot Relief Zone®	Yes
Comfort Collar®	2
Zone Therapy® Seat	Yes
Shiatsu Seat	
Head Cushions	3
ChromaTherapy	Yes
Aurora Cascade Water Feature	2
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light	Yes
Stainless Steel Jets	Yes

Pump1	3.0Hp/6.0bHp, 230V, 2Sp
Pump2	3.0Hp/6.0bHp, 230V, 2Sp
Pump 1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements	
(4-Wire)	240/40A/60A
Export	230V, 50Hz, 1x32A
	52
OPTIONAL FEATUR	FC
	ets) Yes
	Yes
,	Sanitization System) Yes
Bluetooth Music System .	Yes
Pedestal Lights	Yes
WiFi Connectivity	Yes
X-Series Collar	Yes















Dimensions 92" x 92'	" / 234 cm x 234 cm
Depth	38" /97 cm
Seating Capacity	6
Water Capacity (gal/liters)	415 gal /1,572 L
Weight (empty)	1,050 lbs/476 kg
Weight (full)	. 4,497 lbs/2,040 kg
Lounge	Yes
Illuminated Drink Holders	4
Illuminated Spa Controls	Yes
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES	
Programmable Filter Cycles	Yes
Steel Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
Northern Exposure® Insulation	Yes
ABS Bottom Pan	Yes
SmartTouch 2 Controls	Yes
Comfort Collar®	1
Foot Dome	Yes
Zone Therapy® Seat	
Head Cushions	
Illuminated Waterfall Feature	2
Aurora Cascade Water Feature	2
Digital Color Optic Lighting (interior only)	Yes
Status Indicator Light	Yes
Stainless Steel Jets	Yes

Pump2	3.ОНр/6.ОЬНр, 240V, 2Sp 3.ОНр/6.ОЬНр, 240V, 2Sp 3.ОНр/6.ОЬНр, 240V, 1Sp
	3.0Hp/6.0bHp, 230V, 2Sp
	3.0Hp/6.0bHp, 230V, 2Sp
Pump3(Export)	3.0Hp/6.0bHp, 230V, 1Sp
Electrical Requirements	
(4-Wire)	240/50A/60A
Export	230V, 50Hz, 1x35A
	75
,	Yes
	ıl Sanitization System) Yes
•	1 Yes
WiFi Connectivity	Yes















Dimensions 100" x	92" /254 cm x 234 cm
Depth	38" /97 cmΩ
Seating Capacity	6
Water Capacity (gal/liters)	470 gal /1,779 l
Weight (empty)	1,219 lbs/553 kg
Weight (full)	5,120 lbs/2,322 kg
Illuminated Drink Holders	
Illuminated Spa Controls	Yes
3 5" Underwater Spa Light	

SIANDARD UIILIIY FEATURES	
Programmable Filter Cycles	Ye:
Steel Sub-Structure	Ye:
DuraMAAX® Cabinetry	
Northern Exposure® Insulation	Ye:
ABS Bottom Pan	
SmartTouch 2 Controls	Ye:
Comfort Collar®	
Illuminated Waterfall Feature	1
Aurora Cascade Water Feature	
Foot Dome	
Zone Therapy® Seat	
Head Cushions	
Ice Bucket	
Digital Color Optic Lighting (interior only)	
Status Indicator Light	
Strainless Steel lets	

Pump13		
Pump2 3		
Pump33	.OHp/6.0bHp, 240V, 1Sp	
Pump1 (Export) 3	.OHp/6.0bHp, 230V, 2Sp	
Pump2(Export) 3	.OHp/6.0bHp, 230V, 2Sp	
Pump3(Export) 3	.OHp/6.0bHp, 230V, 1Sp	
Electrical Requirements		
(4-Wire)	240/50A/60A	
Export	230V, 50Hz, 1x35A	
Jet Total		
OPTIONAL FEATURE	S	
CleanZone® System		
Clean Zone® Ultra (Dual Sa		
Bluetooth Music System	Yes	

WiFi Connectivity Yes

890 Acrylic Colors Sterling Silver





Tuscan Sun



Midnight Canyon















Dimensions91" X 133" /231 cm x 338 cm
Depth
Seating Capacity8-10
Water Capacity (gal/liters) 689 gal /2,609 L
Weight (empty)
Weight (full)
Lounges2
Illuminated Drink Holders4
Illuminated Spa ControlsYes
3.5" Underwater Spa Light Yes
STANDARD UTILITY FEATURES
Programmable Filter Cycles
Steel Sub-Structure
DuraMAAX® Cabinetry Yes
Northern Exposure® InsulationYes

ABS Bottom Pan		Yes
SmartTouch 2 Controls		Yes
Comfort Collar®		1
Foot Dome		Yes
Zone Therapy® Seat		Yes
Head Cushions		4
Love Seat		Yes
Illuminated Water Feature	2	2
Digital Color Optic Lightin	g (interior only)	Yes
Status Indicator Light		Yes
Stainless Steel Jets		Yes
Pump1	3.0Hp/6.0bHp, 240V	, 2Sp
Pump 2	3.0Hp/6.0bHp, 240V	, 2Sp
Pump 3		
Pump 4	3.0Hp/6.0bHp, 240V	, 1Sp

