



AMERICAN<sup>®</sup>  
WHIRLPOOL





AMERICAN®  
WHIRLPOOL

*The Perfect Hot Tub*



### **The Ultimate Hot Tub**

Built to last a lifetime American Whirlpool® features the worlds first Steel frame - Appliance Grade® structure. For the ultimate relaxing and healing experience, American Whirlpool® also features the worlds

first medically designed jet massage systems called Zone Therapy®. Experience the exclusive features that make your new American Whirlpool® the ultimate hot tub.

# 451

Dimensions.....	64" X 81" /163 x 206 cm
Depth.....	31" /79 cm
Seating Capacity.....	3
Water Capacity (gal/liters) .....	185 gal /700 L
Weight (empty) .....	605 lbs/274 kg
Weight (full) .....	2,151 lbs/976 kg
Lounge.....	Yes
Illuminated Drink Holders .....	3
Illuminated Spa Controls .....	Yes
3.5" Underwater Spa Light .....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
ABS Bottom Pan.....	Yes
Northern Exposure® Insulation.....	Yes
Touch Screen Top Side Control .....	Yes
Foot Relief Zone®.....	Yes
Performance Seating®.....	Yes
Head Cushions .....	3
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/50A
Export.....	230V, 50Hz, 1x15A
Jet Total .....	29

## OPTIONAL FEATURES

CleanZone® System .....	Yes
Bluetooth Music System .....	Yes



Specifications subject to change without prior notice.

# 460

Dimensions.....	78" X 78" / 198 cm x 198 cm
Depth .....	35" / 89 cm
Seating Capacity.....	4
Water Capacity (gal./liters) .....	259 gal / 980 L
Weight empty .....	697 lbs / 316 kg
Weight full.....	2,847 lbs / 1,291 kg
Illuminated Drink Holders.....	3
Illuminated Spa Controls.....	Yes
3.5" Underwater Spa Light.....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
ABS Bottom Pan.....	Yes
Northern Exposure® Insulation.....	Yes
Touch Screen Top Side Control.....	Yes
Comfort Collar®.....	2
Head Cushions .....	2
Performance Seating®.....	Yes
Aurora Cascade Water Feature .....	2
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export.....	230V, 50Hz, 1x25A
Jet Total .....	32

## OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System .....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
Pedestal Lights .....	Yes
X-Series Collar .....	Yes



Specifications subject to change without prior notice.

# 461

Dimensions.....	78" X 78" /198 x 198 cm
Depth.....	35" /89 cm
Seating Capacity.....	4
Water Capacity (gal./liters) .....	255 gal /965 L
Weight (empty) .....	697 lbs/316 kg
Weight (full) .....	2,810 lbs/1,275 kg
Lounge.....	Yes
Illuminated Drink Holders .....	2
Illuminated Spa Controls .....	Yes
3.5" Underwater Spa Light .....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
ABS Bottom Pan.....	Yes
Northern Exposure® Insulation.....	Yes
Touch Screen Top Side Control .....	Yes
Comfort Collar®.....	1
Head Cushions .....	2
Chromatherapy.....	Yes
Performance Seating®.....	Yes
Aurora Cascade Water Feature .....	2
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export.....	230V, 50Hz, 1x25A
Jet Total .....	28

## OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System.....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
Pedestal Lights .....	Yes
X-Series Collar.....	Yes



Specifications subject to change without prior notice.

# 470

Dimensions.....	87" X 87" / 221 x 221 cm
Depth.....	35" / 89 cm
Seating Capacity.....	6
Water Capacity (gal./liters) .....	296 gal / 1,120 L
Weight (empty) .....	827 lbs/375 kg
Weight (full) .....	3,281 lbs/1,488 kg
Illuminated Drink Holders .....	4
Illuminated Spa Controls .....	Yes
3.5" Underwater Spa Light .....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
ABS Bottom Pan.....	Yes
Northern Exposure® Insulation.....	Yes
Touch Screen Top Side Control .....	Yes
Comfort Collar®.....	2
Foot Dome .....	Yes
Zone Therapy® Seat.....	Yes
Shiatsu Seat .....	Yes
Head Cushions .....	2
Chromatherapy.....	Yes
Aurora Cascade Water Feature .....	2
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export.....	230V, 50Hz, 1x25A
Jet Total .....	48

## OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System.....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
Pedestal Lights .....	Yes
X-Series Collar .....	Yes



Specifications subject to change without prior notice.

# 471

Dimensions.....	87" X 87" /221 cm x 221 cm
Depth.....	35" /89 cm
Seating Capacity.....	6
Water Capacity (gal./liters) .....	345/1,306
Weight (empty) .....	820 lbs/372 kg
Weight (full) .....	3,703 lbs/1,680 kg
Lounge.....	Yes
Illuminated Drink Holders .....	4
Illuminated Spa Controls .....	Yes
Molded Grab Bar .....	Yes
3.5" Underwater Spa Light .....	Yes

## STANDARD UTILITY Features

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
Northern Exposure® Insulation.....	Yes
ABS Bottom Pan.....	Yes
Touch Screen Top Side Control .....	Yes
Foot Relief Zone®.....	Yes
Comfort Collar®.....	2
Zone Therapy® Seat.....	Yes
Shiatsu Seat .....	Yes
Head Cushions .....	3
ChromaTherapy .....	Yes
Aurora Cascade Water Feature .....	2
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export.....	230V, 50Hz, 1x25A
Jet Total .....	49

## OPTIONAL Features

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System.....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
Pedestal Lights .....	Yes
X-Series Collar .....	Yes



Specifications subject to change without prior notice.

Dimensions.....	87" X 87" / 221 cm x 221 cm
Depth.....	35" / 89 cm
Seating Capacity.....	5
Water Capacity (gal./liters) .....	347 gal /1,316 L
Weight (empty) .....	808 lbs/367 kg
Weight (full) .....	3,703 lbs/1,680 kg
Lounges .....	2
Illuminated Drink Holders.....	3
Illuminated Spa Controls.....	Yes
Molded Grab Bars.....	Yes
3.5" Underwater Spa Light.....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
ABS Bottom Pan.....	Yes
Northern Exposure® Insulation.....	Yes
Touch Screen Top Side Control .....	Yes
Foot Relief Zone® .....	Yes
Calf Zone.....	Yes
Comfort Collar®.....	1
Zone Therapy® Seat.....	Yes
Head Cushions .....	3
Chromatherapy.....	Yes
Aurora Cascade Water Feature .....	2
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export .....	230V, 50Hz, 1x25A
Jet Total .....	47

## OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System .....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
Pedestal Lights .....	Yes
X-Series Collar.....	Yes



Specifications subject to change without prior notice.



