

For more than 30 years, Emerald Spa Corporation has focused on a single goal—maximizing the spa ownership experience. Our pioneering designs, state-of-the-art engineering, highest quality construction, and customer-driven amenities have set the standard for performance and value in the industry since the company began manufacturing under the respected Polynesian Spa brand.

In January 2007, Emerald Spa Corporation acquired Great Lakes Spas, another spa manufacturer with a long history of innovation and consumer-focused design. Headquartered in Kentwood, Michigan, Emerald Spa Corporation partners with a global network of select Emerald Spa and Great Lakes Spas dealers who also demonstrate excellence and strive to exceed expectations. For the location of the dealer nearest you, call 1-800-766-7727.

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www.lifeisgreatlakes.com

4150 East Paris Ave. • Kentwood, MI 49512
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GREAT LAKES
GL spas™

LIFE IS GREAT





LIFE IS GREAT LAKES

Experience life like it's meant to be lived with Great Lakes Spas. Share fun, fresh air, and quality time. Throw a party everyone will remember. Or take a rewarding break right in your own backyard. Our line of American-made spas extends from entry-level value to affordable luxury, offering more ways to enjoy life's simple pleasures every day.





LIFE TIME

Life should feel good—no matter how busy it gets. With a Great Lakes spa, the perfect therapeutic environment for body and soul is just steps away. Revive your spirits and release stress. Ease joint pain and restore flexibility. Work out muscle aches with a rigorous massage. Or let the rippling water help you relax and get a good night's sleep.





SOCIAL LIFE

Keep friends and family close... and close to home with Great Lakes Spas. Enjoy a warm, romantic interlude on a cold winter night. Wile away a lazy, hazy afternoon with the kids. Unwind after work with friends. Or invite the neighbors for a celebration. Our spas are designed for socializing, so they're always the life of the party.





MAKE LIFE GREAT

At Great Lakes Spas, we think life should be even better than you imagined. It's the same with our spas. Rest assured the craftsmanship that goes into your spa is backed by some of the best warranties in the industry and will reward you with year-round enjoyment for years to come.



GL8

DELUXE EDITION



The GL8 is designed for entertaining guests. This spa for eight has zoned jetting, multiple pumps, foot jets, a neck jet collar, and a large quantity of jets. The GL8 is truly deluxe, which is what you would expect from Great Lakes Spas. We even throw in a few extras that other manufacturers haven't even thought of!

Seats 8 | 60 Jets | 2 Pumps

Standard Features:

- Seating: Bucket, Multi-level Bench, and Lounger
- Volcano jet
- Four neck jets
- Dual 3 hp (5 bhp) jet pumps
- Weight 810 lbs. / Capacity 540 gal.
- 90" L x 90" W x 38" H
- Multi-color prism bulb

EXCEL

GL8 PREMIUM EDITION

For the ultimate experience, choose the Premium Edition EXCEL™ Series, already upgraded with every available option:

- Premium NaturAll™ Cabinet
- SuperTherm™ Cover
- Soft-Glo™ Light Package
- Ozone System
- Stainless Steel Jets
- Waterfall Jet



Shown with Sierra shell and Coastal Grey cabinet.

GL7

DELUXE EDITION

The deluxe GL7 spa offers a wide variety of versatile seating options, including a relaxing lounger that is both long and wide and generous bucket seats with invigorating neck jets. It also includes more standard features than other spas that sell for thousands more — so you get a truly first-class spa experience at an affordable price.



*Shown with Alba shell
and Light Teak cabinet.*

Seats 7 | 48 Jets | 2 Pumps

Standard Features:

- Seating: Bucket, Multi-level Bench, and Lounger
- Volcano jet
- Four neck jets
- Dual 3 hp (5 bhp) jet pumps
- Weight 685 lbs. / Capacity 485 gal.
- 90" L x 79" W x 36" H
- Multi-color prism bulb

EXCEL

GL7 PREMIUM EDITION

For the ultimate experience, choose the Premium Edition EXCEL™ Series, already upgraded with every available option:

- Premium NaturAll™ Cabinet
- SuperTherm™ Cover
- Soft-Glo™ Light Package
- Ozone System
- Stainless Steel Jets
- Waterfall Jet

GL6

DELUXE EDITION



Exceptional versatility and value are the hallmarks of the spacious, six-person GL6 spa. Open seating offers a variety of comfortable choices—from bucket seats to bench seats at multiple levels. Dual pumps power 32 adjustable jets, including an invigorating whirlpool jet and a molded neck-jet collar for soothing, over-the-shoulder massage.