Pump1 (Export)	2.0Hp/4.0bHp, 230V, 2Sp
	2.0Hp/4.0bHp, 230V, 2Sp
	2.0Hp/4.0bHp, 230V, 1Sp
	2.0Hp/4.0bHp, 230V, 1Sp
	S
	240/60A
	230V, 50Hz, 1x35A
	84

OPTIONAL FEATURES

CleanZone® System	Ye:
Clean Zone® Ultra (Dual Sanitization System)	Ye:
Bluetooth Music System	Ye:
WiFi Connectivity	Ye:
Exercise Kit	Ye:
Pneumatic Power Oars	Ye:
X-Series Collar	Ye

982 Acrylic Colors Available Sterling Silver Tuscan Sun Midnight Canyon

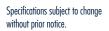














Medically Designed Massage

Your AMERICAN WHIRLPOOL® hot tub features the worlds first Medically designed jetting systems for the ultimate massage. Whether it's diminishing the stresses of everyday life, relieving stiff muscles or simply helping you get a good night's sleep - medically designed Zone Therapy® utilizes correctly positioned jets to target pain zone trigger points. Precisely locating the correct size jet and massaging action where they are most effective is key to relieving pain and stiffness throughout the entire body.

AeroMAAX®

AeroMAAX® strategically places air injectors throughout the spa. This gentler massage promotes blood flow and "vacillation," the awakening of smaller blood vessels through the body. The effect is mild vibration in the spa, to soothe, refresh and heat.



adjust the power of the jet.





Ultimate Comfort

For over 40 years we have designed the worlds most comfortable hot tubs thanks to patented features like the zero gravity Performance Seat®. Seats are specifically molded to fit a variety of shapes and sizes so you can find the one that's right for you. Deep immersion seating provides ultimate comfort, while armrests and Foot Relief Zones® seem to mold to your body.



SmartTouch Control

Intuitive SmartTouch control panels are easy to read with animation allowing you to control the hot tub with the tap of your finger. Unlike your smart devices this control works great when wet. Combined with Powerworks® and fully electronic pumps makes it the most advanced hot tubs in the world.

AMERICAN WHIRLPOOL® hot tubs utilize Direct Drive 56 frame pumps in all of their 240 volt models. These are larger, and more powerful motors that eliminates mechanical switches allowing the pumps to run cooler for a longer and more energy efficient life.

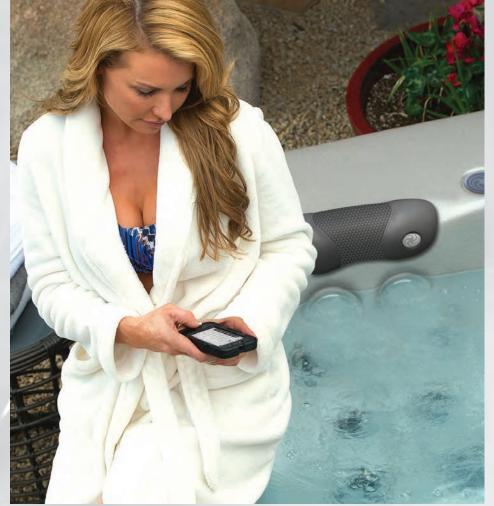




Wifi Connectivity

AMERICAN WHIRLPOOL® hot tubs now put your spa's controls in the palm of your hand. Simply download the free app, sync to your home's WiFi system and enjoy complete control anywhere in the world.





Bluetooth Music

State of the art bluetooth technology puts the music at your fingertips.
Enjoy your favorite artists and playlists anytime with this easy to use stereo system. Simply sync any bluetooth compatible device and as you slip in to the soothing waters enjoy your favorite artists.

Two fully integrated speakers provide crisp clear fidelity for your listening enjoyment.

When you choose the AMERICAN WHIRLPOOL® Sound System, sound will resonate through the water from the powerful subwoofer, which is integrated directly into your spa's structure. The technology allows you to not only hear, but also feel your music.





Crystal Clear Water

Perfect moments deserve perfect, crystal clear water. The water maintenance of your spa is made easy by the exclusive features of AMERICAN WHIRLPOOL's complete 4 step cleaning system and dual sanitization.



4 Step Filtration System

- **1. Weir Door** Breaks the water surface tension and traps debris.
- **2. First Filter** Removes oil and ultra fine particulates up to 10 microns.
- **3. Basket** Captures debris before filtering for easy removal.
- **4. Spa Filter** Oversized filter permits the high flow 1000gpm intake of water to be cleaned and returned into the spa.