# 480

Dimensions.....	91.5" x 91.5" /232 cm x 232 cm
Depth.....	38" /97 cm
Seating Capacity.....	6
Water Capacity (gal/liters) .....	351 gal /1,329 L
Weight (empty) .....	881 lbs/400 kg
Weight (full) .....	3,798lbs/1,723 kg
Illuminated Drink Holders .....	6
Illuminated Spa Controls .....	Yes
3.5" Underwater Light .....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
Northern Exposure® Insulation.....	Yes
ABS Bottom Pan.....	Yes
Touch Screen Top Side Control .....	Yes
Comfort Collar®.....	2
Foot Dome .....	Yes
Zone Therapy® Seat.....	Yes
Shiatsu Seat .....	Yes
Head Cushions .....	4
ChromaTherapy .....	Yes
Aurora Cascade Water Feature .....	2
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export .....	230V, 50Hz, 1x25A
Jet Total .....	53

## OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System .....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
Pedestal Lights .....	Yes
X-Series Collar.....	Yes



Specifications subject to change without prior notice.

Dimensions.....	91.5" x 91.5" /232 cm x 232 cm
Depth.....	38" /97 cm
Seating Capacity.....	6
Water Capacity (gal/liters) .....	417 gal /1,579 L
Weight (empty) .....	938 lbs/425 kg
Weight (full) .....	4,403 lbs/1,997 kg
Lounge.....	Yes
Illuminated Drink Holders.....	3
Illuminated Spa Controls.....	Yes
3.5" Underwater Spa Light.....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
Northern Exposure® Insulation.....	Yes
ABS Bottom Pan.....	Yes
Touch Screen Top Side Control .....	Yes
Foot Relief Zone® .....	Yes
Comfort Collar®.....	2
Zone Therapy® Seat.....	Yes
Shiatsu Seat .....	Yes
Head Cushions .....	3
ChromaTherapy .....	Yes
Aurora Cascade Water Feature .....	2
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240/40A/60A
Export .....	230V, 50Hz, 1x25A
Jet Total .....	52

## OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System .....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
Pedestal Lights .....	Yes
X-Series Collar.....	Yes



Specifications subject to change without prior notice.

# 880

Dimensions.....	92" x 92" / 234 cm x 234 cm
Depth.....	38" / 97 cm
Seating Capacity.....	6-7
Water Capacity (gal./liters) .....	500 gal /1,893 L
Weight (empty) .....	1,100 lbs/499 kg
Weight (full) .....	5,250 lbs/2,381 kg
Illuminated Drink Holders .....	4
Illuminated Spa Controls .....	Yes
3.5" Underwater Spa Light .....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
Northern Exposure® Insulation.....	Yes
ABS Bottom Pan.....	Yes
Touch Screen Top Side Control .....	Yes
Foot Relief Zone® .....	Yes
Comfort Collar®.....	2
Shoulder Relief Zone .....	Yes
Deep Tissue Hamstring Jets .....	Yes
Zone Therapy® Seat.....	Yes
Shiatsu Seat .....	Yes
Head Cushions .....	5
Aurora Cascade Water Feature .....	4
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump3.....	3.0Hp/6.0bHp, 240V, 1Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump3 (Export) .....	3.0Hp/6.0bHp, 230V, 1Sp
Electrical Requirements (4-Wire).....	240/50A/60A
Export.....	230V, 50Hz, 1x40A
Jet Total .....	64

## OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System.....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
X-Series Collar.....	Yes



Specifications subject to change without prior notice.

Dimensions.....	92" x 92" / 234 cm x 234 cm
Depth.....	38" / 97 cm
Seating Capacity.....	5-6
Water Capacity (gal/liters) .....	484 gal / 1,832 L
Weight (empty) .....	1,050 lbs/476 kg
Weight (full) .....	5,068 lbs/2,299 kg
Lounge.....	Yes
Illuminated Drink Holders.....	4
Illuminated Spa Controls.....	Yes
3.5" Underwater Spa Light.....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry.....	Yes
Northern Exposure® Insulation.....	Yes
ABS Bottom Pan.....	Yes
Touch Screen Top Side Control .....	Yes
Foot Relief Zone®.....	Yes
Comfort Collar®.....	2
Shoulder Relief Zone .....	Yes
Deep Tissue Hamstring Jets.....	Yes
Zone Therapy® Seat.....	Yes
Shiatsu Seat.....	Yes
Head Cushions .....	4
Aurora Cascade Water Feature .....	4
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes

Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump3.....	3.0Hp/6.0bHp, 240V, 1Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump3 (Export) .....	3.0Hp/6.0bHp, 230V, 1Sp
Electrical Requirements (4-Wire).....	240/50A/60A
Export.....	230V, 50Hz, 1x35A
Jet Total .....	64

## OPTIONAL FEATURES

AeroMAAX® Plus (10 air jets).....	Yes
CleanZone® System.....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
X-Series Collar.....	Yes



Specifications subject  
to change  
without prior notice.

# 982

Dimensions.....	91" X 133" /231 cm x 338 cm
Depth.....	38" /97 cm
Seating Capacity.....	8-10
Water Capacity (gal/liters) .....	714 gal /2,703 L
Weight (empty) .....	1,448 lbs/657 kg
Weight (full) .....	7,375 lbs/3,345 kg
Lounges .....	2
Illuminated Drink Holders.....	4
Illuminated Spa Controls .....	Yes
3.5" Underwater Spa Light.....	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Steel Sub-Structure .....	Yes
DuraMAAX® Cabinetry .....	Yes
Northern Exposure® Insulation.....	Yes

ABS Bottom Pan.....	Yes
Touch Screen Top Side Control .....	Yes
Comfort Collar®.....	2
Zone Therapy® Seat.....	Yes
Head Cushions .....	5
Love Seat .....	Yes
Illuminated Water Feature.....	4
Digital Color Optic Lighting (interior only) .....	Yes
Status Indicator Light.....	Yes
Stainless Steel Jets .....	Yes
Pump 1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump 2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump 3.....	2.5Hp/5.0bHp, 240V, 1Sp
Pump 4.....	2.5Hp/5.0bHp, 240V, 1Sp

Pump1 (Export) .....	2.0Hp/4.0bHp, 230V, 2Sp
Pump2(Export) .....	2.0Hp/4.0bHp, 230V, 2Sp
Pump3(Export) .....	2.0Hp/4.0bHp, 230V, 1Sp
Pump4(Export) .....	2.0Hp/4.0bHp, 230V, 1Sp
Electrical Requirements .....	
(4-Wire).....	240/40A/60A
Export .....	230V, 50Hz, 1x35A
Jet Total .....	79

## OPTIONAL FEATURES

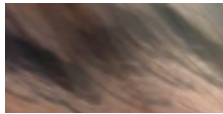
CleanZone® System.....	Yes
Clean Zone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
Exercise Kit.....	Yes
Pneumatic Power Oars.....	Yes
X-Series Collar.....	Yes

## 982 Acrylic Colors Available

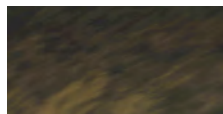
Silver Marble



Tuscan Sun



Midnight Canyon



Specifications subject to change without prior notice.

