

# MAAX<sup>®</sup>

## SPAS



# 40 YEARS OF EXPERTISE IN LUXURY HOT WATER PRODUCTS



## 1969 MODERN FIBERGLASS

MAAX® originated in 1969 with the founding of Modern Fiberglass and Metal and grew into a leading manufacturer of modern whirlpool systems. MAAX® soon became synonymous with long lasting quality and innovation, expanding into the spa sector by acquiring companies such as Coleman® Spas, Savannah,

## 1973 BATH PRODUCTION BEGINS

Production of progressive fibreglass bathtubs and showers begins

## 1987 MAAX® IS BORN

- Listing on Montreal Stock Exchange
- The name MAAX is coined

and Manhattan, makers of the Infinity and Lifestyle line. Today MAAX® Spas has a reputation of superior design and innovation. From the steel frame to the Thermo-Lock™ insulation, your new MAAX® Spas hot tub will offer you the ultimate luxury home spa experience.



## 1997

### **MAAX® ENTERS SPA CATEGORY**

- Acquisition of 15 year old Coleman® Spas Inc.
- Acquisition of 23 year old California Cooperage®

## 2007

### **MAAX® COMPANY STATISTICS**

- MAAX® Inc. ranks among the five largest firms in its industry in North America
- 24 plants and independent distribution centres, 2,900 employees

## 2009

### **MAAX® ACQUIRED**

MAAX® acquired by Brookfield. Becomes part of the largest company in the world involved in the manufacturing of spas

**MAAX®**  
**SPAS**



# MAAX<sup>®</sup> SPAS

The time has come to transform your garden into a relaxing spa environment. Owning a personal spa allows you the convenience of using it around your busy schedule, never leaving the comfort of your home. There are many MAAX<sup>®</sup> Spas models available to personalize your spa experience and provide seamless integration into any garden design.

Your MAAX<sup>®</sup> Spas hot tub has been engineered for hydrotherapy and relaxation. Performance Seating™ and Zone Therapy™ jet systems are just a few of the exclusive features you will discover as you enjoy your new spa.

Whether taking time for yourself or connecting with loved ones, a MAAX<sup>®</sup> Spas hot tub is the spa of choice.



You'll love the way your MAAX® Spas hot tub looks in your garden. Romance and renewal are now just a few steps away. The adventure begins as your own personal spa becomes a reality.



# THERAPY



## PHYSICIAN DESIGNED ZONE THERAPY™

Whether diminishing the stresses of everyday life, healing a sports injury, relieving aching joints and stiff muscles due to arthritis or simply letting you achieve a good night's sleep - your MAAX® Spas hot tub can help with physician designed Zone Therapy™. Zone Therapy™ utilizes strategically positioned jets to target specific pain zones that contain muscular trigger points. More jets don't necessarily mean a more effective massage. Precisely locating the correct size jet and massaging action where they are most effective is key to bringing total relaxation and soothing relief throughout the entire body.

The Zone Therapy™ concept has been designed by medical specialists in the fields of physical rehabilitation and massage therapy.

## THERAMAAX™

The proprietary TheraMAAX™ Jets utilize a scientifically designed grill surrounding the nozzle of the jet. This grill reduces drag on moving parts and cohesion of the jet stream. The TheraMAAX™ design maximizes performance and improves the massaging action. The three spoke stainless steel escusion provides a textured landing for your fingers. This natural shape and position of the landing areas make it easy to adjust the power of the jet.



### **TheraMAAX™ Directional Jet:**

*Designed to provide a direct massage to larger muscle groups.*



### **TheraMAAX™ Swirl Jet:**

*Swirling action provides an intermittent massage covering a larger area.*



## COMFORT COLLAR™

This unique cushion supports your neck, cradling your head while adjustable cyclone jets massage neck and shoulder muscles. The Comfort Collar™ allows a relaxing massage above the water line.



## CALF ZONE

The Calf Zone massages the lower leg with 12 deep tissue massage jets, increasing circulation and healing properties. This feature is great if you're on your feet a lot.



## FOOT RELIEF ZONE™

Sore and tired feet can affect how we feel all over. The ingenious Foot Relief Zone™ targets the upper and lower parts of the feet with streams of water that provide a "spa for your feet".



## ZONE 1: SUBOCCIPITAL

Trigger points in the area where the neck meets the back of the head are a common cause of headaches. The Comfort Collar™ gently cradles your head while targeting this area.

## ZONE 2: TRAPEZIUS

Trigger points in this region can contribute to pain across the shoulders, and upper back. An array of jets target these sensitive areas, providing an improvement in blood circulation and gently dissolving away the feeling of tension.

## ZONE 3: PARASPINAL

Increased tension in the back muscles on either side of the spine can be linked to many medical conditions. An effective combination of jets provide soothing stimulation for incredibly body relaxation.

## ZONE 4: LUMBOSACRAL

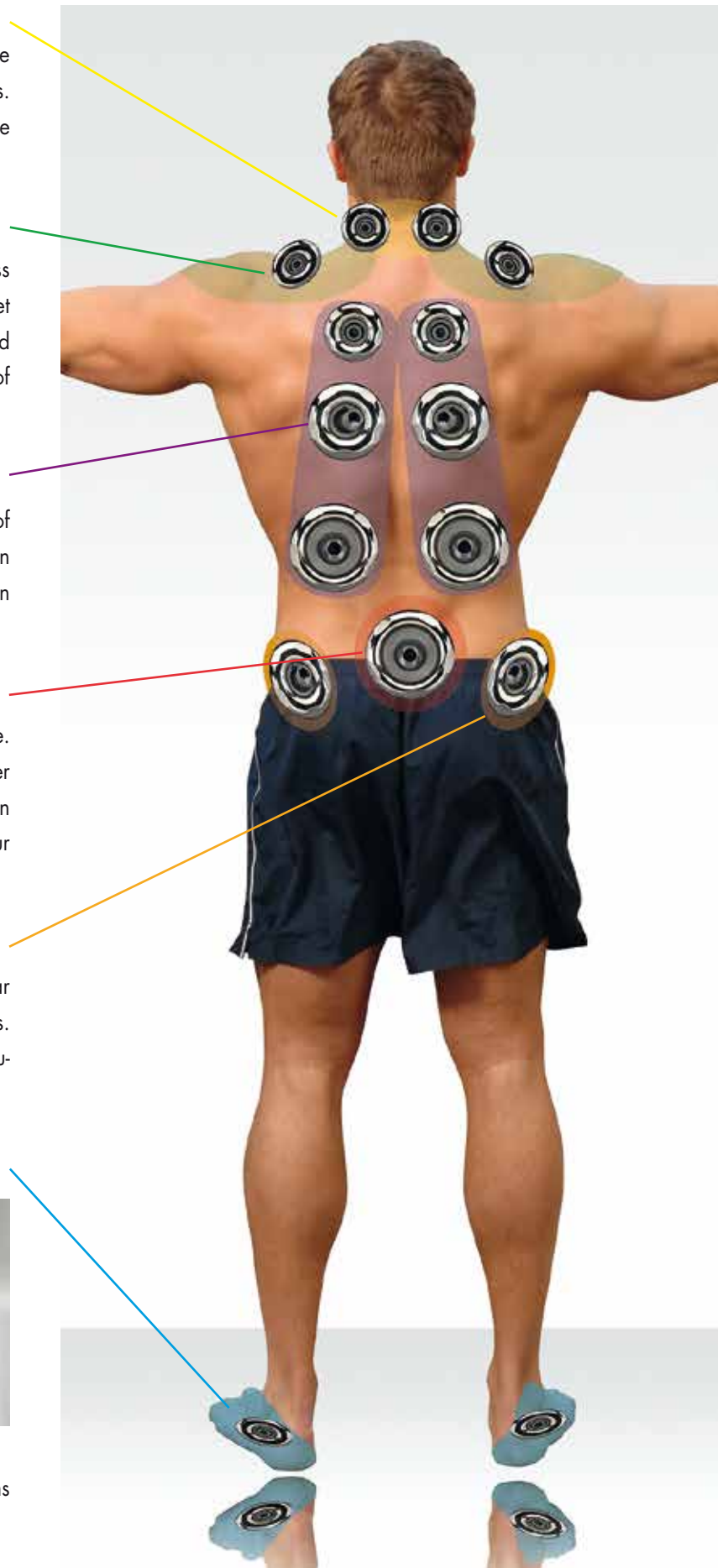
Lower back pain is something most of us will experience. Back pain is linked to excess tension in muscular trigger points in the lower back. The swirling motion provides an invigorating massage to the lower back to loosen your knots of tension and bring relaxing relief.