CleanZone®

The CleanZone® water purification system will automatically maintain healthy, crystal clear water while greatly reducing chemical maintenance. CleanZone® is a cartridge oxidizer that generates oxygen and cleans your spa water.



CleanZone® Ultra

The CleanZone® Ultra system uses the power of UVC light, the same technology utilized in many communities around the world to purify drinking water. CleanZone® Ultra kills 99.9% of micro-organisms, bacteria, viruses and parasites. This system is the perfect blend of hygiene, purity and technology.



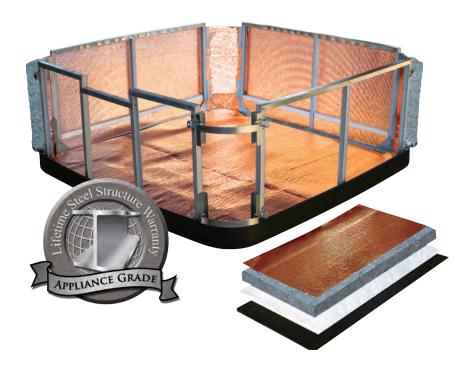
Steel Frame Appliance Grade Structure

AMERICAN WHIRLPOOL® hot tubs are the worlds first steel frame Appliance Grade® hot tubs. The steel frame provides greater structural integrity than wood, as well as superior corrosion protection for a much longer life. Unlike wood It will never rot, warp, or crack. Stronger, more durable, and ideal for the environment - it's the reason AMERICAN WHIRLPOOL® is the ultimate hot tub. The steel frame and Northern Exposure® Insulation allow for complete service of the entire structure and all mechanical parts. Essentially the spa can be serviced to factory specifications right in your backyard, for the lifetime you own it. The hot tub is built to the same service and safety standards as other home appliances.



Lifetime Steel Structure Warranty

The steel frame is the backbone and support for the entire spa. The steel structure of your AMERICAN WHIRLPOOL® hot tub carries a lifetime warranty.





ABS Sealed Base

The ABS Sealed Base is an integral part of the support structure in an AMERICAN WHIRLPOOL® hot tub. Its one-piece construction provides a rugged foundation that seals the bottom of the spa, locking in heat and sealing out moisture.

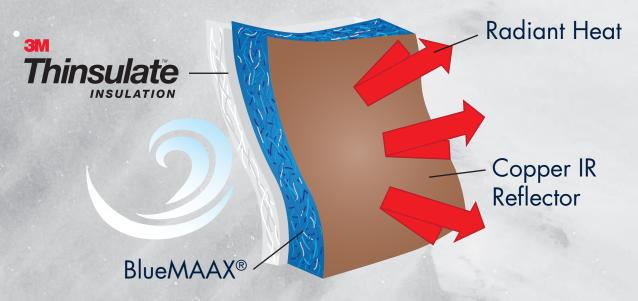
Service

Conventional foam-filled hot tubs are extremely hard to service and are often damaged in the process. It is very costly to bring these back to factory specifications.





Northern Exposure® is the ultimate hot tub insulation system. This patent pending thermal barrier technology recycles the free heat energy for more efficient heating and lower energy costs. All four sides of the spa, plus the floor and cover are lined with reflective copper material to reflect radiant heat energy generated from the pumps back into the spa. Heat is absorbed back into the plumbing helping raise and maintain water temperature. Finally the entire exterior of the hot tub is wrapped in 3M Thinsulate® Insulation, the same incredible material utilized in winter clothing. This three layer patent pending system ensures energy created by the spa stays in the spa.



BlueMAAX®

The Northern Exposure® Insulation System features our eco-friendly BlueMAAX® insulation. Made from recycled natural fiber, it is approved by the U.S. Green Building Council. The insulation contains no chemical irritants, is treated with a borate based solution to prevent mold/mildew growth, pest infestation, and acts as a fire retardant. BlueMAAX® replaces the urethane foam in "foam filled" hot tubs. (Foam filling produces volatile organic compounds (VOC's) which are harmful to the environment.)

Ultra Quiet

The same insulation that makes an AMERICAN WHIRLPOOL® hot tub energy efficient also aids in it's ultra quiet operation. Sound energy is trapped and deadened inside the hot tub by the insulation sound barrier. Quiet operation is essential to ensure a peaceful relaxing experience throughout the entire backyard.





Insulating Cover

AMERICAN WHIRLPOOL's premium grade insulating covers contain a unique copper lining, removable heat sealing pillows to vent excess heat off in the summer and a tailored fit to keep the heat in when cooler. The cover also acts as an important safety barrier to the spa.



