







# MICHAEL PHELPS SIGNATURE SWIM SPAST

BY MASTER SPAS

# Win Your Day

Discover the pool alternative and backyard retreat that will help you lead an active lifestyle. With a Michael Phelps Signature Swim Spa by Master Spas, you can enjoy:

- Swimming and aquatic exercise
- Relaxing massage therapy seats
- Water buoyancy that relieves pressure on aching joints
- Healthy, valuable family time
- Year-round use without leaving home

You deserve to feel your best but it's not always easy to accomplish the things that help you win your day. With a Michael Phelps Signature Swim Spa, you can incorporate fitness and wellness into your daily life and discover the balance you've been looking for. Take advantage of the Wave Propulsion® System which allows you to swim and exercise at your own pace — whether you are a beginner or a world champion.

Win your day with a Michael Phelps Swim Spa by Master Spas.



# MICHAEL PHELPS 23-TIME GOLD MEDALIST

In 2010, Master Spas started working with Michael Phelps and his coach. With input from Phelps, Master Spas was able to build upon its swim spa line and



create a pool alternative that would benefit Phelps and his training. More than that, the collaboration would grow the options for anyone who wanted a place to enjoy aquatic exercise and therapy, year-round.

"The Michael Phelps Signature Swim Spa helped me when I was in serious training mode. It allowed my coach to see and advise me on how to perfect my stroke. Whether you're on day one of a training program, recovering from an injury or would enjoy a relaxing time with your family, you can benefit and feel great with a Michael Phelps Signature Swim Spa by Master Spas." — Michael Phelps





# MOVING WATER

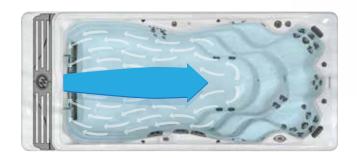
# THE SHAPE OF A BETTER CURRENT

Swimmers and people who exercise will benefit from an improved swim experience. The unique curved design of a Michael Phelps Signature Swim Spa allows for water to travel along the bottom and curved walls, outside of the main stream of water, reducing turbulence and creating a smoother current.



The Michael Phelps Signature Swim Spa has everything I could ask for and more. Our family has everything we now need at home and we spend much more time together. It's outside and we use it daily, year-round! It is perfect for my therapeutic workout that I need for my MS and arthritis.

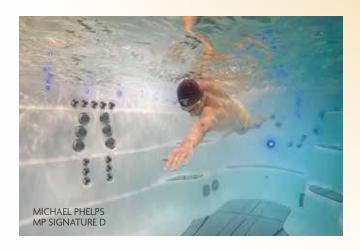
— Mary Anne M., Choctaw, OK





I swam in six different swim spas before choosing the MP Signature. It had the best current with the best system for adjusting it. The size was good (I'm 6'2") and the salesman was knowledgeable.

— Philip M., Carson, NV



# WAVE PROPULSION® TECHNOLOGY: A CLEAR DIFFERENCE

What sets the Michael Phelps Signature Swim Spa by Master Spas apart from other swim, fitness and therapy spas? Actually, the difference is pretty clear.

The patented Wave Propulsion Technology is designed to deliver a deep and wide current of pure water flow with virtually no turbulence compared to industry standard jetted swim spas.



The unique propeller design does not require air to be introduced into the water to increase its strength. This allows for a more realistic swimming experience with less turbulence and

the ability to swim any stroke you want.

## ADVANTAGES OF WAVE PROPULSION TECHNOLOGY:

- Steady stream of water
- Variable speed current
- Swim in place
- No flip turns!
- No tether required



# HOW FAR WILL YOU GO?

The Wave XP Pro Propulsion System takes advantage of Master Spas' patented Wave Propulsion Technology. From zero to 100 and every pace in between, the system produces a current fast enough to meet the challenges of your routine. Swim daily or complement other training.