## ZONE 5: GLUTEAL

Sitting can lead to increased tension and muscular trigger points surrounding the hips and upper thighs. Jets positioned at the sides of the seat bring you a stimulating massage to dissolve tension in these muscles.

## ZONE 6: FOOT RELIEF ZONE™

Many important nerve endings in the feet connect to all parts of your body. Sore and tired feet can affect how we feel all over. The ingenious Foot Relief Zone™ targets the upper and lower parts of the feet with invigorating streams of water that provide relaxation throughout the body.





# REJUVENATE

## COMFORT COLLAR™

A neck massage therapy system is one of the most relaxing features in a spa. The reverse moulded Comfort Collar's™ unique cushion supports your neck, gently cradling your head while adjustable cyclone jets massage neck and shoulder muscles. The Comfort Collar™ also allows a relaxing massage above the water line, it's like having your neck massaged by a loved one. This hallmark feature is a reason many have already chosen MAAAX® Spas hot tubs.

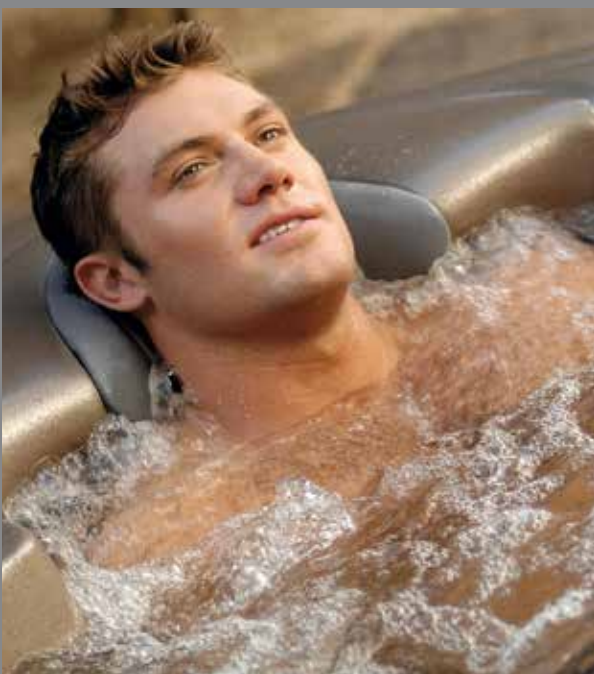






### **X-SERIES COLLAR**

The convenient X-Series increases the seat size in the deep corner seat for physical freedom of movement and enhanced comfort for those who need it. Four strategically placed cluster jets provide a deep tissue neck massage to targeted pressure points, relieving tension.





# COMFORT

## PERFORMANCE SEATING™

Comfortable seating is a top priority in the design of every MAAAX® Spas hot tub. With a wide variety of seating styles available, you'll find the perfect model to fit your shape and size. Depending on the model you prefer, seating ranges from an open style to those designed to keep you in position so the jets can work their miracles. You'll find each engineered to scientifically balanced ergonomic support, water pressure, jet position and body buoyancy. Deeply contoured seating provides ultimate comfort, while armrests and footwells seem to mould to your body.

Performance Seating™ has earned us the reputation of having the most comfortable spas in the industry. Each seat is designed to provide full body immersion and proper posture, in harmony with their respective jetting pattern, for superior comfort and performance. Built-in comfort collars cradle your head while side bolsters hold your body in an ergonomic position. The shape and dimensions of each seat are designed to the curvature of the spine which provides correct posture, reducing stress on your lower back.





## **DISTINCTIVE SHAPE**

The distinctive shape of the MAAX® Spas hot tub emerged from an effort to increase room in the footwell area while lowering the overall height of the spa to respect sight lines in the site design. It has become one of the most appealing exterior concepts of MAAX® Spas hot tubs. This concept allows MAAX® Spas hot tubs to be added to any garden design without visual interference.



# EARPHORIA

## **SUBWOOFER**

When you choose the MAA<sup>X</sup>® Collection Sound System, sound will resonate through the water from the powerful subwoofer, which is integrated directly into your spa's structure. The technology allows you to not only hear, but also feel your music.



## **BLUETOOTH CONVENIENCE**

Thanks to wireless technology, you always have your favorite music at your fingertips. Enjoy your personal playlists with this easy to use stereo. You can use any Bluetooth device (tablet, smartphone, laptop) to connect to the system and enjoy your music from the hot water.



## **BLUETOOTH AUDIO SYSTEM**

This system is connected to the 'spa pack', the speakers and the subwoofer. Its operation is integrated into the control panel of the spa, so you can decide which music is streamed wirelessly from your tablet or smartphone to your spa. It all works without ancient and clumsy cable connections, and with an unlimited range of music! From the control panel you can scroll through your music and adjust the volume. The audio system can also be turned on and off using the touchscreen, so no energy is wasted.

## **FULLY INTEGRATED SPEAKERS**

Two fully integrated speakers provide crystal clear fidelity for your listening enjoyment.