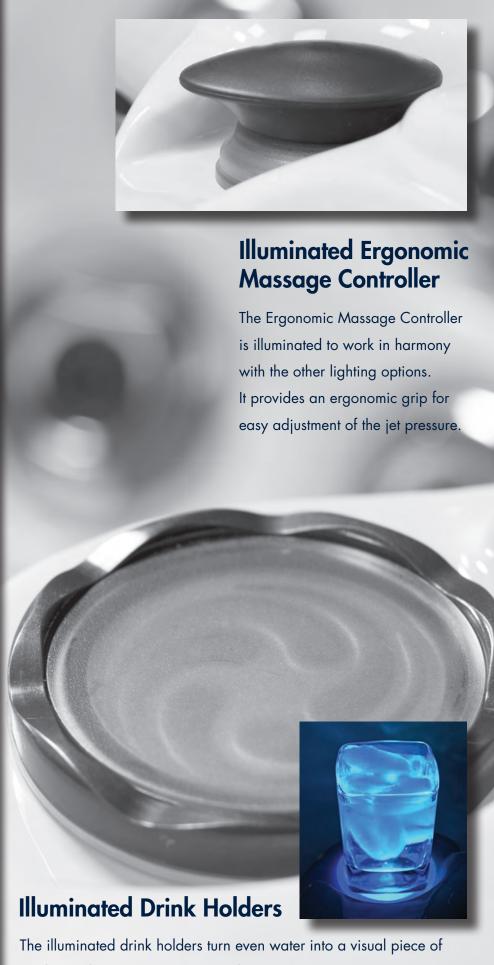
Lifetime Insulation Warranty

The insulation system in your new AMERICAN WHIRLPOOL® hot tub is warranted to maintain the same insulation value as it had at the time it was manufactured. The high R value, Appliance Grade® construction will allow a technician to service the entire spa and bring it back to factory specifications at home.

Set The Mood

Your American whirlpool hot tub is available with a beautiful variety of water and light features. From the laminar water fountains to the Chromotherapy underwater lighting system, everything you need for the perfect scene is available with the touch of a button. Set the color for the perfect mood or turn on the soothing water cascade to help you drift off and forget the stress of the day.





art that makes any evening special.

Continuous Cast Acrylic

Every AMERICAN WHIRLPOOL® hot tub has an attractive interior finish made from continuous cast acrylic. This is superior to Ethelyene "soft plastic" surfaces. The hard, non-porous surface resists stains, fading, scratches and chemical abuse. With the look of granite, pearl or metalescence, the extremely rugged and durable finish offers beauty and peace of mind.



DuraMAAX® Siding

DuraMAAX® is a state of the art wood-alternative material that has the look and feel of natural wood, without the maintenance. The material is impact resistant, impervious to weather or insect damage and will never splinter, crack or rot. The attractive exterior locks in heat and seals out cold air providing a beautiful look and feel



Cabinet Colors





100 Series

100



STRUCTURAL FEATURES

Dimensions	.76'' /193 cm Diameter
Depth	36"/91 cm
Seating Capacity	
Water Capacity (gal/liters)	
Weight (empty)	620 lbs /281 kg
Weight (full)	
3.5" Underwater Spa Light	, ,

STANDARD UTILITY FEATURES

Programmable Filter Cycle:	sYes
Treated Wooden Frame	Yes
DuraMAAX® Cabinetry	Yes
	Yes
HDPE Sealed Base	Yes
Stainless Steel Jets	Yes
	Yes
	.1.5Hp/3.0bHp, 115V, 2Sp
	.2.0Hp/4.0bHp, 230V, 2Sp
Electrical Requirements	1, 1, ,
	240V/30A/40A
	120V/15A/30A
	230V, 50 Hz, 1x10A
	18

OPTIONAL FEATURES

CleanZone® System	Yes
Dealer Installed Option:	
GFCI Cord	15ft, 15A

151



STRUCTURAL FEATURES

Dimensions 83"	x 63"/211 cm x 160 cm
Depth	30"/76 cm
Seating Capacity	3
	193 gal/731 ltr
Weight (empty)	680 lbs /308 kg
Weight (full)	2,280 lbs /1,034 kg
Waterfall	Yes
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycle	esYes
Treated Wooden Frame	Yes
DuraMAAX® Cabinetry	Yes
Thermo-Lock® Insulation.	Yes
HDPE Sealed Base	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
Pump1	1.5Hp/3.0bHp, 115V, 2Sp
Pump1 (Export)	2.0Hp/4.0bHp, 230V, 2Sp
Electrical Requirements	
(4-Wire)	240V/30A/40A
(3-Wire)	120V/15A/30A
Export	230V, 50 Hz, 1x10A
Jet Total	20

CleanZone® System	Yes
Dealer Installed Option:	
GFCI Cord	15ft, 15A



STRUCTURAL FEATURES

Dimensions	71" /180 cm x 180 cm
Depth	35"/89 cm
Seating Capacity	4
Water Capacity (gal/liters)	
Weight (empty)	653 lbs /296 kg
Weight (full)	
3.5" Underwater Spa Light	

STANDARD UTILITY FEATURES

OPTIONAL FEATURES

Dealer Installed Option:

Programmable Filter Cycle	esYes
	Yes
DuraMAAX® Cabinetry	Yes
	Yes
HDPE Sealed Base	Yes
	Yes
	Yes
	1.5Hp/3.0bHp, 115V, 2Sp
	2.0Hp/4.0bHp, 230V, 2Sp
Electrical Requirements	., ., .
(4-Wire)	240V/30A/40A
	120V/15A/30A
	230V, 50 Hz, 1x10A
	16

CleanZone® System.....Yes

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STRUCTURAL FEATURES

Dimensions 02"	v 02" /211 cm v 211 cm
Dimensions 83"	,
Depth	35"/89 cm
Seating Capacity	5-6
Water Capacity (gal/liters)	336 gal/1,272 ltr
Weight (empty)	893 lbs /405 kg
Weight (full)	
Lounge	, , ,
Waterfall	
3.5" Underwater Spa Light	

STANDARD UTILITY FEATURES

•	
Programmable Filter Cycle	esYes
Treated Wooden Frame	Yes
DuraMAAX® Cabinetry	Yes
	Yes
HDPE Sealed Base	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
	2.5Hp/5.0bHp, 240V, 2Sp
	2.5Hp/5.0bHp, 240V, 2Sp
Pump1 (Export)	2.0Hp/4.0bHp, 230V, 2Sp
Pump2(Export)	2.0Hp/4.0bHp, 230V, 2Sp
Electrical Requirements	.,
	240V/40A/60A
	230V, 50 Hz, 1x25A
	40

CleanZone®	System	es
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261



STRUCTURAL FEATURES

Dimensions63" X 8	33" /160 cm x 211 cm
Depth	33"/84 cm
Seating Capacity	4
Water Capacity (gal/liters)	
Weight (empty)	707 lbs /321 kg
Weight (full)	2,718 lbs /1,233 kg
Drink Holders	
Pillows	
3.5" Underwater Spa Light	

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Hybrid Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
Thermo-Lock® Insulation	
Molded Bottom Pan	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
Aurora Cascade Water Feature	
Pump13.0Hp/6.0bHp, 24	40V, 2Sp
Pump1 (Export)3.0Hp/6.0bHp, 2	
Electrical Requirements	. ,
(4-Wire) 240V/4	10A/50A
Export230V, 50 H	
Jet Total	
ODTIONAL FEATURES	

OPTIONAL FEATURES

CleanZone® System	Yes
Bluetooth Music System	Yes
WiFi Connectivity	
Dealer Installed Option:	
Aqua Klean® Filtration	Yes



STRUCTURAL FEATURES

JINGCIONAL ILAION	
Dimensions72" X	72" / 183 cm x 183 cm
Depth	33"/84 cm
Seating Capacity	2-3
Water Capacity (gal/liters)	198 gal/750 ltr
Weight (empty)	648 lbs /294 kg
Weight (full)	2,292 lbs /1,040 kg
Drink Holders	2
Pillows	2
3 5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Hybrid Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
Thermo-Lock® Insulation	
Molded Bottom Pan	
Stainless Steel Jets	
Dynamic LED Lighting	
Aurora Cascade Water Feature	
Pump13.0Hp/6.0bHp, 2	
Pump1 (Export)3.0Hp/6.0bHp, 2	
Electrical Requirements	
(4-Wire)240V/	40A/50A
Export230V, 50 H	
Jet Total	
JOI 10101	4

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Ye:
Ye
Ye









STRUCTURAL FEATURES

Dimensions83" X	83" /211 cm x 211 cm
Depth	36"/91 cm
Seating Capacity	6-7
Water Capacity (gal/liters)	364 gal/1,378 ltr
Weight (empty)	950 lbs /431 kg
Weight (full)	3,968 lbs /1,800 kg
Drink Holders	2
Pillows	4
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES

•	
Programmable Filter Cycle	esYes
Hybrid Sub-Structure	Yes
	Yes
	Yes
Molded Bottom Pan	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
Aurora Cascade Water Fe	ature 2
Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements	
(4-Wire)	240V/40A/60A
	230V, 50 Hz, 1x25A
Jet Total	46

OPTIONAL FEATURES

CleanZone® System	Yes
CleanZone® Ultra (Dual Sanitization System)	
Bluetooth Music System	Yes
WiFi Connectivity	Yes
Dealer Installed Option:	
Aqua Klean® Filtration	Yes



STRUCTURAL FEATURES

Dimensions 83" x 8	33" /211 cm x 211 cm
Depth	36"/91 cm
Seating Capacity	6
Water Capacity (gal/liters)	375 gal/1,420 ltr
Weight (empty)	934 lbs /424 kg
Weight (full)	4,038 lbs /1,832 kg
Drink Holders	2
Lounge	Yes
Pillows	3
3.5" Underwater Spa Light	Yes
. •	

STANDARD UTILITY FEATURES

Programmable Filter Cycle	sYes
	Yes
DuraMAAX® Cabinetry	Yes
	Yes
Molded Bottom Pan	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
	ture 2
Pump1	.3.0Hp/6.0bHp, 240V, 2Sp
Pump2	.3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	.3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export)	.3.0Hp/6.0bHp, 230V, 2Sp
	-Wire) 240V/40A/60A
Export	230V, 50 Hz, 1x25A
	44