# WAVE XP PRO PROPULSION™

The Wave XP Pro Propulsion System\*, standard on all Michael Phelps Signature Swim Spas, creates a smooth, powerful current of water with a pace equivalent to a sub-60 second pace per 100 meters.

The system requires a 100-Amp electrical hook up for MP Force and Signature models and a 130-Amp system for the MP Momentum Deep.



# WAVE XP PROPULSION™

Standard on international swim spas, the Wave XP System produces a water current equivalent to a sub-75 second pace per 100 meters.

\*The Wave XP Pro System is available only in North America.



# SWIMMING

# SET YOUR SIGHTS

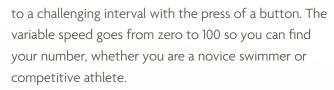
Enjoy a continuous swimming experience with a Michael Phelps Signature Swim Spa by Master Spas. Thanks to the innovative propulsion system, your goals are within reach — without ever reaching the wall of the swim spa. A generous swim area, with increased depth, offers the space to refine your stroke technique, focus on body position and improve your endurance. With easy-to-use controls, you can set your pace and improve your confidence in the water. That's why Master Spas is the Official Supplier of USA Swimming.





# SWIMNUMBER SYSTEM™

Set the pace of your workout and adjust the resistance of the water current with the SwimNumber System. Go from a recovery workout



MONTH AND LOT

# **SMART WORKOUTS**

Also exclusive with the SwimNumber System are pre-programmed Smart Workouts, including beginner, intermediate and advanced levels. Each Smart Workout changes the speed of the water current at different timed increments during the routine.



The Michael Phelps Signature Swim Spa is the best of both worlds. It gives us a spa and a year-round pool. The quality of the pool is second to none. As a swimmer, it provides me the ability to swim at home instead of going to a public pool. This has been the best investment I could have made. My kids love playing in the swim spa as well as learning their swim strokes in the current.

— Kevin D., El Paso, TX



# THE ADVANTAGES OF A SWIM SPA VS. A POOL

YEAR-ROUND USE Traditional pools are subject to the weather conditions and seasons. Depending on where you live, you might be able to use a pool only two months out of the year. Michael Phelps Signature Swim Spas by Master Spas are designed to be used 365 days a year.

EASE OF INSTALLATION Excavation for a traditional pool can take three to five weeks. But with a Michael Phelps swim spa, once you are ready for delivery, installation takes less than a day.

GREAT FOR SMALL SPACES A swim spa can be installed on a concrete pad or decking (with the right support). With models varying in size from 17 feet long to 19, it's an ideal fit for almost any yard, large and small.

VERSATILITY Meet your year-round backyard spot for swimming and exercise, relaxation and recreation. A Michael Phelps Signature Swim Spa brings home the benefits of water exercise while offering the therapy of a hot tub and the enjoyment of a swimming pool.

EASY TO MAINTAIN Spend more time enjoying your swim spa and less time taking care of the water. Compared to a standard swimming pool, a Michael Phelps swim spa has less water and requires fewer chemicals. Plus, the EcoPur® Charge water purification system takes advantage of natural elements to keep your water clean, clear and ready to use.



# TAKE THE STRESS OUT OF EXERCISE

A Michael Phelps Signature Swim Spa will help you change the way you move. Take advantage of the natural properties of water to improve your endurance, strength and flexibility.

# POWER OF WATER

Move more freely and get more out of your workout when you exercise in the obstacle-free swim area. The buoyancy of water reduces stress on the joints and improves range of motion. Water's resistance varies on the speed of the movement but it can be between 4 and 42 times greater than air. It's like a weight machine that you don't have to change the settings on.

# YEAR-ROUND CONVENIENCE

Fitting in a workout or recovery session is easy with a Michael Phelps Signature Swim Spa. The at-home convenience cuts your commute and gives you 24/7 access, 365 days a year.

# FIND YOUR **FAVORITE EXERCISE:**

- Walking
- Jogging
- Swimming
- Rowing
- Yoga/stretching
- Resistance training
- Core strengthening









Looking for solutions for pain relief and other health benefits of aquatic therapy? Get your free

booklet at MichaelPhelpsSwimSpa.com.