# TECHNOLOGY

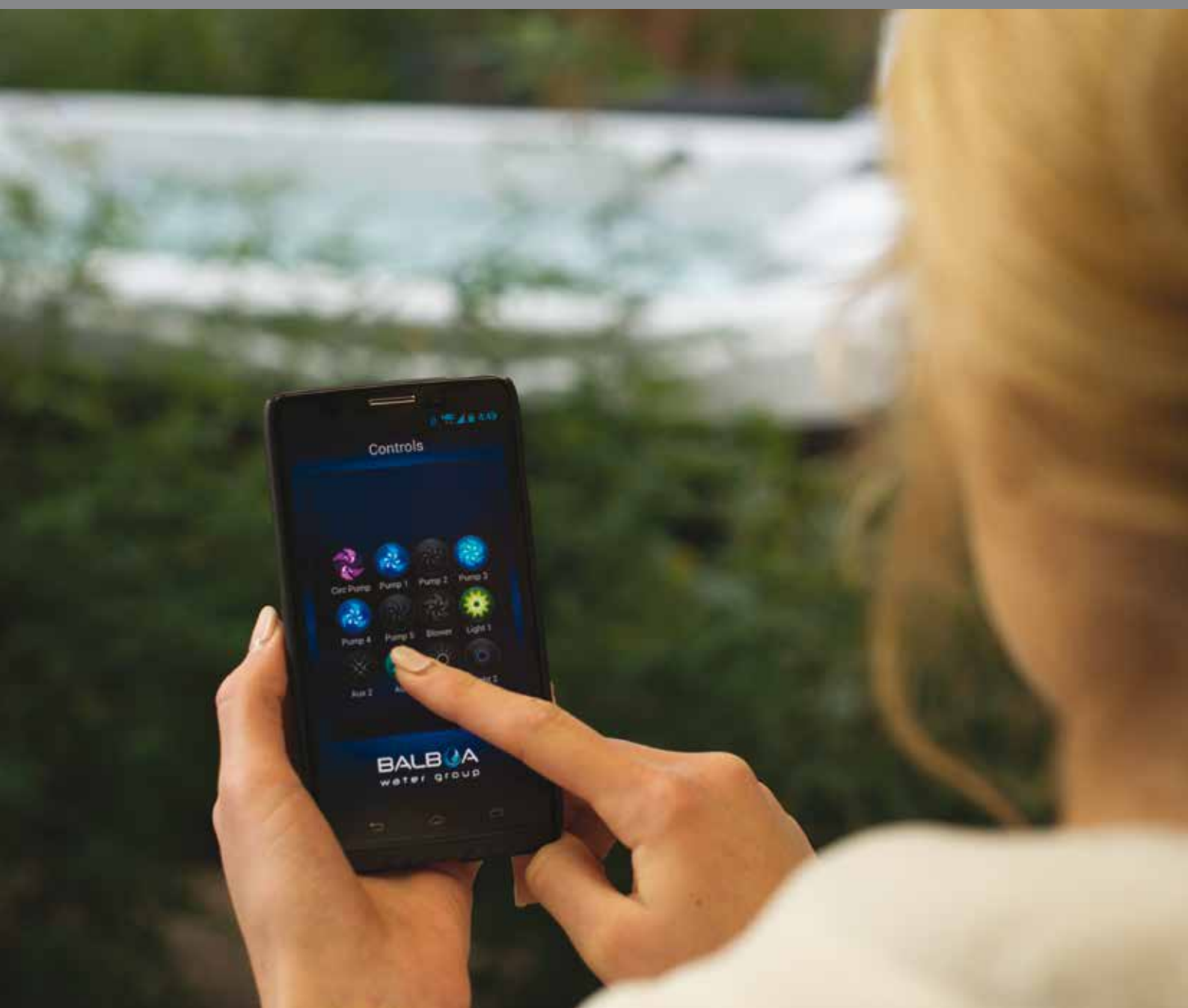
## DESIGNED TO LAST

Technically and functionally superior, your MAAX® Spas hot tub has been designed in association with medical and engineering professionals to deliver years of trouble-free enjoyment. Every aspect of the spa, from its structure to the mechanical operation, is recognized as industry leading.

Additionally over 300 quality control check points are personally inspected by in-house engineers to ensure every step of the manufacturing process is up to the standards our reputation demands.

## WIFI CONNECTIVITY

MAAX® Collection hot tubs now put your spa's controls in the palm of your hand. Simply download the free app through iTunes, the App Store or Google Play. Search 'MAAX Collection - Spa Control', sync to your spa's WiFi network, sync it with your home network and enjoy complete control. Preset temperature, set filter cycles to save money or get it ready from the comfort of your home before heading out to enjoy a relaxing spa experience.



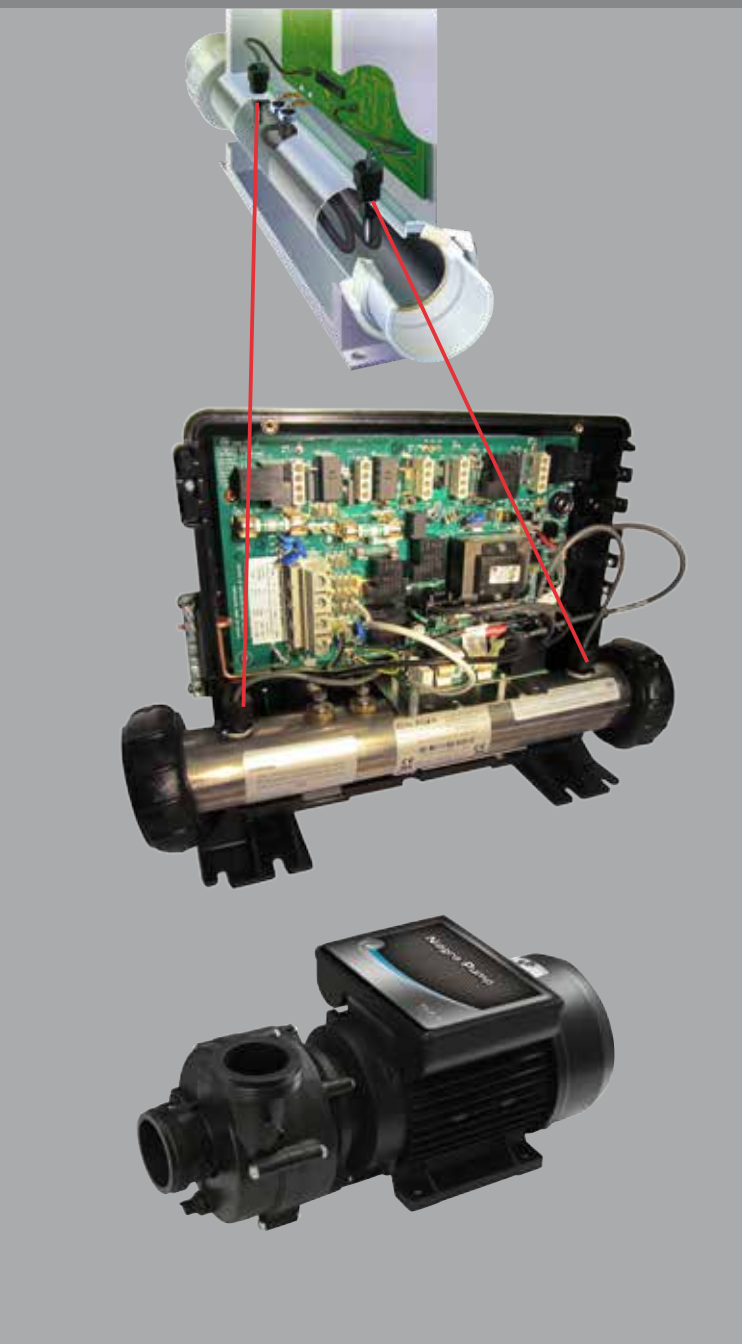


## CONTROL PANEL

Your phones, car, microwave, thermostat all have them. Now your tub does too! Almost all new electronic devices today have touch screen interfaces. Now with the new SmartTouch control panel your tub has one too! Based on Balboa's patented touch panel technology, the new Smart-Touch panel is the next breakthrough in ease of operation for hot tubs. Its intuitive screens make controlling your tub a breeze.

Some key features:

- Full wireless spa control through your home WiFi network
- Better fault detection and on-screen messages detailing the issue
- Reminder messages to help you keep your spa and spa water in perfect condition



## POWERWORKS™ WITH M7 TECHNOLOGY

An advanced, state of the art spa controller provides the ultimate in ease of use, safety and reliability for every spa user. The Powerworks™ with M7 technology is a revolutionary new hardware/software platform that completely eliminates mechanical sensor switches and remote through-wall temperature sensors. The M7 platform features two identical solid state sensors that are mounted inside the heater manifold. These Smart Sensors accurately and reliably measure water temperature while monitoring critical water conditions without the possibility of failure due to mechanical switch malfunction.