Seats 6 | 32 Jets | 2 Pumps

Standard Features:

- Seating: Bucket and Multi-level Bench
- Whirlpool jet
- Two neck jets
- Dual jet pumps: 3 hp (5 bhp) jet pump, 2 hp (4 bhp) jet pump
- Weight 580 lbs. / Capacity 385 gal.
- 78" L x 78" W x 36" H
- Multi-color prism bulb

EXCEL

GL6 PREMIUM EDITION

For the ultimate experience, choose the Premium Edition EXCEL™ Series, already upgraded with every available option:

- Premium NaturAll™ Cabinet
- SuperTherm™ Cover
- Soft-Glo™ Light Package
- Ozone System
- Stainless Steel Jets
- Waterfall Jet



Shown with Sterling Silver shell and Coastal Grey cabinet.

GL5

DELUXE EDITION

An ideal five-person spa, the GL5 features something for everyone. A special lounge seat lets you stretch out to fully enjoy your massage. The bucket seat with neck jets provides the perfect spot for an over-the-shoulder massage. And open area seating in a variety of heights accommodates people of all sizes.



Shown with Inca Gold shell and Mahogany cabinet.

Seats 5 | 32 Jets | 2 Pumps

Standard Features:

- Seating: Bucket, Single-level Bench, and Lounger
- Whirlpool jet
- Two neck jets
- Dual jet pumps: 3 hp (5 bhp) jet pump, 2 hp (4 bhp) jet pump
- Weight 560 lbs. / Capacity 360 gal.
- 78" L x 78" W x 36" H
- Multi-color prism bulb

EXCEL

GL5 PREMIUM EDITION

For the ultimate experience, choose the Premium Edition EXCEL™ Series, already upgraded with every available option:

- Premium NaturAll™ Cabinet
- SuperTherm™ Cover
- Soft-Glo™ Light Package
- Ozone System
- Stainless Steel Jets
- Waterfall Jet

GL4

DELUXE EDITION



The GL4 has a progressive design. Two fully therapeutic deep seats and a convenient bench seat provide all the options you need in a spa. Other features include molded-in cup holders, foot jets, neck jets, our exclusive Quick Drain™ system, and a special storage bin that's perfect for ice, beverages, or toys for the kids.

Seats 4–5 | 21 Jets | 1 Pump

Standard Features:

- Seating: Bucket and Single-level Bench
- Top-side storage compartment
- 2 hp (4 bhp) jet pump
- Weight 485 lbs. / Capacity 260 gal.
- 78" L x 68" W x 32" H
- Multi-color prism bulb

EXCEL

GL4 PREMIUM EDITION

For the ultimate experience, choose the Premium Edition EXCEL™ Series, already upgraded with every available option:

- Premium NaturAll™ Cabinet
- SuperTherm™ Cover
- Soft-Glo™ Light Package
- Ozone System
- Stainless Steel Jets
- Waterfall Jet



Shown with Tuscan Sun shell and Gray cabinet.

GL35

DELUXE EDITION

The luxurious, new cut-corner design makes the GL35 even easier to place with limited deck space. Enjoy a warm, relaxing evening in this beautifully contoured spa with more customizable jets and plenty of seating choices. Standard recessed cup holders, multi-colored LED lighting and molded headrests add to a romantic spa experience.



