



*Relax.*

You've earned it.

# About Four Winds Spas

Four Winds Spas state of the art 75,000 sq foot manufacturing and distribution facility is located in Smyrna, Tennessee. Four Winds Spas have over 30 years of manufacturing excellence and is consistently one of the fastest growing spa manufacturers in the industry today

By simply building a top quality spa with the finest materials and components at an affordable price, more people are able to access the benefits that hydrotherapy offers. Four Winds Spas takes pride in being environmentally conscious by not utilising harmful fibreglass or emission based products, this attention to detail allows Four Winds Spas to provide a superior product to you at an affordable price.

## Construction from the ground up

Four Winds Spas begin construction by utilising industry leading ABS back acrylic sheeting in its vacuum forming process. Then an eco-friendly rigid foam spray and bonding method, called tough shell support system, that creates a stronger solid spa shell than a fibreglass backed shell without the environmentally harmful emissions.

By using green giant technology, the pumps are then added in conjunction with our high flow manifold plumbing system, which assures maximum water flow resulting in unlimited hydrotherapy benefits. Four Winds Spas exclusively use a sure grip connection process to guarantee a No-Leak peace of mind for your new Four Winds tub. The private Inter-Loc Jet System maintains a thread in and out process for its interchangeable jets allowing easy removal and replacement of different jet types. This allows the spas massage to be changed according to the customer's specific needs.

Our Spa's are then fully foam insulated using a true green insulation that is environmentally friendly. Our high insulating value is increased by the addition of the foam insulated cabinet. Production is completed by wrapping each spa's under carriage with an ABS pan style bottom to lock in heat and prevent mould and rotting of the spa structure.

# Lanai



## Specifications

1820 x 1670 x 800mm  
240V: Requires 13 AMP  
295 Gallons, 1110 Lts Approx  
Dry Weight: 260kg Approx  
Filled Weight: 1500kg Approx  
1 x 2.5HP 2 Speed Pump  
22 Jets, Air & Water  
3KW Heater  
Durable Slip-Resistant Acrylic Surfaces  
Seats Three Comfortably  
1 Lounger Seat  
Stainless Steel Jets

LED Lighting  
Balboa Digital Electronic Controls  
Venturi Type Air Injection  
Maintenance Free Cabinet  
Full Foam Insulation  
Therapeutic Water Jets  
Base Mounted Treated Runners  
Deluxe Cover

**RRP £4250.00**

# Pearl



## Specifications

1930 x 1930 x 865mm

Dry Weight 260kg

240 V, 13 AMP

295 Gallons, 1110 Lts Approx

Filled Weight 1500kg

30 Jets Air & Water

Colour LED Light

3KW Heater

1 x 3 HP Pump

Calf Jets

Therapeutic Water Jets

Base Mounted Treated Runners

Durable Slip Resistant Aristech Acrylic Surface

Air Blower

Seats 5 Comfortably

1 Lounger Seat

Maintenance Free Cabinet

Comfort Cushion Headrest

Full Foam Insulation

Stainless Steel Jets

Deluxe Cover

Balboa Digital Electronic Controls

Venturi Type Air Injection

**RRP £4795.00**

# Martin



## Specifications

2120 x 2120 x 930mm

240 V, 13 AMP

Dry Weight 293kg Approx

Filled Weight 1418kg Approx

450 Gallons, 2045 lts Approx

30 Jets Air & Water

Colour LED Light

1 x 2.5 HP Pump

3KW Heater

Therapeutic Water Jets

Venturi Type Air Injection

Base Mounted Treated Runners

Durable Slip Resistant Aristech Acrylic Surface

Seats 5 Comfortably

1 Lounger Seat

Maintenance Free Cabinet

Calf Jets

Comfort Cushion Headrest

Stainless Steel Jets

Balboa Digital Electronic Controls

Full Foam Insulation

Deluxe Cover

**RRP £5250.00**

# Cabo



## Specifications

2120mm x 2120mm x 930mm  
240V: Requires 32 AMP  
450 Gallons, 2045 Lts Approx  
Dry Weight: 293kg Approx  
Filled Weight: 1418kg Approx  
Balboa Digital Electronic Controls  
52 Jets, Air & Water  
2 x 3hp Pumps  
3KW Heater  
Full Foam Insulation  
Comfort Cushion Headrests  
Base Mounted Treated Runners  
Durable Slip-Resistant Acrylic Surfaces

Vanishing Edge Waterfall & Fountains  
Surround Colour LED Lighting  
1 x Lounger  
Seats 5 Comfortably  
Venturi Type Air Injection  
Deluxe Cover  
Therapeutic Water Jets  
Stainless Steel Jets  
Insulated Cabinet  
Maintenance Free Cabinet  
Calf & Foot Jets  
Neck & Shoulder Jets