# H2XERCISE™ FITNESS SYSTEM

Enjoy the benefits of aquatic resistance training with the H2Xercise Fitness System designed by Master Spas together with aquatic fitness/conditioning expert Dr. Rick McAvoy. With the purchase of your swim spa, you'll receive a rowing kit, resistance bands and the H2Xercise Aquatic Workout book.

"As a Doctor of Physical Therapy as well as a Certified Strength and Conditioning Specialist who has specialized in Aquatic Therapy for over 25 years, I have treated numerous types of orthopedic and neurological conditions. I have witnessed first hand the power and potential that the water provides in assisting people to improve their physical as well as psychological well-being.

"Whether your goal is to improve flexibility, balance, coordination, your level of fitness or incorporate aquatic cross training into your existing fitness program, a Master Spas Swim Spa is the perfect aquatic machine."

- Dr. Rick McAvoy PT, DPT, CSCS





# RELIEVE PAIN WITH AQUATIC THERAPY

More than 50 million Americans live with chronic pain. It can be frustrating when pain affects your quality of life and limits daily activities. But aquatic exercise and therapy can help with arthritis, fibromyalgia, back pain and other conditions so that you can live life better.

The buoyancy of water reduces the effects of gravity on the body. When a person is standing in chest-deep water, as you would in a Michael Phelps Signature Swim Spa, the water supports 90 percent of a person's bodyweight for reduced impact on joints and greater flexibility. What does that mean? A 150-pound person would "weigh" only 15 pounds in the water.

Water's natural resistance also offers benefits. The water will support your body when exercising in a Michael Phelps Signature Swim Spa, allowing you to strengthen muscles and improve your balance (and confidence).



"I am 62 years old and I suffer from arthritis in my right leg and hip. I experienced pain and cramps when walking, but it was worse when I'd try to climb stairs. In the past, I've tried going to the gym, using a treadmill and doing my stretches, but I was discouraged with the results. I remember starting in the swim spa on a Tuesday. Within two days I could go up stairs! And I mean straight up, only one foot per step! I said to my friend Paul, 'Look at this - it's working!' After the third day, I felt incredible!"

— Patricia K., Saco, ME



# WELL-BEING FOR BODY AND MIND

Life can be busy but it shouldn't get in the way of taking time for yourself. A Michael Phelps Signature Swim Spa by Master Spas provides a calming retreat where you can find relief from muscle aches and acquire peace of mind. Together, water temperature, buoyancy and spa jets create the ultimate wellness experience.

# A TRUE FULL-BODY MASSAGE

There is no better cure for life's daily dose of stress than a therapeutic swim spa massage. Adjustable jets give you complete control over the water flow, which means your massage can be customized to be a nice gentle touch to a maximum muscle-kneading force. With therapy seating and the Xtreme Therapy Cove, you can find your perfect spot — whether you want to melt away the stress of the day, recover from a workout or manage chronic pain.



Xtreme Therapy™ Cove

Master Blaster® Foot Massage Therapy\*

StressRelief Neck and Shoulder Seat™



# STRESSRELIEF NECK AND SHOULDER SEAT™

The StressRelief Neck and Shoulder Seat features specially designed shoulder jets that apply tension-relieving massage where it's needed most, across the neck and shoulders.

# XTREME THERAPY™ COVE

Enjoy a complete therapeutic massage for your lower back, hips, thighs and calves.

# MASTER BLASTER® FOOT MASSAGE THERAPY\*

A rejuvenating foot massage is good for the sole — and soul. The exclusive Master Blaster Foot Therapy System features dual jet clusters with 28 individual nozzles that help relieve pressure and aches.