## POWERFUL PUMP

The MAAX® Spas collection is fitted with the 2.0 HP Balboa Niagara dual speed pump. It supplies the specific performance required for zone seating and focused therapy, ensuring a powerful, deep and relaxing spa experience. The improved pump volume and extra power mean this pump can operate with less revolutions to create the desired water pressure, reducing wear and prolonging its life cycle.

## FILTRATION

Perfect moments deserve perfect, crystal clear water. The water maintenance of your spa is made easy by the features of the MAAAX® Spas complete 6 step cleaning system. Water is first drawn into the system from both the upper skimmer and lower foot well areas. The 1000 gpm intake draws water through the filter system to capture surface debris and contaminants. Our 100% filtration means every drop of water is filtered before reaching the Powerworks™ 48 frame pump as our high volume filter cycle cleans your spa water 4 to 6 times per hour. Glistening clean water, in a moment's notice.

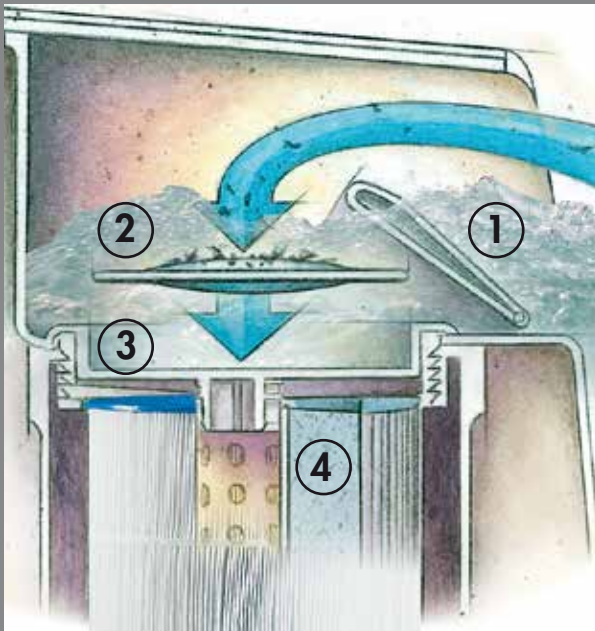


1000 Gallon per minute intake with protective grill

## PURITY







## 6 STEP CLEANING SYSTEM

1. Weir door – Breaks the water surface tension and traps debris
2. First Filter™ – Removes oil and ultra fine particulates when filtering
3. Basket – Captures debris before filtering for easy removal
4. Spa filter – Oversized filter permits high flow and cleans water
5. CleanZone™ – Creates ozone to oxidize debris
6. CleanZone II™ – Water passes directly over the UV for next level sanitization



### FIRST FILTER™

Our unique First Filter™ removes silt and fine particulates that would pass undetected through an ordinary filter. The skimmer basket traps larger materials such as leaves and debris - and the basket is then easily removed for quick cleaning. A MAAX® Spas' exclusive feature.

### CLEANZONE™

MAAX® Spas CleanZone™ water purification system will automatically maintain healthy, crystal clear water while greatly reducing chemical maintenance. CleanZone™ is a Corona Discharge ozone system that disinfects and cleans your spa water.

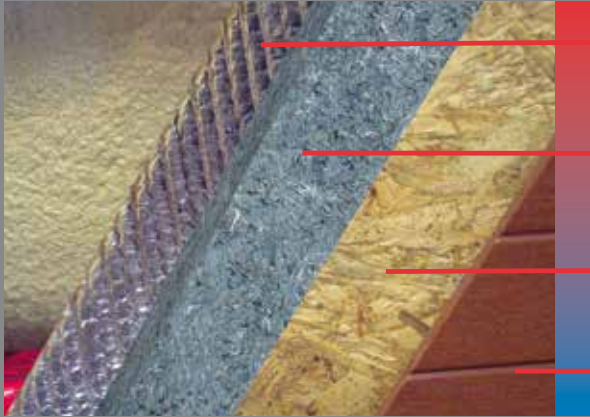


### CLEANZONE II™

The CleanZone II™ system combines the power of UV-C light and ozone, the same technology utilized in many communities around the world to purify drinking water. CleanZone II™ kills 99.9% of micro organisms, bacteria, viruses and parasites while oxidizing debris left behind. This system is the perfect blend of hygiene, purity and technology.



# THERMO-LOCK™

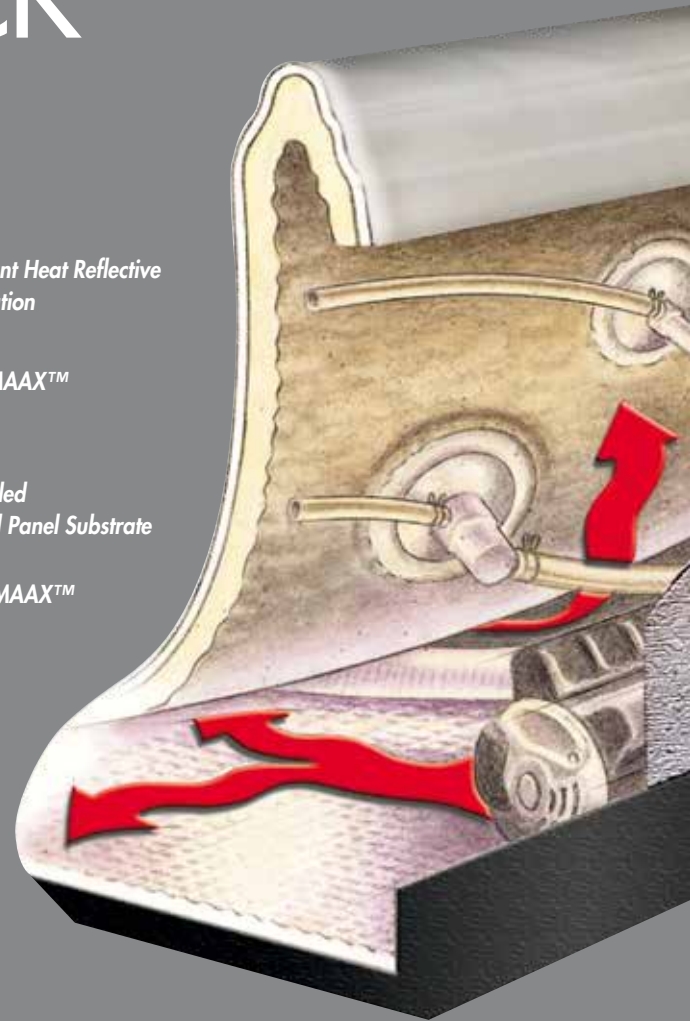


*Radiant Heat Reflective Insulation*

*BlueMAAX™*

*Recycled Wood Panel Substrate*

*DuraMAAX™*



## **THERMO-LOCK™**

Thermo-Lock™ is the ultimate in sound and heat energy management for your hot tub. The unique thermal barrier technology recycles radiant heat energy for faster, more efficient heating and energy cost reductions. Radiant heat energy from the pumps and equipment reflects back to the spa and is absorbed into the plumbing. This helps raise and maintain water temperature, improving heat efficiency. Radiant heat reflective insulation is applied to the sealed ABS base, which prohibits heat loss through the floor. All four sides, plus the floor, are lined with reflective material, combined with BlueMAAX™ to create an infrared thermal barrier. Energy created by the spa stays in the spa.

## **QUIET**

The same insulation that makes a MAAX® Spas hot tub energy efficient also aids in its quiet operation. Sound energy is trapped and deadened inside the spa by the thermal barriers. Quiet operation is essential to ensure a peaceful and relaxing experience throughout the entire garden environment.