*Shown with Alba shell
and Light Teak cabinet.*

Seats 2-3 | 19 Jets | 1 Pump

Standard Features:

- Seating: Bucket and Lounger
- Two neck jets
- 2 hp (4 bhp) jet pump
- Weight 450 lbs. / Capacity 190 gal.
- 78" L x 63" W x 32" H with 135° cut-corner
- Multi-color prism bulb

EXCEL

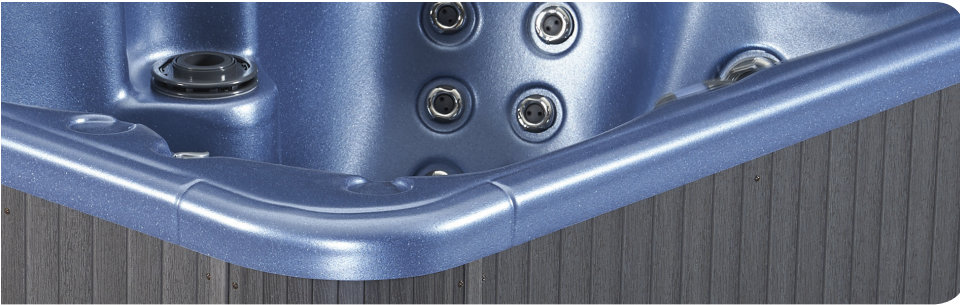
GL35 PREMIUM EDITION

For the ultimate experience, choose the Premium Edition EXCEL™ Series, already upgraded with every available option:

- Premium NaturAll™ Cabinet
- SuperTherm™ Cover
- Soft-Glo™ Light Package
- Ozone System
- Stainless Steel Jets
- Waterfall Jet

GL3

DELUXE EDITION



At 32" deep, this three to four person spa is roomier than most. That's because of the smart use of contours and creative seating design that were applied to this model. Each seat has been tooled to provide a comfortable, relaxing soak and a powerful, steady flow to all jets. Molded-in cup holders add convenience to the spa experience!

Seats 3-4 | 17 Jets | 1 Pump

Standard Features:

- Seating: Bucket and Lounger
- Two neck jets
- 2 hp (4 bhp) jet pump
- Weight 420 lbs. / Capacity 230 gal.
- 78" L x 60" W x 32" H
- Multi-color prism bulb

EXCEL

GL3 PREMIUM EDITION

For the ultimate experience, choose the Premium Edition EXCEL™ Series, already upgraded with every available option:

- Premium NaturAll™ Cabinet
- SuperTherm™ Cover
- Soft-Glo™ Light Package
- Ozone System
- Stainless Steel Jets



Shown with Slate shell and Gray cabinet.

Sunlighter

DELUXE EDITION

A giant step forward in design, function, and value, the Sunlighter features a wide neck collar and deep seating for a relaxing soak, as well as tiered seating at three levels to accommodate up to five people. In addition, at 79" in diameter, the Sunlighter can fit through a standard doorway for easy indoor installation.



*Shown with Malibu Surf shell
and Light Teak cabinet.*

Seats 5 | 23 Jets | 1 Pump

Standard Features:

- Seating: Multi-level Bench
- Two neck jets
- 2 hp (4 bhp) jet pump
- Weight 415 lbs. / Capacity 310 gal.
- 79" diameter x 34" H
- Multi-color prism bulb

EXCEL
SUNLIGHTER
PREMIUM EDITION

For the ultimate experience, choose the Premium Edition EXCEL™ Series, already upgraded with every available option:

- SuperTherm™ Cover
- Ozone System
- Stainless Steel Jets



EXCEL

PREMIUM EDITION

EXCEL AT LIFE

Cool-looking designs, advanced technology, quality craftsmanship, and user-friendly features aren't the only things that set Great Lakes Spas apart. We've made it easier and more affordable to create the ultimate spa experience. Our Premium Edition EXCEL™ Series spas are already fully loaded with every available upgrade, at an exceptionally favorable price.

EXCEL Premium Edition models feature these available upgrades:

Premium NaturAll™ Cabinet

Horizontal lines for upscale, designer styling

SuperTherm™ Cover

Full 5":3" taper offers maximum energy savings

Soft-Glo™ Light Package

Offers colorful options for lighting up your night

Ozone System

Injects ozone for cleaner water with fewer chemicals

Stainless Steel Jets

Jets feature high-end look of reflective stainless steel

Waterfall Jet

Sound and sight of cascading water soothes the senses





Waterfall Jet

Pleasant to watch and soothing to hear, this cascading waterfall creates the perfect mood for relaxation and romance.