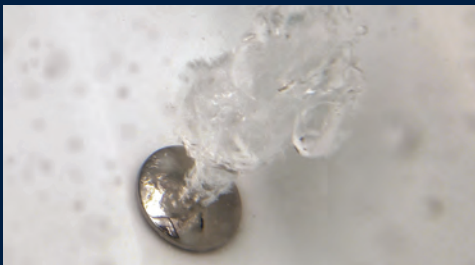


# Medically Designed Massage

Your AMERICAN WHIRLPOOL® hot tub features the worlds first Medically designed jetting systems for the ultimate massage. Whether it's diminishing the stresses of everyday life, relieving stiff muscles or simply helping you get a good night's sleep - medically designed Zone Therapy® utilizes correctly positioned jets to target pain zone trigger points. Precisely locating the correct size jet and massaging action where they are most effective is key to relieving pain and stiffness throughout the entire body.

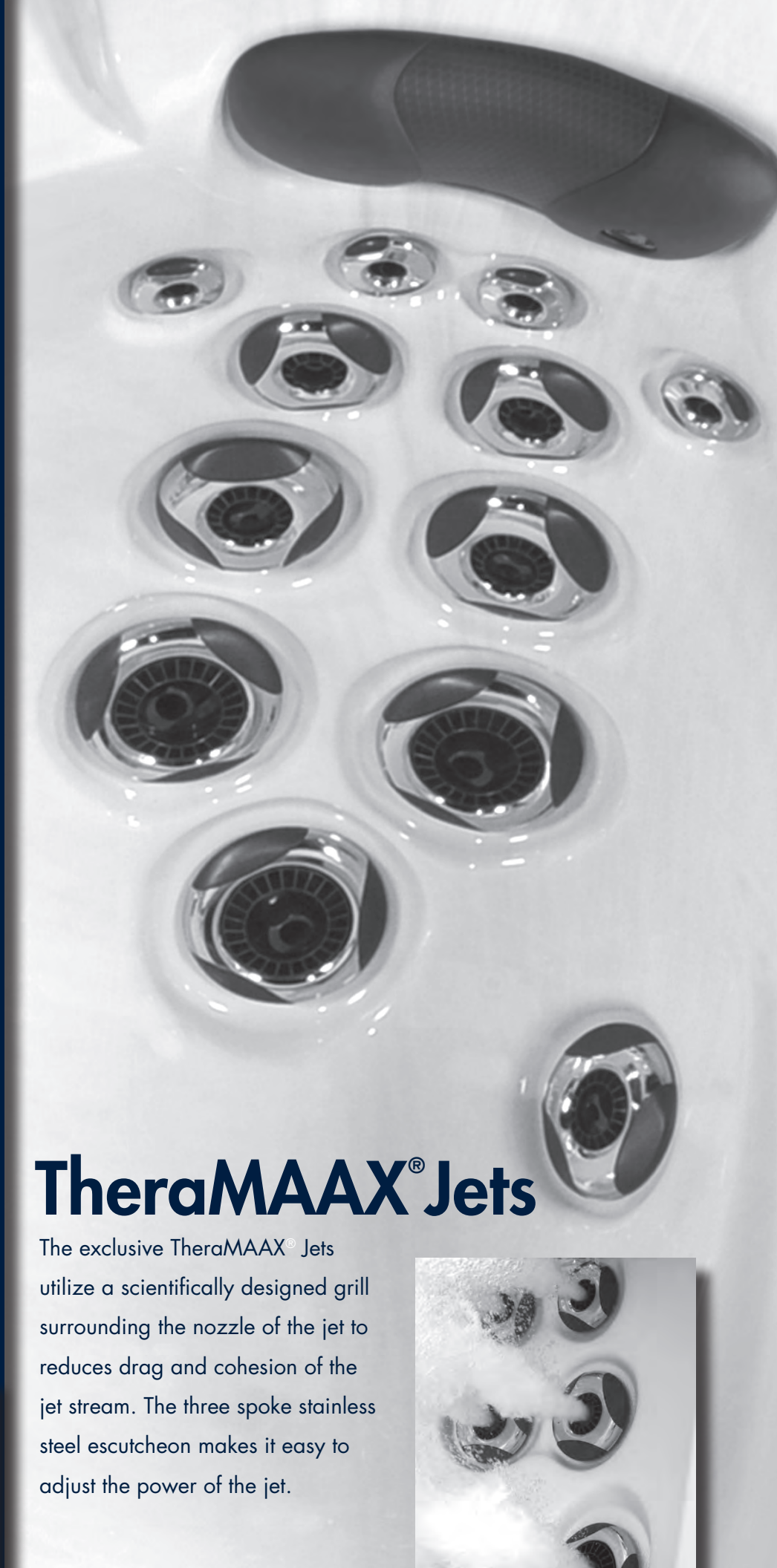
## AeroMAAX®

AeroMAAX® strategically places air injectors throughout the spa. This gentler massage promotes blood flow and "vacillation," the awakening of smaller blood vessels through the body. The effect is mild vibration in the spa, to soothe, refresh and heat.



## TheraMAAX® Jets

The exclusive TheraMAAX® Jets utilize a scientifically designed grill surrounding the nozzle of the jet to reduce drag and cohesion of the jet stream. The three spoke stainless steel escutcheon makes it easy to adjust the power of the jet.





## Shoulder Relief Zone™

A neck massage therapy system is one of the most relaxing features in a spa. The molded Comfort Collar's unique cushion supports your neck, while the jets massage neck and shoulder muscles. The Comfort Collar® is like having



## Comfort Collar®

A neck massage therapy system is one of the most relaxing features in a spa. The molded Comfort Collar's unique cushion supports your neck, while the jets massage neck and shoulder muscles. The Comfort Collar® is like having your neck massaged by a loved one. This hallmark feature is one of the reasons many have already chosen an AMERICAN WHIRLPOOL® hot tub.