# MAGNETIC THERAPY

Our exclusive, Master Force™ Bio-Magnetic Therapy System offers the benefits of magnetic therapy in the comfort of a swim spa. Magnetic therapy has been used for centuries to help relieve pain, improve circulation, reduce swelling and alleviate stiffness. Today, more and more doctors and physical therapists are using magnetic therapy for the treatment of back problems, arthritis and sports injuries.

That's why Master Spas, after extensive research and development, chose to combine the proven benefits of hydrotherapy with the pain relieving comfort of biomagnetic therapy. Our Master Force™ Bio-Magnetic Therapy System applies strategically placed magnets to two pressure points behind the neck and eight throughout the shoulders, back and seat areas in the StressRelief Neck and Shoulder Seat of your swim spa.



# FAMILY FUN

# MAKING MEMORIES

Create a backyard destination with a Michael Phelps Signature Swim Spa by Master Spas. All ages will enjoy swimming, relaxing and playing in the spacious swim area. Optional high-end stereo and LED lights enhance the look of the swim spa, setting the scene for any gathering.



"I can't tell you how much I love my Michael Phelps Signature Swim Spa! We use it every day and we enjoy knowing that we are getting great exercise and having so much fun without leaving our home. And, it's added such a beautiful addition to our backyard!"

— Steve M., Lewisville, NC

# **RECONNECT**

A busy schedule can make it challenging to spend time with your favorite people. A Michael Phelps Signature Swim Spa creates an inviting space for catching up and conversation. The time you save by exercising at home can be spent enjoying moments with friends and family.



# CLEAN, PURE WATER

At Master Spas, we want you to spend more time enjoying our products and less time taking care of them. That's why we developed the exclusive and patent-pending EcoPur® Charge Master Core Technology water purification system.



# **ECOPUR® CHARGE**

Taking a hint or two from Mother Nature, the EcoPur® Charge water purification system incorporates a specific blend of minerals into one of the filters in your swim spa. As the

water rushes into, over and through EcoPur® Charge, large contaminants are filtered from the water. Then, the water interacts with a special blend of minerals including copper and zinc, creating an electro-chemical reaction that eliminates most microorganisms and removes heavy metals from the water. This results in sparkling water that feels softer and doesn't have the harsh chemical smells associated with common systems.

Every Michael Phelps Signature Swim Spa by Master Spas also features an advanced ozone system that kills pathogens and microorganisms, destroys organic materials and oxidizes non-organic contaminants to keep your water clean and refreshing every time you use your swim spa.



THE POWER OF 3

# MAST3RPUR™ WATER MANAGEMENT SYSTEM\*

The synergistic blend of three proven natural sanitizers provides water quality and care not found in any other swim spa, including those with salt systems. The Mast3rPur Water Management System dramatically reduces harsh chemical consumption, like chlorine, while removing many heavy metals and chloramines for water that looks crystal clear, smells fresh and has a silky feel. This innovative, exclusive benefit is due to the power of three elements:



**OZONE** kills pathogens and microorganisms, destroys organics and oxidizes non-organic contaminants.



When germicidal **UV-C LIGHT** is exposed to water it inactivates microorganisms and breaks down chloramines.



The unique combination of COPPER and ZINC in the patent-pending EcoPur® Charge filters creates an electro-chemical reaction to eliminate many microorganisms and remove heavy metals such as lead and mercury.

Each of the three elements are proven effective water management tools but when they are combined, their synergy makes them dramatically more effective through a chemical reaction known as Advanced Oxidation Process (AOP). AOP is superior to other systems because it produces powerful hydroxyl radicals that maximize disinfection and reduce chloramines fast and effectively.

The Mast3rPur option also comes equipped with the QuietFlo Water Care System, a 24-hour circulation pump.

Clean, clear, fresh smelling and silkier water is available now with less work... another innovative, exclusive benefit only available through Master Spas.



# **ENERGY EFFICIENT**

Not only do Michael Phelps Signature Swim Spas by Master Spas outperform other swim spas, they actually cost less to operate, too. The motor used as part of the Wave Propulsion® Technology system costs less to operate than industry standards.