Not available on GL3 and Sunlighter models.



Premium NaturAll™ Cabinet Panels

The stylish, upscale horizontal lines of this handsome cabinet design complement your choice of shell color; never needs painting or staining.

Not available on Sunlighter model.



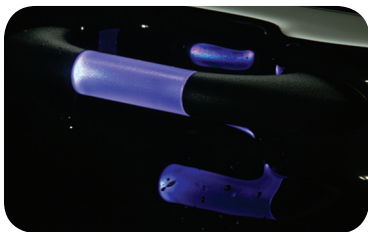
Stainless Steel Jets

Jets finished with the look of bright, reflective stainless steel offer years of beautiful performance.



SuperTherm™ Cover

Full 5":3" taper offers maximum coverage and insures optimal thermal efficiency — keeps spa water warm with lower energy requirements.



Soft-Glo™ Light Package

Deluxe Soft-Glo system lights up the night with your favorite accent color; also features random color selector for creating a unique light show.

Not available on Sunlighter model.



Ozone System

Injects ozone into the water to eliminate microorganisms and bacteria and provides fresher, cleaner water, while reducing the need for chemical additives.

NOTE: Deluxe Edition Spa Options

Great Lakes Deluxe Edition spas can be customized with these options, all of which come standard on EXCEL™ models.

SPA FEATURES

Customer-driven amenities and innovative technologies are engineered into every Great Lakes spa.



Smart Tub™

Intuitive, user-friendly control system makes it simple and easy to program spa operation.



Waterworks™

Interchangeable jet system that enables you to customize and personalize your hydrotherapy experience.



Thermal Spa Cover

A durable, lockable barrier provides money saving thermal protection along with safety and security when your spa is not in use.



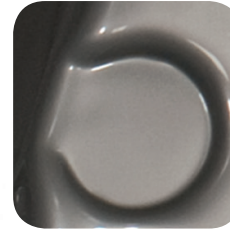
Quick Drain™

Cleverly hidden out of sight this convenient, easy-to-use garden hose connection makes spa maintenance quick and effortless.



NaturAll™ Cabinet

Premium synthetic wood cabinets are durable, colorfast, and provide years of maintenance-free enjoyment.



Cup Holder

Convenient cup holders are molded into the spa shell for effortless relaxation and entertainment.



PowerFlo™

A harmonic balance of jets and water-flow engineered to provide maximum hydrotherapy and comfort.



AquaClear™

Efficient floating weir skimmer and micro-filtration system keep your spa comfortably fresh and sparkling clean.



Multicolor LED Spa Light

Soft, sparkling, multi-color underwater light sets the perfect atmosphere for enjoying your spa around the clock.

SPECIAL OPTIONS



Reflectix®

Reflectix full insulation keeps heat inside cabinet for maximum energy efficiency.



in.stream™ Audio System

Stream wireless music into your yard and spa. Just pair your device such as an iPod or smartphone and start enjoying.



in.touch™ App

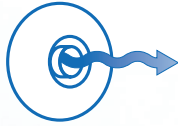
With the in.touch app, you can control the functions of your spa from your iPad, iPhone or iPod touch.

Available on GL5, GL6, GL7, and GL8 models.

SPA JETS

Waterworks™ is Great Lakes Spas' interchangeable jet system that allows you to switch-out jet faces with others of the same size to customize your spa experience.

Every Great Lakes spa features a variety of jet actions, from neck and shoulder jets that provide fine, direct-pressure to large-nozzle and rotating jets that massage a broader area.



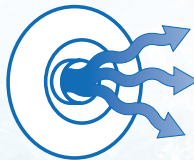
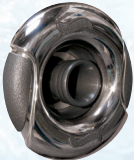
Mini Euro Jet

Euro jets feature a direct-pressure flow and are positioned to deliver a gentle relaxing massage.