## X-Series Collar

The convenient X-series option replaces the Comfort Collar® and increases the seat size in the deep corner seat for physical freedom of movement and enhanced comfort for those who need it.

# Ultimate Comfort

For over 40 years we have designed the worlds most comfortable hot tubs thanks to patented features like the zero gravity Performance Seat<sup>®</sup>. Seats are specifically molded to fit a variety of shapes and sizes so you can find the one that's right for you. Deep immersion seating provides ultimate comfort, while armrests and Foot Relief Zones<sup>®</sup> seem to mold to your body.



## Performance Seating<sup>®</sup>

Performance Seating<sup>®</sup> means AMERICAN WHIRLPOOL<sup>®</sup> has the most comfortable spas in the industry. Each seat is designed to provide full body immersion and proper posture, in harmony with their respective jetting pattern, for comfort, superior jet performance and reducing stress on your lower back.





# Touch Screen Top Side Control

The user-friendly spa controller allows you to change the temperature from the easy-to-read home screen and use the Mode Selection Wheel or Direct Function Selection Wheel to access any other spa features. Messages and reminders will display at the bottom of the screen to keep you up to date on its' operating condition.

AMERICAN WHIRLPOOL® hot tubs utilize Direct Drive 56 frame pumps in all of their 240 volt models. These are larger, and more powerful motors that eliminates mechanical switches allowing the pumps to run cooler for a longer and more energy efficient life.





# Bluetooth Music

State of the art bluetooth technology puts the music at your fingertips. Enjoy your favorite artists and playlists anytime with this easy to use stereo system. Simply sync any bluetooth compatible device and as you slip in to the soothing waters enjoy your favorite artists.

Two fully integrated speakers provide crisp clear fidelity for your listening enjoyment.

When you choose the AMERICAN WHIRLPOOL® Sound System, sound will resonate through the water from the powerful subwoofer, which is integrated directly into your spa's structure. The technology allows you to not only hear, but also feel your music.



*Subwoofer*

# Crystal Clear Water

Perfect moments deserve perfect, crystal clear water. The water maintenance of your spa is made easy by the exclusive features of AMERICAN WHIRLPOOL's complete 4 step cleaning system and dual sanitization.



## 4 Step Filtration System

- 1. Weir Door** - Breaks the water surface tension and traps debris.
- 2. First Filter** - Removes oil and ultra fine particulates up to 10 microns.
- 3. Basket** - Captures debris before filtering for easy removal.
- 4. Spa Filter** - Oversized filter permits the high flow 1000gpm intake of water to be cleaned and returned into the spa.

## CleanZone®

The CleanZone® water purification system will automatically maintain healthy, crystal clear water while greatly reducing chemical maintenance. CleanZone® is a cartridge oxidizer that generates oxygen and cleans your spa water.



## CleanZone® Ultra

The CleanZone® Ultra system uses the power of UVC light, the same technology utilized in many communities around the world to purify drinking water. CleanZone® Ultra kills 99.9% of micro-organisms, bacteria, viruses and parasites. This system is the perfect blend of hygiene, purity and technology.



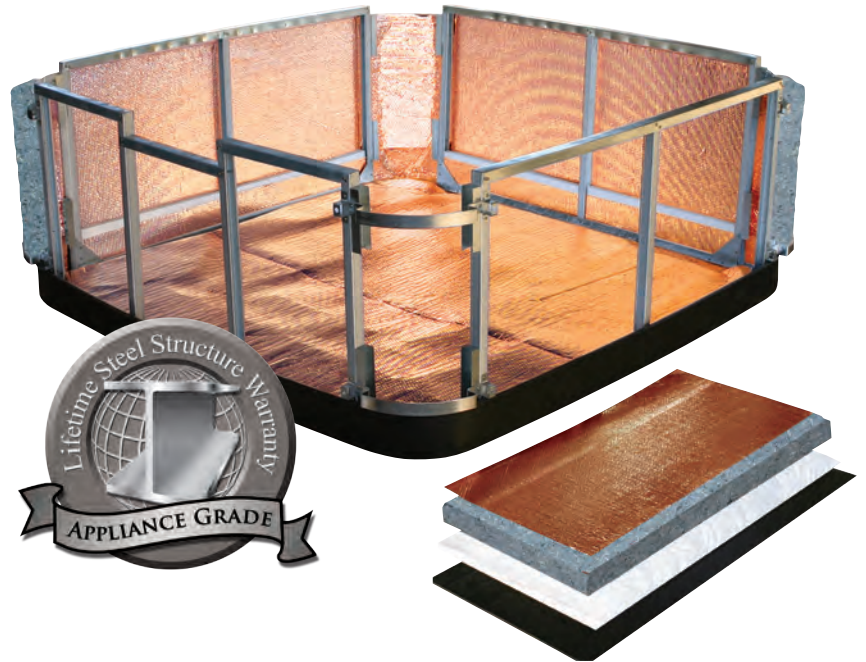
# Steel Frame Appliance Grade Structure

AMERICAN WHIRLPOOL® hot tubs are the worlds first steel frame Appliance Grade® hot tubs. The steel frame provides greater structural integrity than wood, as well as superior corrosion protection for a much longer life. Unlike wood It will never rot, warp, or crack. Stronger, more durable, and ideal for the environment - it's the reason AMERICAN WHIRLPOOL® is the ultimate hot tub. The steel frame and Northern Exposure® Insulation allow for complete service of the entire structure and all mechanical parts. Essentially the spa can be serviced to factory specifications right in your backyard, for the lifetime you own it. The hot tub is built to the same service and safety standards as other home appliances.



## Lifetime Steel Structure Warranty

The steel frame is the backbone and support for the entire spa. The steel structure of your AMERICAN WHIRLPOOL® hot tub carries a lifetime warranty.



## ABS Sealed Base

The ABS Sealed Base is an integral part of the support structure in an AMERICAN WHIRLPOOL® hot tub. Its one-piece construction provides a rugged foundation that seals the bottom of the spa, locking in heat and sealing out moisture.