All Michael Phelps Signature Swim Spas by Master Spas are built to be used year-round in every possible climate. In fact, our environmentally-friendly foam insulation makes Michael Phelps Signature Swim Spas by Master Spas among the most energy-efficient swim spas in the industry.

By expanding to tightly seal and secure all areas under your swim spa, our insulation:

- Prevents heat loss
- Retains its shape and efficiency for the life of the product
- Resists mold and mildew
- Reduces the noise of your spa
- Produces no ozone harming off-gas and is environmentally safe

Every swim spa is built to not only meet but to exceed any stringent energy-efficiency regulation. All resulting in what really matters — a superior swim spa experience and savings for you and your monthly utility bill.

\*Optional







# TWO BODIES OF WATER, TWO DIFFERENT TEMPERATURES

Get in and say hello to a whole new level of physical and mental fitness. This is where the sweet spot of a swim spa meets the power of a hydrothermal therapy hot tub. Where the benefits of both are joined to satisfy self-discipline and self-indulgence alike. This is the MP Momentum™ D by Master Spas — the best home swim spa experience of your life.

The MP Momentum D by Master Spas features the full power of Wave XP Pro Propulsion\* for a deep, wide, smooth water current that is adjustable for individual resistance levels. On the other side, a full-size hydrotherapy hot tub with 36 jets and ergonomic seating designed to give your mind, body and spirit a thorough rejuvenation. Enjoy a swim with water set to a personal comfort zone in the 80s, then settle into the hot tub side with the hydrothermal therapy set up to 104 degrees. Say good-bye to the tensions, aches and stresses of the day. It's more than a sensation; it's your solution.

<sup>\*</sup>Standard in North America. Wave XP is standard for international swim spas.



# MP MOMENTUM™ D

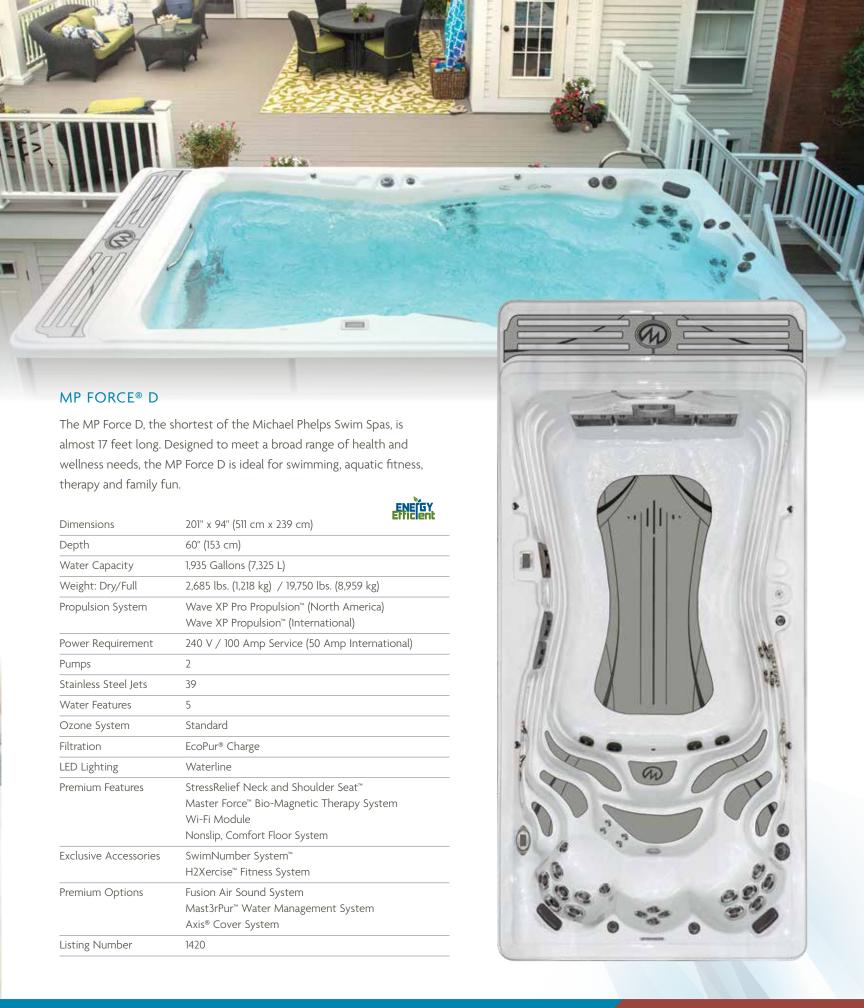
The dual temperature of the MP Momentum D is the best of both worlds. The hot tub side will treat you with a hydrothermal massage that will renew your spirit. The swim side features separate controls to set the ideal temperature for your exercise or swim routine, as well as controls for the Wave Propulsion® Technology System. The Xtreme Therapy Cove on the swim side completes your full body massage.

