



HEALTHY
LIVING
HOT TUBS®



LIVING RIGHT NEVER FELT SO GOOD.



RELAX. IT'S
Master
Spas®



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Nourishing your body and mind is more than a diet and exercise routine. Using heat and the element of massage, Healthy Living Hot Tubs by Master Spas deliver head-to-toe wellness. Enjoy a unique hydrotherapy experience that eases aches and pains, calms stress, and boosts the natural healing response. Experience a new way to improve your quality of life through purposeful relief and enhanced well-being.





A man and a woman are relaxing in a white hot tub outdoors. The man is on the left, smiling, and the woman is on the right, looking at him. They are both in the water, which is bubbling. In the background, there is a large green bush and a grassy lawn. A semi-transparent blue and white geometric shape is overlaid on the right side of the image.

recover



"Our new spa is the best gift we could have ever given ourselves! We absolutely love having a soak before bed, after gardening or exercise, and feeling the aches and pains melt away! The tub is the perfect size for our space and the jets are very powerful."

—Lois Y., St. Catharines, ON, Canada

LIVE LIFE BETTER

Healthy Living Hot Tubs combine the healing power of hot water with the benefits of massage therapy. Experience relief from the aches, pains, and stresses of life as the body's natural healing response is triggered. Healthy Living Hot Tubs offer a host of wellness benefits to help you live life better. Research* supports that soaking in a hot tub helps:

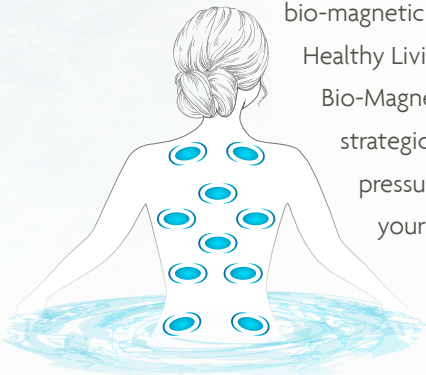
- Relieve stress and anxiety while improving sleep
- Relax muscles and release nerve pressure points
- Reduce blood pressure while improving circulation
- Benefit people with Type 2 diabetes and arthritis
- Speed recovery from injury or sports

MAGNETIC THERAPY

Our exclusive Master Force™ Bio-Magnetic Therapy System offers the benefits of magnetic therapy in the comfort of a hot tub. Magnetic therapy has been used for centuries to help relieve pain, improve circulation, reduce swelling, and alleviate stiffness. Today, more and more doctors and physical therapists are using magnetic therapy for the treatment of back problems, arthritis, and sports injuries.

That's why Master Spas, after extensive research and development, chose to combine the proven benefits of hydrotherapy with the pain relieving comfort of

bio-magnetic therapy. In one seat of every Healthy Living Hot Tub, our Master Force™ Bio-Magnetic Therapy System applies strategically placed magnets to ten pressure points behind the areas of your neck, shoulders and back.



STRESS RELIEF HYDROTHERAPY

Don't let a trying day get the best of you. Relieve stress and revive your senses as you relax, letting our strategically placed jets provide maximum hydrotherapy coverage for your shoulders, back, calves, arms, hands, and feet. Individual jet controls let you configure the ideal settings for you.

STRESSRELIEF NECK AND SHOULDER SEAT™

Our exclusive StressRelief Neck and Shoulder Seat features specially designed jets that apply tension-relieving massage where it's needed most, across the neck and shoulders.



*Hot Water & Healthy Living published by NSPF®

ERGONOMIC DESIGN

From the minute you sit down, you'll feel the difference. Our engineers created seats that complement the contours of your body, making it easy to relax. Once you're wrapped in the comfort of the form-fitting seats, strategic jet placement delivers targeted hydrotherapy from head to toe.

PREMIUM STAINLESS STEEL JETS

Our premium stainless steel jets are the perfect accent to the acrylic shell to produce a sophisticated look. Healthy Living models feature an array of different jet types, from rotator jets that spin under water pressure, to soft tissue and multi-directional jets. All jet types are combined in a specific configuration to produce the best massage performance.



VAC-FORMED ABS PAN BOTTOM*

The Vac-Formed ABS Pan Bottom is a premium, high-density polymer base designed to keep heat in and the elements out.





ENERGY EFFICIENT



All of our hot tubs are built to be used year-round in any climate. In fact, our environmentally friendly insulation makes Healthy Living Hot Tubs among the most energy-efficient hot tubs in the industry.

By expanding to tightly seal and secure all areas under your hot tub, our insulation:

- Prevents heat loss
- Retains its shape and efficiency for the life of the product
- Resists mold and mildew
- Reduces the noise of your spa
- Produces no ozone harming off-gas, environmentally safe

Every hot tub is built to not only meet but to exceed stringent energy-efficiency regulations. All resulting in what really matters — a superior spa experience and savings for you and your monthly utility bill.