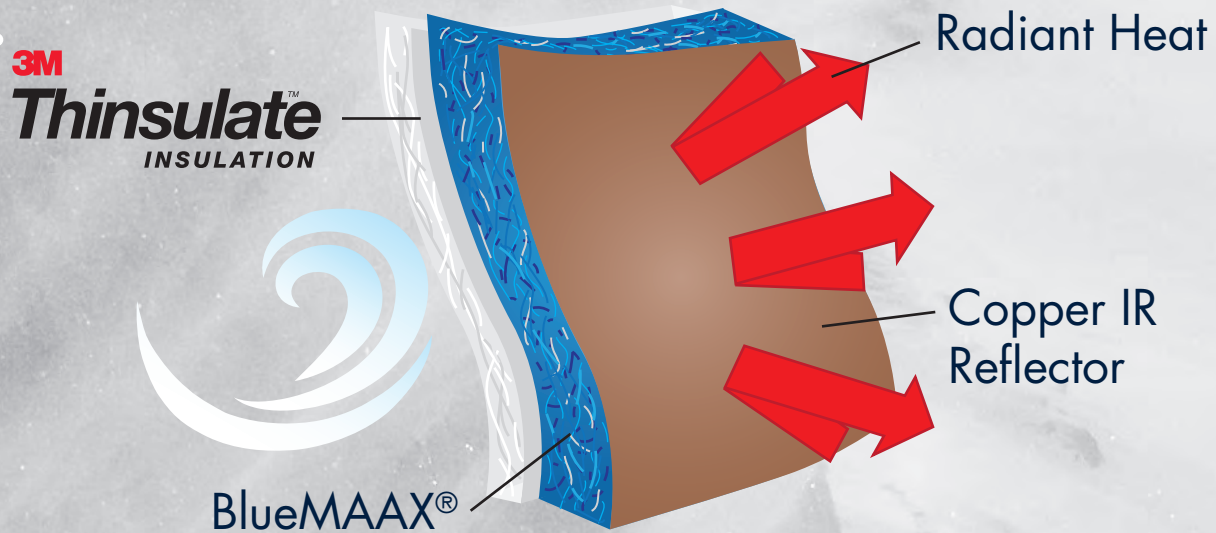
## Service

Conventional foam-filled hot tubs are extremely hard to service and are often damaged in the process. It is very costly to bring these back to factory specifications.



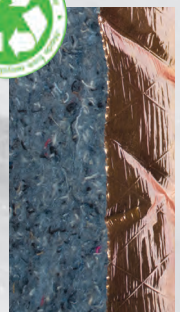
# Northern Exposure

Northern Exposure® is the ultimate hot tub insulation system. This patent pending thermal barrier technology recycles the free heat energy for more efficient heating and lower energy costs. All four sides of the spa, plus the floor and cover are lined with reflective copper material to reflect radiant heat energy generated from the pumps back into the spa. Heat is absorbed back into the plumbing helping raise and maintain water temperature. Finally the entire exterior of the hot tub is wrapped in 3M Thinsulate® Insulation, the same incredible material utilized in winter clothing. This three layer patent pending system ensures energy created by the spa stays in the spa.



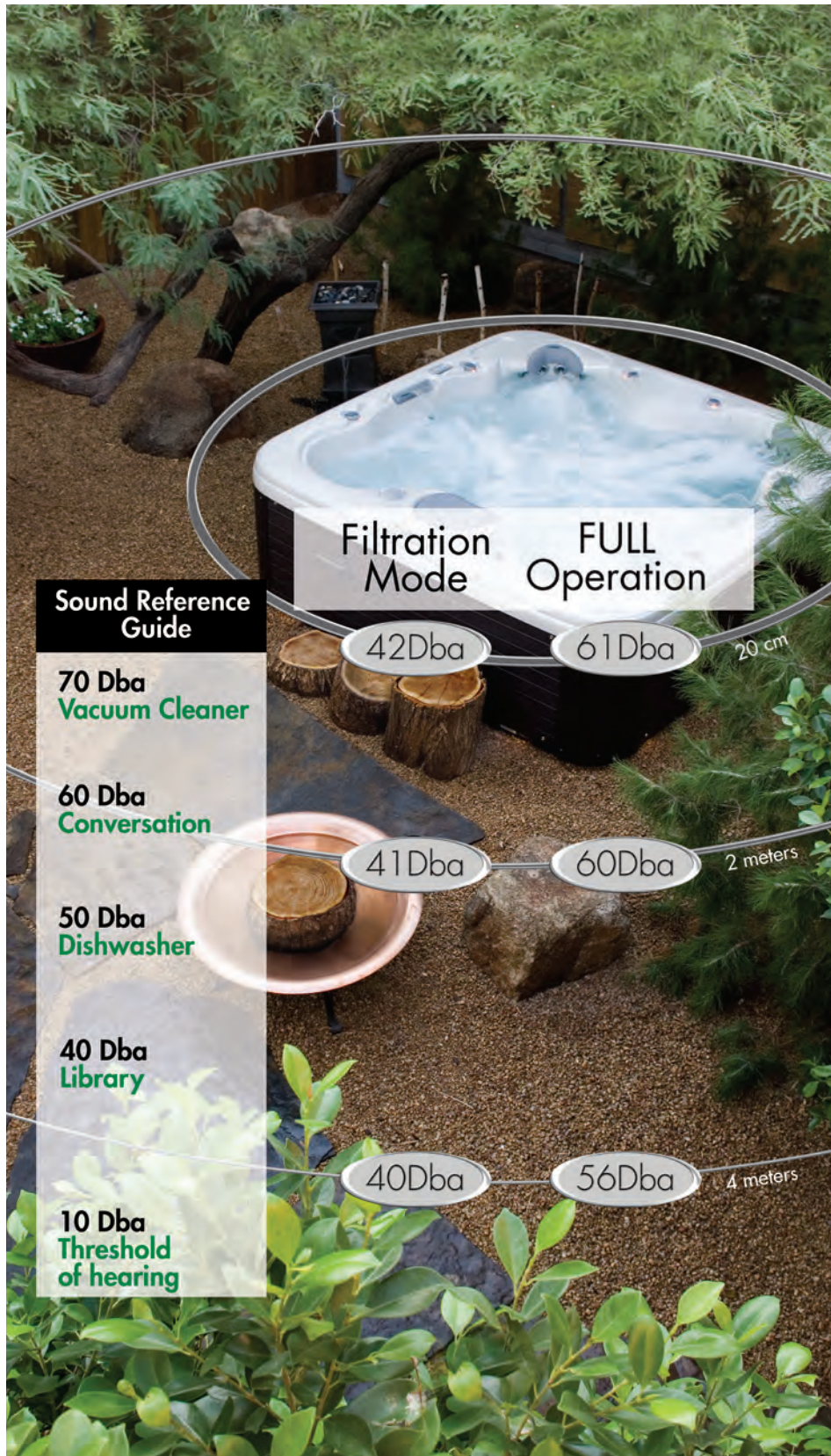
## BlueMAAX®

The Northern Exposure® Insulation System features our eco-friendly BlueMAAX® insulation. Made from recycled natural fiber, it is approved by the U.S. Green Building Council. The insulation contains no chemical irritants, is treated with a borate based solution to prevent mold/mildew growth, pest infestation, and acts as a fire retardant. BlueMAAX® replaces the urethane foam in "foam filled" hot tubs. (Foam filling produces volatile organic compounds (VOC's) which are harmful to the environment.)