Dimensions	231" x 94" (587 cm x 239 cm)
Depth	60" (153 cm)
Water Capacity	2,325 Gallons (8,801 L)
Weight: Dry/Full	3,700 lbs. (1,678 kg) / 24,390 lbs. (11,063 kg)
Propulsion System	Wave XP Pro Propulsion™ (North America) Wave XP Propulsion™ (International)
Power Requirement	240 V / 130 Amp Service (80 Amp International)
Pumps	3
Stainless Steel Jets	45 Jets, 2 Master Blaster® Foot Massage Therapy Jets
Water Features	5
Ozone System	Standard
Filtration	EcoPur® Charge
LED Lighting	Waterline
Premium Features	StressRelief Neck and Shoulder Seat™ Master Blaster® Foot Massage Therapy Master Force™ Bio-Magnetic Therapy System Wi-Fi Module Nonslip, Comfort Floor System
Exclusive Accessories	SwimNumber System™ H2Xercise™ Fitness System
Premium Options	Fusion Air Sound System Mast3rPur™ Water Management System Axis® Cover System
Listing Number	1250

This Master Spas video shows a more personal side of Michael Phelps and how he and his family enjoy spending time in the water these days.









# EASY TO USE, EASY TO ENJOY

# NONSLIP, COMFORT FLOOR SYSTEM

Making our swim spas safe and easy to use while getting in, out or exercising, the Nonslip, Comfort Floor System provides better grip, traction and comfort on both the steps and floor of the swim spa. This system comes standard on all Michael Phelps Signature Swim Spas by Master Spas.



# THE CONVENIENCE OF WI-FI

Remotely control your swim spa with an integrated Wi-Fi module that connects to an app on your Apple® or Android® device. You can set the lighting, water temperature and massage pumps to be ready when you are.

# YOUR COLORS



Complement the color of your swim spa with the skirting of your choice for a distinctive combination that's truly your own.

# SHELL OPTIONS





Sterling Silver Marble

Sierra

# SKIRT OPTIONS

DuraMaster Premium™ polymer skirting is available in two colors and is so durable, it comes with a lifetime warranty. It features authentic wood grain patterns randomly etched into the polymer for a rich, three dimensional look.

### DURAMASTER PREMIUM™ SKIRTING





Graphite Grey

Espresso

# PREMIUM OPTIONS



### FUSION AIR SOUND SYSTEM

Listen to your favorite music while enjoying your swim spa. The Fusion Air Sound System includes four interior, water-resistant speakers and a subwoofer to maximize the sound quality of your music. The system connects quickly and easily to your phone or other device via Bluetooth, allowing you to stream your favorite station or playlist. You can even connect to your tablet, while using a waterproof case and mount, to stream your favorite movie or show.



# MAST3RPUR™ WATER MANAGEMENT SYSTEM A synergistic blend of three proven natural water sanitizers combine to make a dramatically more effective water management system. The blend results in clean, clear, fresh smelling and silkier water. The Mast3rPur option comes equipped with the QuietFlo Water Care System, a 24-hour circulation pump.