"We're first time hot tub owners and we're loving our HL 8.5! We use it every day. Each seat offers a different variety of jets and massage areas. I find myself moving from seat to seat to experience them all. My wife works outdoors and really enjoys a hot soak after a day out in the cold. We're looking forward to watching the snow fall around us while we soak in the hot tub this winter!"

—Kevin S., Essex, ON, Canada

FUSION AIR SOUND SYSTEM*

Listen to your favorite music while enjoying your hot tub. Two interior water-resistant speakers and a subwoofer maximize the sound quality. This system comes with a water resistant remote and connects

quickly and easily to your phone or other device via Bluetooth, allowing you to stream your favorite station or playlist.



*Available as an option on select models.



CLEAN, PURE WATER



At Master Spas, we want you to spend more time enjoying our products and less time taking care of them. That's why we developed the exclusive and patent-pending EcoPur® Charge Master Core Technology water purification system. Using the same multi-stage filtration techniques as Mother Nature, EcoPur Charge relies on a unique blend of copper and zinc to create an electro-chemical reaction which eliminates many microorganisms and removes heavy metals. This results in sparkling water that feels softer and doesn't have the harsh chemical smells associated with common systems.

QUIETFLO WATER CARE SYSTEM™*

What if you could fill your hot tub with fresh water every time you use it? With the optional QuietFlo Water Management System, you can. This amazing system moves water through your EcoPur Charge filtration system, up to 25 gallons per minute, 24/7. This means that a typical 7-foot hot tub can have complete filtration every 13 minutes.



LED LIGHTING SYSTEM

Our Orion Light System™ is anything but ordinary. An array of colors illuminate the water, cascading waterfalls and backlit cup holders**. With the touch of an icon on the easy-to-use touchscreen control panel, you can create custom lighting that adds beautiful ambiance to any occasion.

DREAM LIGHTING*

At night, Dream Lighting provides beautiful soft streams of light to accent the exterior corners of your Healthy Living Hot Tub. This option will be a beautiful addition to your backyard design.

*Available as an option on select models.

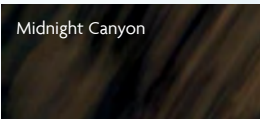
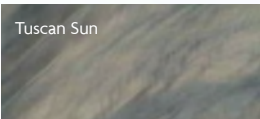
**Orion Light System comes standard on 7-foot hot tubs and larger.

YOUR COLORS

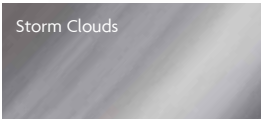
Complement the color of your spa with the skirting of your choice for a distinctive combination that's truly your own. DuraMaster Premium™ skirting is made of high-impact, weatherable polymer, has virtually no fading, and is so durable that it comes with a lifetime warranty. MasterTech™ Deluxe skirting features authentic wood grain patterns for a rich, three-dimensional look.

SHELL OPTIONS

STANDARD SHELL COLORS

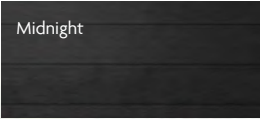
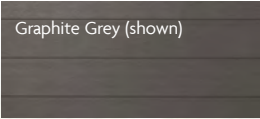
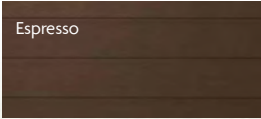


OPTIONAL SHELL COLORS

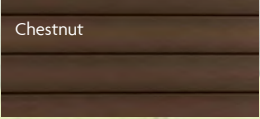
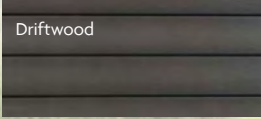


SKIRTING OPTIONS

DURAMASTER PREMIUM™ (standard)



MASTERTECH™ DELUXE (optional)





HL 8.5

Dimensions:	94"x 94"x 36" (239 cm x 239 cm x 92 cm)
Dry Weight:	1,020 lbs (463 kg)
Full Weight:	5,485 lbs (2 488 kg)
Gallons:	380 (1 438 L)
Power Requirement:	240 V / 50 Amp
Seating Capacity:	7
Stainless Steel Jets:	54
Pumps:	2
Water Features:	3
Filtration:	EcoPur® Charge
LED Lighting:	Orion Light System™
Exclusive Features:	StressRelief Neck and Shoulder Seat™ Master Force™ Bio-Magnetic Therapy System
Listing Number:	1190