# Ultra Quiet

The same insulation that makes an AMERICAN WHIRLPOOL® hot tub energy efficient also aids in it's ultra quiet operation. Sound energy is trapped and deadened inside the hot tub by the insulation sound barrier. Quiet operation is essential to ensure a peaceful relaxing experience throughout the entire backyard.



## Weather Shield Insulating Cover

AMERICAN WHIRLPOOL's premium grade insulating covers contain a unique copper lining, removable heat sealing pillows to vent excess heat off in the summer and a tailored fit to keep the heat in when cooler. The cover also acts as an important safety barrier to the spa.



## Lifetime Insulation Warranty

The insulation system in your new AMERICAN WHIRLPOOL® hot tub is warranted to maintain the same insulation value as it had at the time it was manufactured. The high R value, Appliance Grade® construction will allow a technician to service the entire spa and bring it back to factory specifications at home.

# Set The Mood

Your American whirlpool hot tub is available with a beautiful variety of water and light features. From the laminar water fountains to the Chromotherapy underwater lighting system, everything you need for the perfect scene is available with the touch of a button. Set the color for the perfect mood or turn on the soothing water cascade to help you drift off and forget the stress of the day.



## Illuminated Ergonomic Massage Controller

The Ergonomic Massage Controller is illuminated to work in harmony with the other lighting options. It provides an ergonomic grip for easy adjustment of the jet pressure.



## Illuminated Drink Holders

The illuminated drink holders turn even water into a visual piece of art that makes any evening special.

# Continuous Cast Acrylic

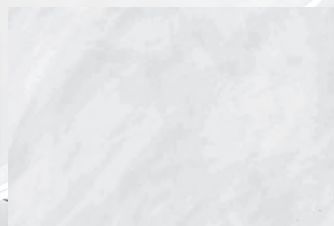
Every AMERICAN WHIRLPOOL® hot tub has an attractive interior finish made from continuous cast acrylic. This is superior to Ethylene "soft plastic" surfaces. The hard, non-porous surface resists stains, fading, scratches and chemical abuse. With the look of pearl or metal sheen, the extremely rugged and durable finish offers beauty and peace of mind.

## Acrylic Colors

Glacier Mountain



Silver Marble



Midnight Canyon



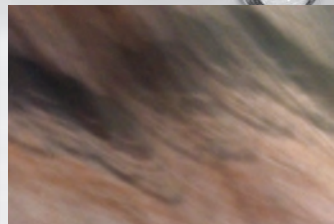
Smokey Mountain



Storm Clouds



Tuscan Sun





## DuraMAAX® Siding

DuraMAAX® is a state of the art wood-alternative material that has the look and feel of natural wood, without the maintenance. The material is impact resistant, impervious to weather or insect damage and will never splinter, crack or rot. The attractive exterior locks in heat and seals out cold air providing a beautiful look and feel



## Cabinet Colors

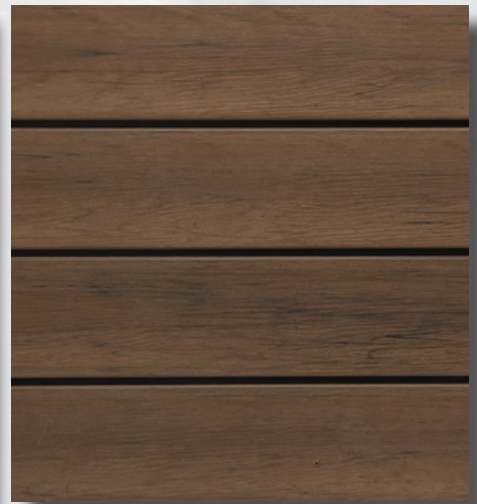
Resort Gray



Modern Mocha



Pecan Ridge



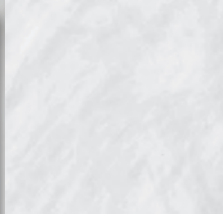
100 Series  
Color Palette

Acrylic Colors

Glacier Mountain



Silver Marble



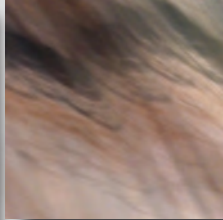
Midnight Canyon



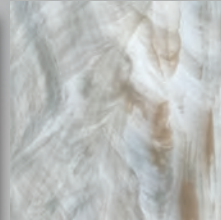
Storm Clouds



Tuscan Sun



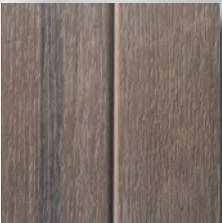
Smokey Mountain



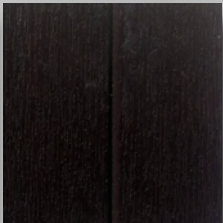
Cabinet Colors



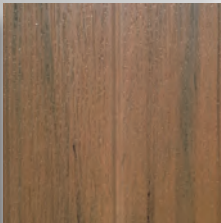
Gray



Mocha



Pecan



**STRUCTURAL FEATURES**

Dimensions.....	83" x 63" / 211 cm x 160 cm
Depth.....	30" / 76 cm
Seating Capacity.....	3
Water Capacity (gal/liters) .....	182 gal / 689 ltr
Weight (empty) .....	604 lbs / 274 kg
Weight (full).....	2,204 lbs / 1,000 kg
Lounge.....	Yes
Aurora Cascades .....	Yes
Pillows.....	3
3.5" Underwater Spa Light .....	Yes

**STANDARD UTILITY FEATURES**

Programmable Filter Cycles .....	Yes
Treated Wooden Frame.....	Yes
DuraMAAX® Cabinetry.....	Yes
Thermo-Lock® Insulation.....	Yes
HDPE Sealed Base .....	Yes
Stainless Steel Jets .....	Yes
Dynamic LED Lighting .....	Yes
Pump1.....	1.5Hp/3.0bHp, 115V, 2Sp
Pump1 (Export) .....	2.0Hp/4.0bHp, 230V, 2Sp
Electrical Requirements	
(4-Wire).....	240V/30A/40A
(3-Wire).....	120V/15A/30A
Export.....	230V, 50 Hz, 1x10A
Jet Total .....	20