# AXIS® COVER SYSTEM

The Axis Cover System makes handling your swim spa cover easy! The innovative design and lightweight materials used in the Axis Cover means rolling it up is quick and can be done by almost anyone. And when you're done using your swim spa, it's even easier to cover it back up.

This superior, patent-pending design features the best materials with an unmatched fit and finish.

- Rolls to the end of your swim spa, without needing to be removed
- Energy-efficient, 5-layers of insulation
- A unique fastening system for a nice taut look
- Safety locks to keep your swim spa safe and secure

To see a video of the Axis Cover in action, visit MasterSpas.com/axis.

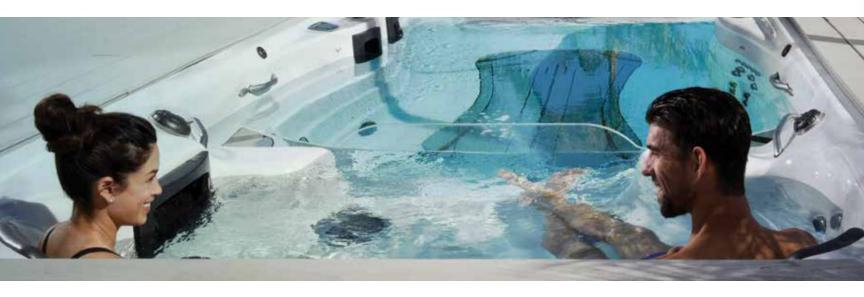


# WIN YOUR DAY

MasterSpas.com



BY MASTER SPAS



### MASTER SPAS CARES

Master Spas is dedicated to helping people live life better. Our faith and beliefs guide us in partnering with local and national organizations for the greater good.

NAZ Children's Centre A school in Rose Hall, Jamaica, that specializes in learning strategies to accommodate the neurodiversity of their students. Master Spas and our dealers were proud to be a part of building a new elementary school in 2013 and a new high school in 2018.

**The Crossing** A faith-based high school that turns at-risk youth into tomorrow's leaders. Master Spas provides vocational training for students.

Michael Phelps Foundation Works to promote healthy, active lives, especially for children, primarily by expanding the opportunities for participation in the sport of swimming. Programs include water safety, emotional wellness and grants for competitive swimmers.







### St. Jude Children's Research Hospital

Leading the way the world understands, treats and defeats childhood cancer and other life-threatening diseases.

Lupus Foundation of America Works to advance lupus research and improve life for people living with lupus.

Michael J. Fox Foundation Dedicated to finding a cure for Parkinson's disease and to ensuring the development of improved therapies.

**Tunnel to Towers Foundation** Honors military and first responders who continue to make the supreme sacrifice of life and limb for our country, founded in memory of Stephen Siller who laid down his life to save others on September 11, 2001.





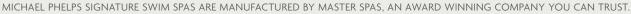
















Master Spas®















Master Spas® reserves the right to change product specifications or features without notice. Master Spas is a manufacturer of swim spas and related products and we stand behind every product we produce pursuant to those representations which are stated in our written limited warranty. Your dealer is an independent businessperson or company and not an employee or agent of Master Spas, LLC. We cannot and do not accept any responsibility or liability for any other representations, statements or contracts made by any dealer beyond the provisions of our written limited warranty. NOTICE: Although in some photos of the swim spas in the brochure the warning signage has been removed from the photos (for photographic purposes only) or is not visible, such warning signage should not be removed from the units at any time. REMINDER: Never allow anyone to dive into a swim spa. Always enter feet first. Master Spas, MP Force, Wave Propulsion, EcoPur and Axis are registered trademarks of Master Spas, LLC. Apple is a trademark of Apple Inc., registered in the U.S. and other countries. Android is a trademark of Google, Inc. Patents: masterspas.com/patents