HL 8

Dimensions:	94"x 94"x 36" (239 cm x 239 cm x 92 cm)
Dry Weight:	1,040 lbs (472 kg)
Full Weight:	5,240 lbs (2 377 kg)
Gallons:	370 (1 401 L)
Power Requirement:	240 V / 50 Amp
Seating Capacity:	6
Stainless Steel Jets:	54
Pumps:	2
Water Features:	3
Filtration:	EcoPur® Charge
LED Lighting:	Orion Light System™
Exclusive Features:	StressRelief Neck and Shoulder Seat™ Master Force™ Bio-Magnetic Therapy System
Listing Number:	1180



HL 7.5

Dimensions:	84"x 84"x 36" (214 cm x 214 cm x 92 cm)
Dry Weight:	860 lbs (390 kg)
Full Weight:	4,870 lbs (2 209 kg)
Gallons:	325 (1 230 L)
Power Requirement:	240 V / 50 Amp
Seating Capacity:	7
Stainless Steel Jets:	47
Pumps:	2
Water Features:	3
Filtration:	EcoPur® Charge
LED Lighting:	Orion Light System™
Exclusive Features:	StressRelief Neck and Shoulder Seat™ Master Force™ Bio-Magnetic Therapy System
Listing Number:	1170





HL 7

Dimensions:	84"x 84"x 36" (214 cm x 214 cm x 92 cm)
Dry Weight:	900 lbs (408 kg)
Full Weight:	4,370 lbs (1 982 kg)
Gallons:	305 (1 155 L)
Power Requirement:	240 V / 50 Amp
Seating Capacity:	5
Stainless Steel Jets:	46
Pumps:	2
Water Features:	3
Filtration:	EcoPur® Charge
LED Lighting:	Orion Light System™
Exclusive Features:	StressRelief Neck and Shoulder Seat™ Master Force™ Bio-Magnetic Therapy System
Listing Number:	1160



HL 630L

Dimensions:	78"x 78"x 32" (199 cm x 199 cm x 82 cm)
Dry Weight:	720 lbs (327 kg)
Full Weight:	3,465 lbs (1 572 kg)
Gallons:	240 (908 L)
Power Requirement:	240 V / 50 Amp
Seating Capacity:	4
Stainless Steel Jets:	30
Pumps:	1
Water Features:	3
Filtration:	EcoPur® Charge
LED Lighting:	Colorscape Light
Exclusive Feature:	Master Force™ Bio-Magnetic Therapy System
Listing Number:	1340



HL 628L

Dimensions:	66"x 78"x 32" (168 cm x 199 cm x 82 cm)
Dry Weight:	600 lbs (272 kg)
Full Weight:	2,575 lbs (1 168 kg)
Gallons:	170 (644 L)
Power Requirement:	240 V / 50 Amp
Seating Capacity:	3
Stainless Steel Jets:	28
Pumps:	1
Water Features:	1
Filtration:	EcoPur® Charge
LED Lighting:	Colorscape Light
Exclusive Feature:	Master Force™ Bio-Magnetic Therapy System
Listing Number:	1410

PREMIUM OPTIONS:

QuietFlo Water Care System™ • Fusion Air Sound System • Dream Lighting • Vac-Formed ABS Pan Bottom*

*Available on select models.

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MASTER SPAS CARES FOR KIDS

Master Spas and our dealers were part of building a new elementary school in 2013, and a new high school in 2018 for the NAZ Children's Centre in Rose Hall, Jamaica. This specialized Christian school offers multiple learning strategies to accommodate the neurodiversity of their student body. With every Master Spas swim spa sold, a donation will be made to the NAZ Children's Centre Scholarship Fund.



In our hometown, we are honored to partner with the Crossing School of Business and Entrepreneurship, a faith-based high school that turns at-risk youth into tomorrow's leaders. Master Spas provides operational space for vocational training and a micro business.



MASTER SPAS CARES FOR CURES

Master Spas is pleased and proud to assist two foundations dedicated to finding and funding the cures for life-hindering diseases.

Master Spas has partnered with the Lupus Foundation of America since 2002 to raise awareness and fund research toward finding a cure for this debilitating disease that affects more than 1.5 million Americans.



Master Spas has joined forces with the Vera Bradley Foundation for Breast Cancer to eradicate breast cancer, a life-threatening disease, by providing financial support for research and research-related projects.



For more information, visit MasterSpas.com/cares



HEALTHY LIVING HOT TUBS ARE MANUFACTURED BY MASTER SPAS, AN AWARD WINNING COMPANY YOU CAN TRUST.



Master Spas® reserves the right to change product specifications or features without notice. Master Spas is a manufacturer of spas and related products, and we stand behind every product we produce pursuant to those representations which are stated in our written limited warranty. Your dealer is an independent businessperson or company and not an employee or agent of Master Spas, LLC. We cannot and do not accept any responsibility or liability for any other representations, statements or contracts made by any dealer beyond the provisions of our written limited warranty. Master Spas, Healthy Living Hot Tubs, and EcoPur are registered trademarks of Master Spas, LLC. Patents: masterspas.com/patents

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