## BLUEMAAX™

Exclusive to MAAAX® Spas, the Thermo-Lock™ insulation system now features the eco-friendly BlueMAAX™ insulation. Made from recycled natural fibre, it is approved by the U.S. Green Building Council. The insulation contains no chemical irritants, is treated with a borate-based solution to prevent mould/mildew growth, pest infestation, and acts as a fire retardant. BlueMAAX™ replaces urethane foam commonly used in “foam filled” hot tubs. The “foam filling” process in conventional spas can produce as much as 22,5 kg of volatile organic components (VOC’s) which are harmful to the environment. The new energy system also allows for easy service access, and can be taken out and put back together to factory specifications right in your home.

## LIFETIME INSULATION WARRANTY

The insulation system in your new MAAAX® Spas hot tub is warranted to maintain the same insulation value as it had at the time it was manufactured. The high R value, appliance grade construction will allow a technician to service the entire spa and bring it back to factory specifications at home, for the lifetime you own your spa. As you enjoy your spa over the years you’ll feel secure knowing it can be maintained at the same high level of efficiency as the day it was made.



## INSULATING COVERS

MAAX® Spas premium grade insulating covers are unique and the tailored fit design keeps water from evaporating while maintaining the perfect spa temperature. The cover also acts as an important safety barrier to the spa.

## APPLIANCE GRADE

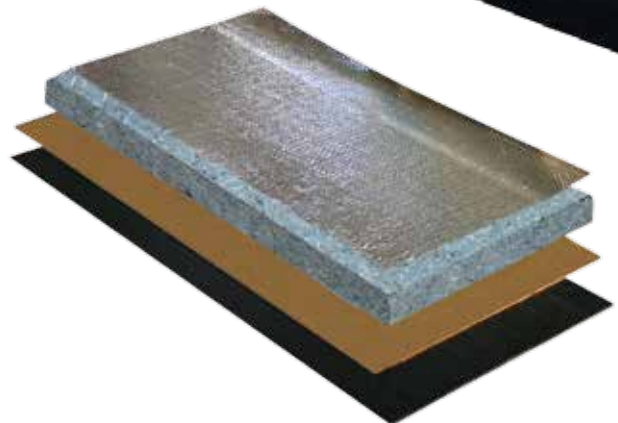
The steel structure and Thermo-Lock™ design in MAAX® Spas allows for complete service of the entire structure and all mechanical parts. Essentially the spa can be serviced and brought back to factory specifications right in your garden. At MAAX® Spas we call this feature “appliance grade”. It is important to consider the serviceability of your hot tub, just as you would in any other home appliance.



- *40% lighter, yet 250% stronger than traditional wood frames*
- *Weatherproof*
- *Corrosion-free*

## STEEL SUBSTRUCTURE

The steel substructure used in MAAX® Spas hot tubs has the highest strength to weight ration of any building material available. The light-gauge steel frame provides greater structural integrity than wood, as well as superior corrosion protection for a much longer life. Unlike wood, steel is dimensionally stable. It will not expand or contract with moisture, which over time can damage the spa's exterior. Sturdy and built to last, the inorganic properties will never rot, warp, split or crack and eliminate worries of animal infestation or termite damage. Stronger, more durable and ideal for the environment – it's the obvious choice for a lifetime of worry-free fun.



## LIFETIME STEEL STRUCTURE WARRANTY

The steel frame is the backbone and support for the entire spa. The steel structure of your MAAAX® Spas hot tub carries a lifetime warranty. This means for the lifetime of your ownership you can feel secure knowing any component of the structural frame will be replaced or fixed to factory specifications should it become damaged in the operation of the spa.



## ABS SEALED BASE

The ABS Sealed Base is an integral part of the support structure in a MAAAX® Spas hot tub. Its one-piece construction provides a rugged foundation that seals the bottom of the spa, locking in heat and sealing out moisture.



## SERVICE

Should your MAAAX® Spas hot tub ever need maintenance, it can be serviced and put completely back together to factory specifications. This is not possible with conventional foam-filled hot tubs as these older designs are extremely hard to service and are typically damaged in the process. It is very costly to bring these older designs back to factory installation specifications.

*Servicing a foam-filled spa.*





The MAAX® Collection is an upscale line of state-of-the-art designs. MAAX® Spas refines the very essence of style and wellness in a spa. From the ergonomic features to the sophisticated massage systems, a MAAX® Spas hot tub is the perfect blend of hydro-therapy, purity, and technology, featuring the most advanced water quality system in a spa. There are five specially designed seating areas combined with the physician designed Zone Therapy™ jetting. 40 years of innovation culminate in the ultimate home spa experience.





# 811

This hydrotherapy and fitness spa promotes healthy living with an additional advantage - a spa for those who want a private workout area, but don't have enough space for a full-sized swim spa. Exercise at your own pace in the comfort of your backyard with the performance bands and powerful swim jet function. All of these features are available to you along with Zone Therapy™ and WiFi connectivity.

Suitable for 6 adults

Dimensions: 229 x 290 cm, 97 cm high

Volume: 1817 litres

Weight (empty/full): 424/2242 kg



- 77 stainless steel jets, including neck, shoulder and AccuPressure jets
- SmartTouch Control Panel
- Zone Therapy™
- Foot Relief Zone™
- Thermo-Lock™ insulation
- Steel substructure
- ABS sealed base
- DuraMAAX™ cabinet
- CleanZone™ system
- CleanZone II™ system with UV light
- Programmable filter cycles
- Deluxe cover
- Underwater coloured LED spa light
- Pedestal lights
- Chromatherapy
- 2 illuminated laminar streams
- Illuminated spa controls
- 5 illuminated drink holders
- AeroMAAX™ Plus
- 4 head cushions
- Wireless connectivity
- MP3/Bluetooth Sound System
- Grab bar for training purposes

## OPTIONS:

- Dynamic Jet Sequencer
- Exercise Kit

Technical : 3 pumps (2 two-speed, 1 single speed), turbo-boost air blower and 3kW heater

Connection : 230V 2PH-N-PE





# 781

The 781 has seating for 5 adults with a variety of hydrotherapy systems. The "performance" lounge has a Foot Relief Zone™ and a Dynamic Jet Sequencer for a head to toe hydrotherapy experience. The 781 includes a Zone Therapy™ seat, a Shiatsu seat and a conversation area to deliver a complete hydrotherapy experience.

Suitable for 5 adults

Dimensions: 233 x 233 cm, 97 cm high

Volume: 1514 litres

Weight (empty/full): 386/1837 kg



- 70 stainless steel jets, including neck, shoulder and AccuPressure jets
- SmartTouch Control Panel
- Shiatsu Seat
- Zone Therapy™
- Foot Relief Zone™
- Thermo-Lock™ insulation
- Steel substructure
- ABS sealed base
- DuraMAAX™ cabinet
- CleanZone™ system
- CleanZone II™ system with UV light
- Programmable filter cycles
- Deluxe cover
- Underwater coloured LED spa light
- Pedestal lights
- Chromatherapy
- 2 illuminated laminar streams
- Illuminated spa controls
- 6 illuminated drink holders
- AeroMAAX™ Plus
- 5 head cushions
- Wireless connectivity
- MP3/Bluetooth Sound System

## OPTIONS:

- Dynamic Jet Sequencer

Technical : 3 pumps (2 two-speed, 1 single speed), turbo-boost air blower and 3kW heater

Connection : 230V 2PH-N-PE



# 780

The MAA<sup>®</sup> Collection model 780 is a blend of spacious design and specialized hydrotherapy. There is seating for 7 adults in a variety of jetting arrays to meet the different needs of the bather. The 780 incorporates two Zone Therapy<sup>™</sup> seats, dual Shiatsu seats and a side by side conversation area for couples to curl up in.