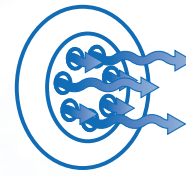
Pulsating Swirl Jet

Swirl jet rotates 360 degrees at a rapid rate to massage a large area.



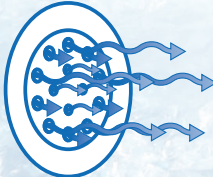
Typhoon Directional Jet

By adjusting water velocity and position this jet delivers pinpoint massage exactly where it's needed.



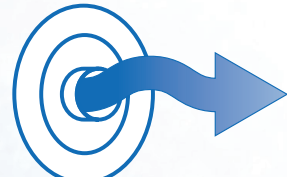
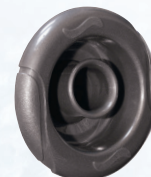
Twin Spin Jet

5" twin spin jets create a lively swirling action to deliver focused, intense therapy.



Luxury Massage Jet

7" massage jets create an invigorating swirling action to help soothe muscles.



Volcano and Whirlpool Jets

The volcano and whirlpool jets create a powerful surge of water in the center of the spa near the footwell.

Jet Packages

Choose the finish that suits your taste.



Graphite Jet Finish



Stainless Steel Jet Finish

SHELL COLORS, CABINET FINISHES, SPA COVER CHOICES

Once you've selected the perfect spa model, choose from a rich palette of brilliant shell colors and then select a complementary cabinet finish and spa cover color.

Deluxe and Premium Spa Shells

All Great Lakes Deluxe and Premium spas feature elegantly contoured, ergonomic shells with a premium Lucite acrylic surface. In addition to brilliant color, the composite delivers unmatched strength and weather resistance for years of beauty and enjoyment.

Deluxe and Premium Shell Colors



Slate



Dark Silver Pearl*



Malibu Surf



Sierra



Sterling Silver



Storm Clouds



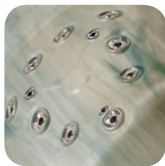
Alba



Desert Horizon



Pearl Shadow



Tuscan Sun



Inca Gold

*Not available
in GL7 and
GL8 models

Lucite

Spa Covers

All GL spa models come with a heavy-duty, marine-grade vinyl cover featuring a 4":2" tapered polystyrene foam core for thermal protection, plus reinforced hinges and locking safety straps.

EXCEL™ Series models are upgraded to a SuperTherm™ spa cover, with a full 5":3" taper for maximum coverage and energy efficiency.

Spa Cover Colors



Charcoal



Spice



Mahogany

NaturAll™ Cabinets

Great Lakes Spas' colorfast cabinets are finished to look like fine-grained wood, but they are much more durable and weather resistant. Insulated for extra energy efficiency, they can be cleaned with a standard garden hose and never need painting or staining. GL spa models feature vertical cabinet panels. EXCEL Series models feature premium horizontal panels for an upscale, designer look.

NaturAll Cabinet Colors



Mahogany



Light Teak



Coastal Grey



THE GREAT LAKES SPAS DIFFERENCE

At Great Lakes Spas, we understand that quality construction, user-friendly features, and trouble-free maintenance are what set the best spas apart from the rest. That's been the driving force behind our product development program since day one. We don't just add gizmos or gadgets. Our design and engineering improvements truly make a positive difference in the spa experience.

Design

There's quality built into every design detail of every Great Lakes spa. Form and function always go hand-in-hand—perfectly scaled hardware and controls, beautifully durable surfaces, deep contoured seating that cradles and supports comfortably, and sophisticated shell and cabinet colors that complement every home.

Durability

Great Lakes spas are crafted in our state-of-the-art manufacturing facility using the latest technology. For example, robotic systems calibrate all jet, valve, and fitting positions with pinpoint precision, assuring greater shell integrity and optimum hydraulic performance. Every spa also undergoes rigid testing and inspection prior to receiving the Great Lakes Spas seal of approval.





Comfort

Employing 30 years of engineering experience in ergonomic seating, Great Lakes Spas, continues to explore new ways to deliver comfort and support. We start with a deep shell and a variety of seating that assures people of all sizes will receive the perfect hydrotherapy massage.