**OPTIONAL FEATURES**

CleanZone® System.....	Yes
<b>Dealer Installed Option:</b>	
GFCI Cord.....	15ft, 15A

# 160



### STRUCTURAL FEATURES

Dimensions..... 71" x 71" /180 cm x 180 cm  
 Depth..... 35"/89 cm  
 Seating Capacity..... 4  
 Water Capacity (gal/liters) ..... 229 gal/867 ltr  
 Weight (empty) .....577 lbs /262 kg  
 Weight (full) .....2,480 lbs /1,125 kg  
 3.5" Underwater Spa Light .....Yes

### STANDARD UTILITY FEATURES

Programmable Filter Cycles .....Yes  
 Treated Wooden Frame.....Yes  
 DuraMAAX® Cabinetry.....Yes  
 Thermo-Lock® Insulation.....Yes  
 HDPE Sealed Base .....Yes  
 Stainless Steel Jets .....Yes  
 Dynamic LED Lighting .....Yes  
 Pump1 ..... 1.5Hp/3.0bHp, 115V, 2Sp  
 Pump1 (Export) .....2.0Hp/4.0bHp, 230V, 2Sp  
 Electrical Requirements  
 (4-Wire)..... 240V/30A/40A  
 (3-Wire)..... 120V/15A/30A  
 Export .....230V, 50 Hz, 1x10A  
 Jet Total ..... 16

### OPTIONAL FEATURES

CleanZone® System .....Yes  
**Dealer Installed Option:**  
 GFCI Cord ..... 15ft, 15A

# 171



### STRUCTURAL FEATURES

Dimensions..... 83" x 83" /211 cm x 211 cm  
 Depth..... 36"/91 cm  
 Seating Capacity..... 5-6  
 Water Capacity (gal/liters) ..... 336 gal/1,272 ltr  
 Weight (empty) .....800 lbs /363 kg  
 Weight (full) .....3,586 lbs /1,627 kg  
 Lounge.....Yes  
 Aurora Cascades .....Yes  
 Pillows ..... 3  
 3.5" Underwater Spa Light .....Yes

### STANDARD UTILITY FEATURES

Programmable Filter Cycles .....Yes  
 Treated Wooden Frame.....Yes  
 DuraMAAX® Cabinetry.....Yes  
 Thermo-Lock® Insulation.....Yes  
 HDPE Sealed Base .....Yes  
 Stainless Steel Jets .....Yes  
 Dynamic LED Lighting .....Yes  
 Pump1 ..... 2.5Hp/5.0bHp, 240V, 2Sp  
 Pump 2..... 2.5Hp/5.0bHp, 240V, 1Sp  
 Pump1 (Export) .....2.0Hp/4.0bHp, 230V, 2Sp  
 Pump2 (Export) .....2.0Hp/4.0bHp, 230V, 1Sp  
 Electrical Requirements  
 (4-Wire)..... 240V/40A/60A  
 Export .....230V, 50 Hz, 1x25A  
 Jet Total ..... 40

### OPTIONAL FEATURES

CleanZone® System .....Yes

Specifications subject to change without prior notice.

# 250



## STRUCTURAL FEATURES

Dimensions	63" X 83" / 160 cm x 211 cm
Depth	33" / 84 cm
Seating Capacity	4
Water Capacity (gal/liters)	242 gal / 916 ltr
Weight (empty)	587 lbs / 266 kg
Weight (full)	2,598 lbs / 1,178 kg
Molded Grab Bars	Yes
Drink Holders	1
Pillows	2
3.5" Underwater Spa Light	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Hybrid Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
Thermo-Lock® Insulation	Yes
Molded Bottom Pan	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
Aurora Cascade Water Feature	2
Pump 1	3.0Hp/6.0bHp, 240V, 2Sp
Pump 1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire)	240V/40A/50A
Export	230V, 50 Hz, 1x15A
Jet Total	23

## OPTIONAL FEATURES

CleanZone® System	Yes
Bluetooth Music System	Yes
<b>Dealer Installed Option:</b>	
Aqua Klean® Filtration	Yes

# 261



## STRUCTURAL FEATURES

Dimensions	72" X 72" / 183 cm x 183 cm
Depth	33" / 84 cm
Seating Capacity	2-3
Water Capacity (gal/liters)	198 gal / 750 ltr
Weight (empty)	572 lbs / 259 kg
Weight (full)	2,216 lbs / 1,005 kg
Molded Grab Bars	Yes
Drink Holders	2
Pillows	2
3.5" Underwater Spa Light	Yes

## STANDARD UTILITY FEATURES

Programmable Filter Cycles	Yes
Hybrid Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
Thermo-Lock® Insulation	Yes
Molded Bottom Pan	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
Aurora Cascade Water Feature	2
Pump 1	3.0Hp/6.0bHp, 240V, 2Sp
Pump 1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire)	240V/40A/50A
Export	230V, 50 Hz, 1x15A
Jet Total	22

## OPTIONAL FEATURES

CleanZone® System	Yes
Bluetooth Music System	Yes
<b>Dealer Installed Option:</b>	
Aqua Klean® Filtration	Yes

# 270



### STRUCTURAL FEATURES

Dimensions.....	83" X 83" /211 cm x 211 cm
Depth.....	36"/91 cm
Seating Capacity.....	6-7
Water Capacity (gal/liters) .....	364 gal/1,378 ltr
Weight (empty) .....	859 lbs /390 kg
Weight (full) .....	3,877 lbs /1,759 kg
Molded Grab Bars .....	Yes
Drink Holders .....	2
Pillows .....	4
3.5" Underwater Spa Light .....	Yes

### STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Hybrid Sub-Structure.....	Yes
DuraMAAX® Cabinetry .....	Yes
Thermo-Lock® Insulation.....	Yes
Molded Bottom Pan .....	Yes
Stainless Steel Jets .....	Yes
Dynamic LED Lighting .....	Yes
Aurora Cascade Water Feature .....	2
Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire).....	240V/40A/60A
Export.....	230V, 50 Hz, 1x25A
Jet Total .....	46

### OPTIONAL FEATURES

CleanZone® System .....	Yes
CleanZone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
<b>Dealer Installed Option:</b> Aqua Klean® Filtration.....	Yes