CleanZone® System	Yes
CleanZone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes
WiFi Connectivity	
Dealer Installed Option:	
Aqua Klean® Filtration	Yes



200 Series

100-200 Series Color Palette

Acrylic Colors



280



STRUCTURAL FEATURES

Dimensions	92" X 92" /234 cm x	234 cm
Depth	36",	/91 cm
Seating Capacity		7-8
Water Capacity (gal/	liters) 433 gal/1	,639 ltr
Weight (empty)	946 lbs /	'429 kg
Weight (full)	4,548 lbs /2,	.135 kg
Drink Holders	·	3
Pillows		4
3.5" Underwater Spa	Light	Yes

STANDARD UTILITY FEATURES

Programmable Filter Cy	clesYes
Hybrid Sub-Structure	Yes
DuraMAAX® Cabinetry.	Yes
	nYes
Molded Bottom Pan	Yes
	Yes
	Yes
Aurora Cascade Water F	eature 2
Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements	.,
(4-Wire)	240V/40A/60A
	230V, 50 Hz, 1x25A
	46

CleanZone® System	Ye
CleanZone® Ultra (Dual Sanitization System)	
Bluetooth Music System	
WiFi Connectivity	
Dealer Installed Option:	
Agua Klean® Filtration	Vo



STRUCTURAL FEATURES

Dimensions 92" X 9	'2" /234 cm x 234 cm
Depth	36"/91 cm
Seating Capacity	
Water Capacity (gal/liters)	440 gal/1,666 ltr
Weight (empty)	1,009 lbs /458 kg
Weight (full)	4,658 lbs /2,113 kg
Drink Holders	2
Lounge	Yes
Pillows	3
3.5" Underwater Spa Light	Yes

STANDARD UTILITY FEATURES Programmable Filter Cycles

Programmable Filter Cy	clesYes
Hybrid Sub-Structure	Yes
	Yes
	nYes
	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
	eature 2
Pump1	3.0Hp/6.0bHp, 240V, 2Sp
	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements	(4-Wire) 240V/40A/60A
Export	230V, 50 Hz, 1x25A
Jet Total	44

CleanZone® System.....Yes CleanZone® Ultra (Dual Sanitization System)Yes Bluetooth Music SystemYes WiFi ConnectivityYes

OPTIONAL FEATURES

Dealer Installed Option:



STRUCTURAL FEATURE	S
Dimensions	92" /234 cm x 234 cm
Depth	36"/91 cm
Seating Capacity	
Water Capacity (gal/liters)	408 gal/1,544 ltr
Weight (empty)	992 lbs /450 kg
Weight (full)	
Lounge	
Pillows	3
3.5" Underwater Spa Light	Yes
CTANDADD LITHITY EE	ATUDEC
STANDARD UTILITY FE	
Programmable Filter Cycles	
Hybrid Sub-Structure	
DuraMAAX® Cabinetry	Yes
Thermo-Lock® Insulation	
Molded Bottom Pan	Yes
Stainless Steel Jets	
Dynamic LED Lighting	
Aurora Cascade Water Feature	

Pump1......3.0Hp/6.0bHp, 240V, 2Sp Pump2......3.0Hp/6.0bHp, 240V, 2Sp Pump1 (Export)3.0Hp/6.0bHp, 230V, 2Sp Pump2(Export)3.0Hp/6.0bHp, 230V, 2Sp