Suitable for 7 adults

Dimensions: 233 x 233 cm, 97 cm high

Volume: 1382 litres

Weight (empty/full): 356/1681 kg



- 75 stainless steel jets, including neck and shoulder jets
- SmartTouch Control Panel
- Love seat
- 2 Shiatsu Seats
- Zone Therapy<sup>™</sup>
- Wrist jets
- Thermo-Lock<sup>™</sup> insulation
- Steel substructure
- ABS sealed base
- DuraMAAX<sup>™</sup> cabinet
- CleanZone<sup>™</sup> system
- CleanZone II<sup>™</sup> system with UV light
- Programmable filter cycles
- Deluxe cover
- Underwater coloured LED spa light
- Pedestal lights
- Chromatherapy
- 2 illuminated waterfalls
- Illuminated spa controls
- 7 illuminated drink holders
- AeroMAAX<sup>™</sup> Plus
- 5 head cushions
- Wireless connectivity
- MP3/Bluetooth Sound System
- Comfort Collar<sup>™</sup>

## OPTIONS:

- Dynamic Jet Sequencer

Technical : 3 pumps (two-speed), turbo-boost air blower and 3kW heater

Connection : 230V 2PH-N-PE



# 581

The 581 was designed to transform your backyard into the perfect spa retreat. With a little imagination you can integrate the design of this hot tub into your modern backyard. Add your own personal touch to the look by incorporating decorative elements into the patented exhibition edge. As the 581 becomes the centrepiece of your retreat, it also provides physician-designed hydrotherapy. Enjoy the beauty of this modern work of art as you slip into its therapeutic waters.

Suitable for 6 adults

Dimensions: 233 x 233 cm, 89 cm high

Volume: 1590 litres

Weight (empty/full): 407/1853 kg



- 51 stainless steel jets
- SmartTouch Control Panel
- Ergonomically designed lounger
- 2 Shiatsu Seats
- Zone Therapy™
- Foot Relief Zone™
- Thermo-Lock™ insulation
- Steel substructure
- ABS sealed base
- DuraMAAX™ cabinet
- CleanZone™ system
- Programmable filter cycles
- Deluxe cover
- Underwater coloured LED spa light
- Chromatherapy
- 4 illuminated laminar streams
- Illuminated spa controls
- 3 head cushions
- Wireless connectivity
- Comfort Collar™

## OPTIONS:

- CleanZone II™ system with UV light
- Pedestal lights
- MP3/Bluetooth Sound System
- Dynamic Jet Sequencer

Technical : 3 pumps (two-speed) and 3kW heater

Connection : 230V 2PH-N-PE



# 482

The MAAX® Collection 482 has comfortable seating for five with a performance lounge and a standard lounge, allowing you to unwind together. The unique design offers a conversation area. The therapy package provides the Foot Relief Zone™ and Zone Therapy™ targeting both the upper and lower parts of the feet and back.

Suitable for 5 adults

Dimensions: 233 x 233 cm, 97 cm high

Volume: 1685 litres

Weight (empty/full): 356/1971 kg



- 62 stainless steel jets, including neck, shoulder and AccuPressure jets
- SmartTouch Control Panel
- 2 ergonomically designed loungers
- Zone Therapy™
- Foot Relief Zone™
- Calf Zone
- Thermo-Lock™ insulation
- Steel substructure
- ABS sealed base
- DuraMAAX™ cabinet
- CleanZone™ system
- Programmable filter cycles
- Deluxe cover
- Underwater coloured LED spa light
- Chromatherapy
- 2 illuminated laminar streams
- Illuminated spa controls
- 5 illuminated drink holders
- AeroMAAX™ Plus
- 2 head cushions
- Wireless connectivity
- Comfort Collars™

## OPTIONS:

- CleanZone II™ system with UV light
- Pedestal lights
- X-Series Collar
- Dynamic Jet Sequencer

Technical : 2 pumps (1 two-speed, 1 single speed), turbo-boost air blower and 3kW heater

Connection : 230V 2PH-N-PE



# 481

The MAAX® Collection 481 can seat six comfortably with bucket seating and a performance lounge. The therapy package also offers the Foot Relief Zone™ for the ultimate spa experience. Extra space and an oversized footwell ensure additional room to stretch.

Suitable for 6 adults

Dimension: 233 x 233 cm, 97 cm high

Volume: 1722 litres

Weight (empty/full): 356/2007 kg



- 62 stainless steel jets, including neck, shoulder and AccuPressure jets
- SmartTouch Control Panel
- Ergonomically designed lounge
- Shiatsu Seat
- Zone Therapy™
- Foot Relief Zone™
- Thermo-Lock™ insulation
- Steel substructure
- ABS sealed base
- DuraMAAX™ cabinet
- CleanZone™ system
- Programmable filter cycles
- Deluxe cover
- Underwater coloured LED spa light
- Chromatherapy
- 2 illuminated laminar streams
- Illuminated spa controls
- 3 illuminated drink holders
- AeroMAAX™ Plus
- 3 head cushions
- Wireless connectivity
- Comfort Collars™

## OPTIONS:

- CleanZone II™ system with UV light
- MP3/Bluetooth Sound System
- Pedestal lights
- X-Series Collar
- Dynamic Jet Sequencer

Technical : 2 pumps (1 two-speed, 1 single speed), turbo-boost air blower and 3kW heater

Connection : 230V 2PH-N-PE



# 480

The MAAX® Collection 480 is one of the largest spas in the MAAX® Collection Series. It offers six barrier-free seats, two Comfort Collars™, and a variety of jet patterns. This is the perfect spa for entertaining guests in your garden retreat.

Suitable for 6 adults

Dimensions: 233 x 233 cm, 97 cm high

Volume: 1647 litres

Weight (empty/full): 356/1935 kg



- 61 stainless steel jets, including neck, shoulder and AccuPressure jets
- SmartTouch Control Panel
- Shiatsu Seat
- Zone Therapy™
- Thermo-Lock™ insulation
- Steel substructure
- ABS sealed base
- DuraMAAX™ cabinet
- CleanZone™ system
- Programmable filter cycles
- Deluxe cover
- Underwater coloured LED spa light
- Chromatherapy
- 2 illuminated waterfalls
- Illuminated spa controls
- 5 illuminated drink holders
- AeroMAAX™ Plus
- 2 head cushions
- Wireless connectivity
- Comfort Collars™

## OPTIONS:

- CleanZone II™ system with UV light
- MP3/Bluetooth Sound System
- Pedestal lights
- X-Series Collar
- Dynamic Jet Sequencer

Technical : 2 pumps (1 two-speed, 1 single speed), turbo-boost air blower and 3kW heater

Connection : 230V 2PH-N-PE



# 472

The MAAX® Collection 472 is the ideal spa for those couples looking to relax together. This model offers a performance lounge, standard lounge, one bucket seat with Zone Therapy™ and comfortable seating for five.