# 271



### STRUCTURAL FEATURES

Dimensions.....	83" x 83" /211 cm x 211 cm
Depth.....	36"/91 cm
Seating Capacity.....	6
Water Capacity (gal/liters) .....	374 gal/1,416 ltr
Weight (empty) .....	934 lbs /424 kg
Weight (full) .....	4,043 lbs /1,834 kg
Drink Holders .....	2
Lounge.....	Yes
Pillows .....	3
3.5" Underwater Spa Light .....	Yes

### STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Hybrid Sub-Structure.....	Yes
DuraMAAX® Cabinetry .....	Yes
Thermo-Lock® Insulation.....	Yes
Molded Bottom Pan .....	Yes
Stainless Steel Jets .....	Yes
Dynamic LED Lighting .....	Yes
Aurora Cascade Water Feature .....	2
Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2.....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2(Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire) .....	240V/40A/60A
Export.....	230V, 50 Hz, 1x25A
Jet Total .....	44

### OPTIONAL FEATURES

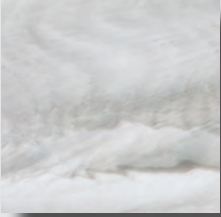
CleanZone® System .....	Yes
CleanZone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes
<b>Dealer Installed Option:</b> Aqua Klean® Filtration.....	Yes

Specifications subject to change without prior notice.

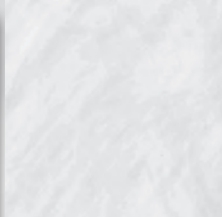
200 Series  
Color Palette

Acrylic Colors

Glacier Mountain



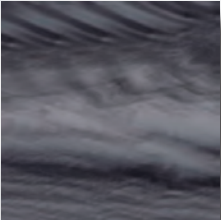
Silver Marble



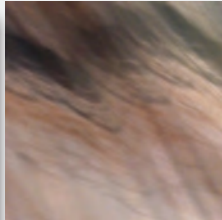
Midnight Canyon



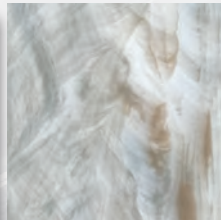
Storm Clouds



Tuscan Sun



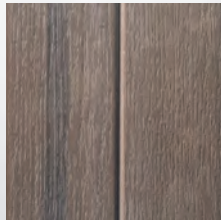
Smokey Mountain



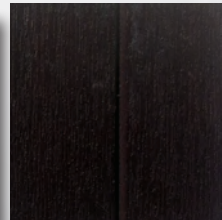
Cabinet Colors



Gray



Mocha



Pecan



**STRUCTURAL FEATURES**

Dimensions	92" X 92" / 234 cm x 234 cm
Depth	36" / 91 cm
Seating Capacity	7-8
Water Capacity (gal/liters)	434 gal / 1,643 ltr
Weight (empty)	946 lbs / 429 kg
Weight (full)	4,595 lbs / 2,084 kg
Molded Grab Bars	Yes
Drink Holders	2
Pillows	4
3.5" Underwater Spa Light	Yes

**STANDARD UTILITY FEATURES**

Programmable Filter Cycles	Yes
Hybrid Sub-Structure	Yes
DuraMAAX® Cabinetry	Yes
Thermo-Lock® Insulation	Yes
Molded Bottom Pan	Yes
Stainless Steel Jets	Yes
Dynamic LED Lighting	Yes
Aurora Cascade Water Feature	2
Pump1	3.0Hp/6.0bHp, 240V, 2Sp
Pump2	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export)	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements	
(4-Wire)	240V/40A/60A
Export	230V, 50 Hz, 1x25A
Jet Total	46

**OPTIONAL FEATURES**

CleanZone® System	Yes
CleanZone® Ultra (Dual Sanitization System)	Yes
Bluetooth Music System	Yes
<b>Dealer Installed Option:</b>	
Aqua Klean® Filtration	Yes

# 281



### STRUCTURAL FEATURES

Dimensions.....	92" X 92" /234 cm x 234 cm
Depth.....	36"/91 cm
Seating Capacity.....	6
Water Capacity (gal/liters) .....	440 gal/1,666 ltr
Weight (empty) .....	1,009 lbs /458 kg
Weight (full) .....	4,658 lbs /2,113 kg
Drink Holders .....	2
Lounge.....	Yes
Pillows .....	3
3.5" Underwater Spa Light .....	Yes

### STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Hybrid Sub-Structure.....	Yes
DuraMAAX® Cabinetry .....	Yes
Thermo-Lock® Insulation .....	Yes
Molded Bottom Pan .....	Yes
Stainless Steel Jets .....	Yes
Dynamic LED Lighting .....	Yes
Aurora Cascade Water Feature .....	2
Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire) .....	240V/40A/60A
Export .....	230V, 50 Hz, 1x25A
Jet Total .....	44

### OPTIONAL FEATURES

CleanZone® System .....	Yes
CleanZone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes

#### Dealer Installed Option:

Aqua Klean® Filtration .....	Yes
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# 282



### STRUCTURAL FEATURES

Dimensions.....	92" X 92" /234 cm x 234 cm
Depth.....	36"/91 cm
Seating Capacity.....	5
Water Capacity (gal/liters) .....	408 gal/1,544 ltr
Weight (empty) .....	992 lbs /450 kg
Weight (full) .....	4,376 lbs /1,985 kg
Lounge.....	2
Pillows .....	3
3.5" Underwater Spa Light .....	Yes

### STANDARD UTILITY FEATURES

Programmable Filter Cycles .....	Yes
Hybrid Sub-Structure.....	Yes
DuraMAAX® Cabinetry .....	Yes
Thermo-Lock® Insulation .....	Yes
Molded Bottom Pan .....	Yes
Stainless Steel Jets .....	Yes
Dynamic LED Lighting .....	Yes
Aurora Cascade Water Feature .....	2
Pump1 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump2 .....	3.0Hp/6.0bHp, 240V, 2Sp
Pump1 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Pump2 (Export) .....	3.0Hp/6.0bHp, 230V, 2Sp
Electrical Requirements (4-Wire) .....	240V/40A/60A
Export .....	230V, 50 Hz, 1x25A
Jet Total .....	44

### OPTIONAL FEATURES

CleanZone® System .....	Yes
CleanZone® Ultra (Dual Sanitization System) .....	Yes
Bluetooth Music System .....	Yes

#### Dealer Installed Option:

Aqua Klean® Filtration .....	Yes
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Specifications subject to change without prior notice.



[AMERICANWHIRLPOOL.com](http://AMERICANWHIRLPOOL.com)

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