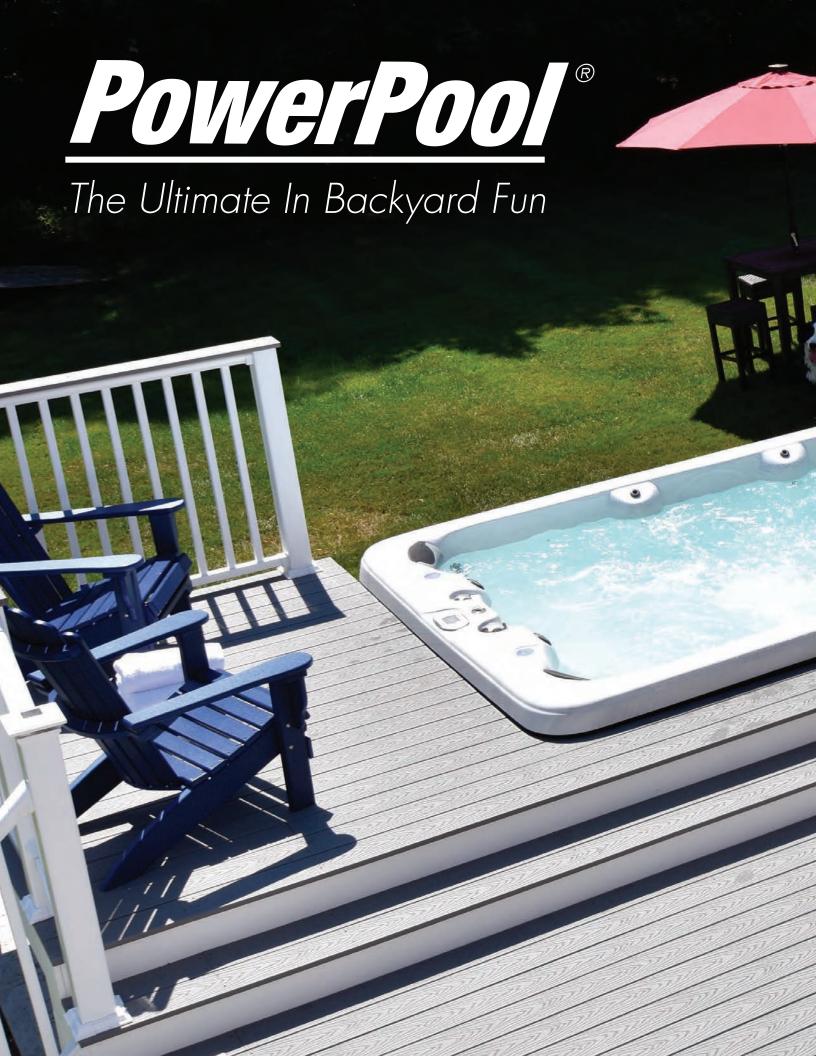
(4-Wire)......240V/40A/60A

Export......230V, 50 Hz, 1x25A

Jet Total44 **OPTIONAL FEATURES**

Electrical Requirements

CleanZone® System	Yes
CleanZone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes
WiFi Connectivity	Yes
Dealer Installed Option:	
Aaua Klean® Filtration	Yes





PowerPoor **

SWIM. . TRAIN.



Swimming has long been known as the ultimate zero-impact exercise and is widely **prescribed by physicians** to patients who want to get in shape or tone their body. PowerPools® employ two different water propulsion systems that work in concert with its open floor plan design. Choose a multi jet deep stream for exercise or the MAAX Force™ swim system for the ultimate endless current swimming experience. The observation seats and well marked swim lanes provide the **optimum swim training center** for your entire family.



A wide variety of aerobic exercises are possible in a PowerPool®. Aqua jogging is especially effective as the deep water neutralizes the effects of gravity while increasing resistance for an amazing low impact workout. Fitness experts recommend a warm water fitness regimen to maximize weight loss. Your PowerPool® can also be equipped with the aquatic exercise equipment package that features modern resistance band technology. Attach the resistance bands to perform a complete toning program.





The new MAAX® Force jet propulsion system uses proprietary 'Anti-Turbulence' technology to boost and smooth the swim stream for the ultimate swimming experience. **Anti-turbulence technology** creates a powerful, smooth, variable jet stream that is completely adjustable and designed to allow you to swim at your individual fitness level.



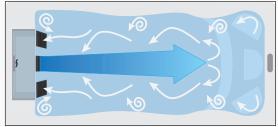
The MAAX Force Jet Propulsion Swim System has a 30 inch wide swim lane offering a superior swimming experience.



MAAX® Force Jet propulsion has advantages over propellers or paddles when creating a better swim stream. It is over 30" wide and easily produces a powerful swimming experience. You can also turn on the hydrotherapy mode to add air for a massage while you work out in the jet stream.



Propeller and Impeller Systems



Propeller system turbulence

Four Seasons Swimming

Enjoy the benefits of outdoor swimming all year long in a PowerPool® swim spa. In many places of the world the outdoor swimming season is short and heating a conventional in-ground pool is expensive and impractical. With your new PowerPool® you can swim and entertain guests any time of the year without the hassle and cost of a swimming pool. Never worry about winterizing your swimming pool again, PowerPool® swim spas are made with the same high efficiency Northern Exposure® insulation system as our hot tubs. Additionally the locking insulated cover means your PowerPool® is hot and ready to use any time of the year.

Swim, Train and Relax year round!



SAHARA SILVER MARBLE MX6 SIDING COLORS PECAN RESORT MODERN MOCHA GRAY RIDGE

MX6

Length in/cm	190"/483 cm
Width in/cm	90"/229 cm
Height in/cm	61"/155cm
Weight (empty)	3,000 lbs/1361 kg
Weight (full)	15,800 lbs/7161 kg
Water Capacity (gal/liters)	2118 gal/8018 L
Seats	3
Depth in/cm	57"/145 cm
Grab Bar	, í 1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3	3.0Hp/6.0bHp 1Sp
Pump 4	3.0Hp/6.0bHp 1Sp
Elct Req.	240V/60A
Export	230V, 50Hz, 1x35A
Head Cushions	2
Digital Color Optics	Yes
Status Indicator Light	Yes
MAAXForce™ Swim Jets	3
Hydrotherapy Jets	25
Aurora Cascade Jets	4
Stainless Steel Jets	Yes