Suitable for 5 adults

Dimensions: 224 x 224 cm, 89 cm high

Volume: 1552 litres

Weight (empty/full): 328/1817 kg



- 57 stainless steel jets, including neck, shoulder and AccuPressure jets
- SmartTouch Control Panel
- 2 ergonomically designed loungers
- Zone Therapy™
- Foot Relief Zone™
- Calf Zone
- Thermo-Lock™ insulation
- Steel substructure
- ABS sealed base
- DuraMAAX™ cabinet
- CleanZone™ system
- Programmable filter cycles
- Deluxe cover
- Underwater coloured LED spa light
- Chromatherapy
- 2 illuminated laminar streams
- Illuminated spa controls
- 3 illuminated drink holders
- AeroMAAX™ Plus
- 3 head cushions
- Wireless connectivity

## OPTIONS:

- CleanZone II™ system with UV light
- MP3/Bluetooth Sound System
- Pedestal lights
- X-Series Collar
- Dynamic Jet Sequencer

Technical : 2 pumps (1 two-speed, 1 single speed), turbo-boost air blower and 3kW heater

Connection : 230V 2PH-N-PE



# 471

The MAAX® Collection 471 is our most popular hot tub and offers a single performance lounge with a Foot Relief Zone™ and seating for up to six spa enthusiasts. There are two bucket seats with our specially designed Comfort Collar™ and Zone Therapy™ feature. This popular size is perfect for families or couples.

Suitable for 6 adults

Dimensions: 224 x 224 cm, 89 cm high

Volume: 1590 litres

Weight (empty/full): 329/1853 kg



- 59 stainless steel jets, including neck, shoulder and AccuPressure jets
- SmartTouch Control Panel
- Ergonomically designed lounge
- Shiatsu Seat
- Zone Therapy™
- Foot Relief Zone™
- Thermo-Lock™ insulation
- Steel substructure
- ABS sealed base
- DuraMAAX™ cabinet
- CleanZone™ system
- Programmable filter cycles
- Deluxe cover
- Underwater coloured LED spa light
- Chromatherapy
- 2 illuminated laminar streams
- Illuminated spa controls
- 4 illuminated drink holders
- AeroMAAX™ Plus
- 3 head cushions
- Wireless connectivity
- Comfort Collars™

## OPTIONS:

- CleanZone II™ system with UV light
- MP3/Bluetooth Sound System
- Pedestal lights
- X-Series Collar
- Dynamic Jet Sequencer

Technical : 2 pumps (1 two-speed, 1 single speed), turbo-boost air blower and 3kW heater

Connection : 230V 2PH-N-PE





# 470

The MAAX® Collection 470 has a unique interior design that allows comfortable seating for six while permitting full body immersion in the performance seat. This is the ideal model for those who enjoy outdoor entertaining or quiet conversation among friends.

Suitable for 6 adults

Dimensions: 224 x 224 cm, 89 cm high

Volume: 1495 litres

Weight (empty/full): 329/1762 kg



- 56 stainless steel jets, including neck, shoulder and AccuPressure jets
- SmartTouch Control Panel
- Shiatsu Seat
- Zone Therapy™
- Thermo-Lock™ insulation
- Steel substructure
- ABS sealed base
- DuraMAAX™ cabinet
- CleanZone™ system
- Programmable filter cycles
- Deluxe cover
- Underwater coloured LED spa light
- Chromatherapy
- 2 illuminated laminar streams
- Illuminated spa controls
- 4 illuminated drink holders
- AeroMAAX™ Plus
- 2 head cushions
- Wireless connectivity
- Comfort Collars™

## OPTIONS:

- CleanZone II™ system with UV light
- MP3/Bluetooth Sound System
- Pedestal lights
- X-Series Collar
- Dynamic Jet Sequencer

Technical : 2 pumps (1 two-speed, 1 single speed), turbo-boost air blower and 3kW heater

Connection : 230V 2PH-N-PE



# 461

The MAAX® Collection 461 is the perfect patio spa. The 461 features the rejuvenation of full body immersion and a variety of seating. The layout includes barrier-free seating, deeper Zone Therapy™ seating and a lounge to accommodate any size.

Suitable for 4 adults

Dimensions: 198 x 198 cm, 89 cm high

Volume: 1136 litres

Weight (empty/full): 270/1359 kg



- 42 stainless steel jets, including neck and shoulder jets
- SmartTouch Control Panel
- Ergonomically designed lounge
- Zone Therapy™
- Thermo-Lock™ insulation
- Steel substructure
- ABS sealed base
- DuraMAAX™ cabinet
- CleanZone™ system
- Programmable filter cycles
- Deluxe cover
- Underwater coloured LED spa light
- Chromatherapy
- 2 illuminated laminar streams
- Illuminated spa controls
- 2 illuminated drink holders
- AeroMAAX™ Plus
- 2 head cushions
- Wireless connectivity
- Comfort Collar™

## OPTIONS:

- CleanZone II™ system with UV light
- MP3/Bluetooth Sound System
- Pedestal lights
- X-Series Collar
- Dynamic Jet Sequencer

Technical : 2 pumps (1 two-speed, 1 single speed), turbo-boost air blower and 3kW heater

Connection : 230V 2PH-N-PE



# 451

The MAAX® Collection 451 offers seating for three that includes a performance lounge and 29 adjustable jets. Designed for comfort and elegance in a personal space, it's the perfect model for patios, decks and smaller gardens.

Suitable for 3 adults

Dimensions: 163 x 206 cm, 79 cm high

Volume: 757 litres

Weight (empty/full): 272/998 kg



- 29 stainless steel jets, including neck and shoulder jets
- SmartTouch Control Panel
- Ergonomically designed lounge
- Zone Therapy™
- Foot Relief Zone™
- Thermo-Lock™ insulation
- Steel substructure
- ABS sealed base
- DuraMAAX™ cabinet
- CleanZone™ system
- Programmable filter cycles
- Deluxe cover
- Underwater coloured LED spa light
- Illuminated spa controls
- 3 illuminated drink holders
- 3 head cushions
- Wireless connectivity

## OPTION:

- MP3/Bluetooth Sound System

Technical : 1 two-speed pump and 3kW heater

Connection : 230V 1PH-N-PE

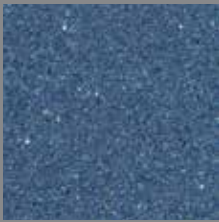
# AESTHETICS

## CONTINUOUS CAST ACRYLIC

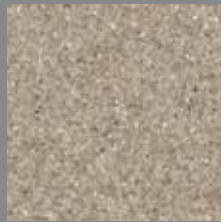
Every MAAX® Spas hot tub has an attractive interior finish made from continuous cast acrylic. This is superior to Ethylene, 'soft plastic' surfaces. The hard, non-porous surface resists stains, fading, scratches and chemical abuse. With the look of granite, pearl or metalecence, the extremely rugged and durable finish offers beauty and peace of mind.

## ACRYLIC COLOURS

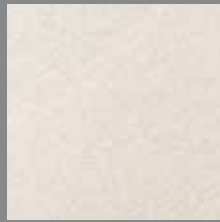
*Denim - Slate*



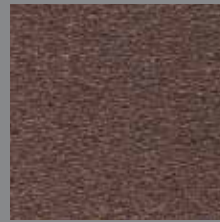
*Desert - Sandstone*



*Gypsum - Cameo*



*Latte*



*(Shimmering) Linen*



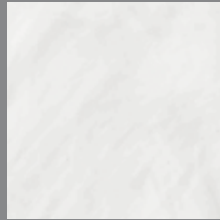
*Midnight Canyon*



*Sahara - Sierra*



*Silver Marble - Sterling*



*Storm Clouds*



*Tuscan Sun*



*Model 811 is only available in Sahara, Silver Marble and Tuscan Sun. Model 581 is only available with Teak or Mocha panels.*

## DURAMAAX™ SIDING

DuraMAAX™ is a state of the art wood-alternative material that has the look and feel of natural wood without the maintenance. The material is impact resistant, impervious to weather or insect damage and will never splinter, crack or rot. The attractive exterior locks in heat and seals out cold air - providing a beautiful look and feel.