Great Lakes spas feature several distinctive seating types, so you can always have exactly the experience you want, whether it's moving from seat to seat to target different muscle groups, or sharing a soothing soak with friends and family. Depending on your spa, you may have more than one of the following seat types.

Multi-level: We recognize that ultimate spa enjoyment is a personal matter. Some love it to up to their necks while others prefer less submersion.

Great Lakes Spas offer a wide variety of seating, all designed at varying levels to accommodate children and adults alike.

Lounger: Simulates a chaise lounge by allowing you to stretch out, relax, and enjoy your personal space. The lounger contours and supports all parts of the body.

Bench: Allows free movement and keeps users in an upright position. Several types of jets can be experienced by simply moving to a different spot on the seat. The bench seat is good for small children as it is not normally as deep as a bucket seat.

Bucket Seat: Designed to accommodate a single person, the bucket seat provides maximum comfort and hydrotherapy—targeted jets can massage neck, shoulders, back and legs depending on jet placement within each bucket seat.

Energy Efficient Design

The Great Lakes Spa line-up has achieved stringent CEC Title 20 compliancy through extensive engineering and testing in its on-site certified test lab. This energy saving effort is supported by our full Reflectix® cabinet insulation, ensuring years of reduced cost of ownership.

Environmentally Friendly

Emerald Spa is sensitive to the impact our manufacturing process may have on our environment. We recycle all paper and cardboard waste as well as all plastic/acrylic manufacturing waste. To reduce air emissions, we've discontinued the use of fiberglass in our spas and have invested heavily in energy-efficient lighting and windows throughout our facility. We are committed to being an eco-friendly world partner.

SPECIFICATIONS



PREMIUM EXCEL™ SERIES



Model	Total Jets	Seating	Dry Weight	Capacity	Dimensions	Pumps	bhp/hp
EXCEL GL8	60	8	810 lbs.	540 gal.	90" x 90" x 38" H	2	10/6
EXCEL GL7	48	7	685 lbs.	485 gal.	90" x 79" x 36" H	2	10/6
EXCEL GL6	32	6	580 lbs.	385 gal.	78" x 78" x 36" H	2	9/5
EXCEL GL5	32	5	560 lbs.	360 gal.	78" x 78" x 36" H	2	9/5
EXCEL GL4	21	4–5	485 lbs.	260 gal.	78" x 68" x 32" H	1	4/2
EXCEL GL35	19	2–3	450 lbs.	190 gal.	78" x 63" x 32" H with 135° cut-corner	1	4/2
EXCEL GL3	17	3–4	420 lbs.	230 gal.	78" x 60" x 32" H	1	4/2
Sunlighter	23	5	415 lbs.	310 gal.	79" dia. x 34" H	1	4/2

DELUXE GL SERIES

Model	Total Jets	Seating	Dry Weight	Capacity	Dimensions	Pumps	bhp/hp
GL8	60	8	810 lbs.	540 gal.	90" x 90" x 38" H	2	10/6
GL7	48	7	685 lbs.	485 gal.	90" x 79" x 36" H	2	10/6
GL6	32	6	580 lbs.	385 gal.	78" x 78" x 36" H	2	9/5
GL5	32	5	560 lbs.	360 gal.	78" x 78" x 36" H	2	9/5
GL4	21	4–5	485 lbs.	260 gal.	78" x 68" x 32" H	1	4/2
GL35	19	2–3	450 lbs.	190 gal.	78" x 63" x 32" H with 135° cut-corner	1	4/2
GL3	17	3–4	420 lbs.	230 gal.	78" x 60" x 32" H	1	4/2
Sunlighter	23	5	415 lbs.	310 gal.	79" dia. x 34" H	1	4/2

All Premium EXCEL and Deluxe spas require 230 volt/50 amp. electrical service.

Premium EXCEL and Deluxe, GL3, GL35, GL4 and Sunlighter models are convertible to 110 volt/20 amp. electrical service.

Emerald Spa Corporation reserves the right to change product specifications without notice.

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