OptionsBluetooth Music System

 $Clean Zone^{\circledR}$

CleanZone® Ultra (Dual Sanitization System)

Wifi Connectivity Exercise Kit Swim Tether

RS2

Length in/cm 144"/366 cm Width in/cm 90"/228 cm 50"/127 cm Height in/cm Weight (empty) 2,200 lbs/998 kg Weight (full) 14,808 lbs/6717 kg Weight Capacity (gal/liters) 1010 gal/3823 L Seats Depth in/cm 46"/117 cm Grab Bar Steel Substructure Yes Northern Exposure® Yes Prog. Filter Cycles Yes 3.5" Underwater Light Yes LED Illuminated swim lane Yes 3.0Hp/6.0bHp 2Sp Pump 1 3.0Hp/6.0bHp 2Sp Pump 2 3.0Hp/6.0bHp 2Sp Pump 3 240V/50A/60A Elct Req. 230V, 50Hz, 1x35A Export **Head Cushions Digital Color Optics** Yes Status Indicator Light Yes Turbo Swim Jets 69 Hydrotherapy Jets Aurora Cascade Jets Stainless Steel Jets Yes

Options

Bluetooth Music System CleanZone® CleanZone® Ultra (Dual Sanitization System) Wifi Connectivity Exercise Kit Pneumatic Power Oars



RL4/ML4

Length in/cm	168"/427 cm
Width in/cm	90″/228 cm
Height in/cm	50"/127 cm
Weight (empty)	2,000 lbs/ 907 kg
Weight (full)	13,200 lbs/5987 kg
Water Capacity (gal/liters)	1550 gal/5867 L
Seats	3
Depth in/cm	47"/119 cm
Illuminated Drink Holders	,
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3 (ML4 only)	3.0Hp/6.0bHp 2Sp
Elct Req. / RL4	240V/40A/60A
Elct Req. / ML4	240V/50A/60A
Export / RL4	230V, 50Hz, 1x25A
Export / ML4	230V, 50Hz, 1x35A
Head Cushions	2
Digital Color Optics	Yes
Status Indicator Light	Yes
Turbo Swim Jets / RL4	4
MAAXForce™ Swim Jets / ML4	2
Hydrotherapy Jets	19
Aurora Cascade Jets	6
Stainless Steel Jets	Yes

Options

Bluetooth Music System

CleanZone®

CleanZone® Ultra (Dual Sanitization System)

Wifi Connectivity

Exercise Kit

Pneumatic Power Oars

Swim Tether



RB4/MB4

Length in/cm	168"/427 cm
Width in/cm	90″/228 cm
Height in/cm	50"/127 cm
Weight (empty)	2,200 lbs/ 998 kg
	11,400 lbs/5170 kg
Water Capacity (gal/liters)	1325 gal/5016 L
Seats	3
Depth in/cm	47"/119 cm
Illuminated Drink Holders	,
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3 (MB4 only)	3.0Hp/6.0bHp 2Sp
Elct Req. / RB4	240V/40A/60A
Elct Req. / MB4	240V/50A/60A
Export / RB4	230V, 50Hz, 1x25A
Export / MB4	230V, 50Hz, 1x35A
Head Cushions	2
Digital Color Optics	Yes
Status Indicator Light	Yes
Turbo Swim Jets / RB4	4
MAAXForce™ Swim Jets / MB4	2
Hydrotherapy Jets	19
Aurora Cascade Jets	6
Stainless Steel Jets	Yes

Options

Bluetooth Music System

CleanZone®

CleanZone® Ultra (Dual Sanitization System)

Wifi Connectivity

Exercise Kit

Pneumatic Power Oars

Swim Tether



DM8

Length in/cm	218"/553 cm
Width in/cm	90"/229 cm
Height in/cm	53"/135 cm
Weight (empty)	3,000 lbs/ 1361 kg
Weight (full)	19,574 lbs/8879 kg
Water Canacity (ad /liters)	

Water Capacity (gal/liters)

swim end 1650 gal/6245 L spa end 300 gal/1136 L

Swim Seating	3
Spa Seating	5
Depth in/cm	48"/122 cm
Illuminated Drink Holders	1
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3	3.0Hp/6.0bHp 2Sp
Spa Pump	3.0Hp/6.0bHp 2Sp
Elct Req.	

swim end 240V/50A/60A spa end 240V/40A/50A

Export / Swim End 230V, 50Hz, 1x35A
Export / Spa End 230V, 50Hz, 1x25A
Head Cushions 2
Digital Color Optics Yes
MAAXForce™ Swim Jets 2
Hydrotherapy Jets 31
Aurora Cascade Jets 4
Stainless Steel Jets Yes

Options

Bluetooth Music System CleanZone® Ultra (Dual Sanitization System) Wifi Connectivity Exercise Kit Exercise Kit with Oars Swim Tether





AMERICANWHIRLPOOL.com

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