*Teak*



*Grey*



*Mocha*





### ILLUMINATED WATERFALL

Enjoy the soothing sound of the eye-catching illuminated waterfall feature (on models 780 and 480).

### ILLUMINATED LAMINAR STREAMS

A true laminar stream of water rises above the water's surface providing a soothing visual and sound effect. The water stream is back-lighted for further visual enhancement (on models 811, 781, 581, 481, 472, 471, 470 and 461).



### WARRANTY

To ensure your confidence, MAAX® Spas hot tubs offer an industry-leading warranty against structural, surface and cosmetic defects, as well as water loss and failure in mechanical or electrical equipment. Furthermore, our Steel Substructure is covered by a lifetime structural guarantee.

### LIGHTING

Built-in internal and optional pedestal lighting illuminates the spa for both safety and romance. A selection of unique colour options further enhance an already perfect evening, taking garden fun to soaring new heights.

### ERGONOMIC MASSAGE CONTROLLER

The Ergonomic Massage Controller is illuminated to work in harmony with the other lighting options. It provides an ergonomic grip for easy adjustment of the jet pressure.



Vessel Structure

Surface

Equipment and plumbing



# GARDEN DESIGN

Today gardens everywhere are being transformed into outdoor living areas, a true extension of the home. They reflect the architecture and design of the home and are becoming relaxing retreats, reconnecting you with loved ones and nature. Your new MAAAX® Spas hot tub is

designed to be the focal point of your garden retreat. Thoughtful design in a wide array of colours and acrylic textures allows the spa experience to seamlessly integrate into your garden, the way MAAAX® Spas intended. Now create your perfect garden retreat with MAAAX® Spas.

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<b>Parts</b>	<b>811</b>	<b>781</b>	<b>780</b>	<b>581</b>	<b>482</b>	<b>481</b>	<b>480</b>	<b>472</b>	<b>471</b>	<b>470</b>	<b>461</b>	<b>451</b>
Steel substructure	•	•	•	•	•	•	•	•	•	•	•	•
ABS sealed base	•	•	•	•	•	•	•	•	•	•	•	•
DuraMAAX™ cabinet	•	•	•	•	•	•	•	•	•	•	•	•
Thermo-Lock™ insulation	•	•	•	•	•	•	•	•	•	•	•	•
Deluxe cover	•	•	•	•	•	•	•	•	•	•	•	•
<b>Operational parts</b>												
Heater 3kW	•	•	•	•	•	•	•	•	•	•	•	•
CleanZone™ system	•	•	•	•	•	•	•	•	•	•	•	•
CleanZone II™ system with UV light	•	•	•	Option	Option	Option	Option	Option	Option	Option	Option	Option
Programmable filter cycles	•	•	•	•	•	•	•	•	•	•	•	•
Dynamic Jet Sequencer	Option	Option	Option	Option	Option	Option	Option	Option	Option	Option	Option	Option
Ergonomically designed lounger				•	2	•		2	•		•	•
Shiatsu Seat		•	2	2		•	•		•	•		
Love seat			•									
Zone Therapy™	•	•	•	•	•	•	•	•	•	•	•	•
Foot Relief Zone™	•	•	•	•	•	•		•	•			•
AeroMAAX™ Plus	•	•	•		•	•	•	•	•	•	•	
Underwater coloured LED spa light	•	•	•	•	•	•	•	•	•	•	•	•
Pedestal lights	•	•	•	Option	Option	Option	Option	Option	Option	Option	Option	
Chromatherapy	•	•	•	•	•	•	•	•	•	•	•	
Illuminated waterfall			2				2					
Illuminated laminar streams	2	2		4	2	2		2	2	2	2	
Illuminated spa controls	•	•	•	•	•	•	•	•	•	•	•	•
Illuminated drink holders	5	6	7		5	3	5	3	4	4	2	3
Head cushions	4	5	5	3	2	3	2	3	3	2	2	3
Comfort Collar™			•	•	•	•	•		•	•	•	
Stainless steel jets	•	•	•	•	•	•	•	•	•	•	•	•
Wireless connectivity	•	•	•	•	•	•	•	•	•	•	•	•
MP3/Bluetooth Sound System	•	•	•	Option	Option	Option	Option	Option	Option	Option	Option	Option
SmartTouch Control Panel	•	•	•	•	•	•	•	•	•	•	•	•
Grab bar for training purposes	•											
Exercise Kit	Option											
X-Series Collar					Option	Option	Option	Option	Option	Option	Option	
<b>Therapy pumps</b>												
Pump 1 two-speed 2,0 HP	2	2	3	3	1	1	1	1	1	1	1	1
Pump 2 single speed 2,0 HP	1	1			1	1	1	1	1	1	1	
Turbo-boost air blower	•	•	•		•	•	•	•	•	•	•	
<b>Massage Jets</b>												
Air Injector	20	10	10		10	10	10	10	10	10	10	
With X-Collar: Cluster Neck Massage Jet					4	4	4	4	4	4	4	
Without X-Collar: Cyclone Neck Massage Jet					4	4	4	4	4	4	4	
Cluster Jet	16	22	28	18	12	10	10	12	10	10		
Cyclone	29	8	8	10	12	16	14	8	14	11	8	8
Cyclone Swirl		4		4							4	4
LS Cyclone			2	2	4	4	2	6	4	4	5	4
LS Cyclone Swirl		8	8	6	9	6	10	6	6	10	5	6
XL Cyclone	7	8		4	5	4	6	4	4	2	1	
XL Cyclone Swirl	3	10	19	7	6	8	5	7	7	5	5	7
Turbo jet	1											
Swim jet	1											
Total jets	77	70	75	51	62	62	61	57	59	56	42	29
<b>Electrical information</b>												
Minimum electrical requirements	230V / 2x16Amp	230V / 2x16Amp	230V / 2x16Amp	230V / 2x16Amp	230V / 2x16Amp	230V / 2x16Amp	230V / 2x16Amp	230V / 2x16Amp	230V / 2x16Amp	230V / 2x16Amp	230V / 2x16Amp	230V / 2x16Amp
Maximum electrical requirements	400V / 3x16Amp	400V / 3x16Amp	400V / 3x16Amp	400V / 3x16Amp	400V / 3x16Amp	400V / 3x16Amp	400V / 3x16Amp	400V / 3x16Amp	400V / 3x16Amp	400V / 3x16Amp	400V / 3x16Amp	230V / 2x16Amp
<b>General information</b>												
Number of persons	6	5	7	6	5	6	6	5	6	6	4	3
Dimensions in cm	229x290x97	233x233x97	233x233x97	233x233x89	233x233x97	233x233x97	233x233x97	224x224x89	224x224x89	224x224x89	198x198x89	163x206x79
Volume in litres	1817	1514	1382	1590	1685	1722	1647	1552	1590	1495	1136	757
Weight (empty/full) in kg	424/2242	386/1837	356/1681	407/1853	356/1971	356/2007	356/1935	328/1817	329/1853	329/1762	270/1359	272/998

Only a MAAX® Spas dealer can give you the feeling of satisfaction from owning the most technically advanced hot tub in the world. Visit [www.maaxspas.eu](http://www.maaxspas.eu)

**MAAX**®  
**SPAS**