**RRP £7495.00**

# Cabo – No Lounger



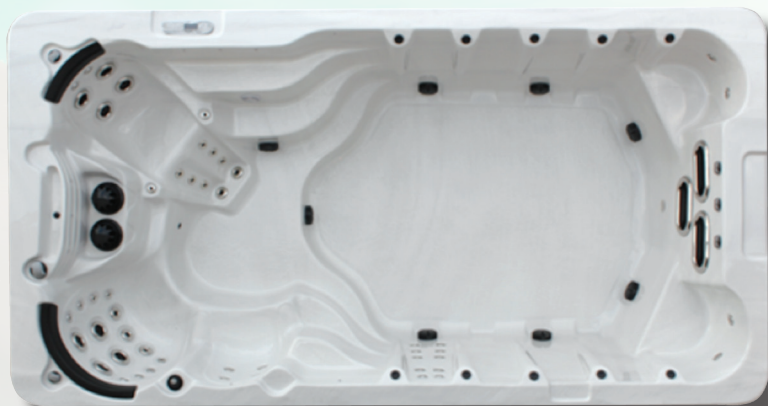
## Specifications

2120mm x 2120mm x 930mm  
240V: Requires 32 AMP  
450 Gallons, 2045 Lts Approx  
Dry Weight: 293kg Approx  
Filled Weight: 1418kg Approx  
52 Jets, Air & Water  
2 x 3hp Pumps  
Seats 6 Comfortably  
Comfort Cushion Headrests  
Balboa Digital Electronic Controls  
Vanishing Edge Waterfall & Fountains  
Base Mounted Treated Runners  
Durable Slip-Resistant Acrylic Surfaces

Surround Colour LED Lighting  
Stainless Steel Jets  
Insulated Cabinet  
Deluxe Cover  
Venturi Type Air Injection  
Therapeutic Water Jets  
Maintenance Free Cabinet  
Full Foam Insulation  
3KW Heater  
Calf Jets  
Neck & Shoulder Jets

**RRP £7495.00**

# XL-14000 Swim Spa



## Specifications

4300 x 2270 x 1290mm

240V: Requires 60 AMP

Dry Weight: 1133kg Approx

Filled Weight: 7756kg Approx

2 x Main Colour LED Lights

Surround Colour LED Lighting

44 Jets, Air & Water

3 x Directional River Swim Jets

Calf Jets

5.5kw Heater

Comfort Cushion Headrests

Dual Custom Spa Covers

Full Foam Insulation

Maintenance Free Cabinet

10 x Watershow Fountains

Insulated Cabinet

Seats 5 Comfortably

1 x Lounger

1 x 3hp Therapy Pump

3 x 3hp Pumps

Stainless Steel Jets

Balboa Digital Electronic Controls

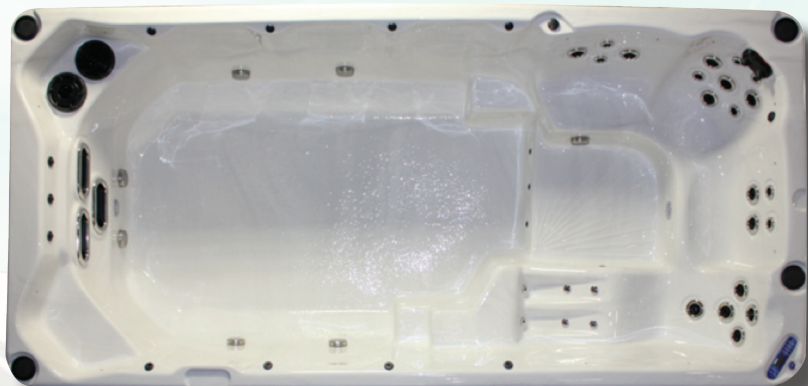
Dual Filtration

Base Mounted Treated Runners

**RRP £15,995.00**



# XL-16000 Swim Spa



## Specifications

4940 x 2380 x 1400mm

240V: Requires 60 AMP

Dry Weight: 1360kg Approx

Filled Weight: 9050kg Approx

2 x Main Colour LED Lights

Surround Colour LED Lighting

27 Jets, Air & Water

3 x Directional River Swim Jets

Calf Jets

5.5kw Heater

Comfort Cushion Headrests

Dual Custom Spa Covers

Full Foam Insulation

Maintenance Free Cabinet

8 x Watershow Fountains

Seats 4 Comfortably

1 x Lounger

Aerobic Equipment

Insulated Cabinet

1 x 3hp Therapy Pump

3 x 3hp Pumps

Stainless Steel Jets

Balboa Digital Electronic Controls

Dual Filtration

Base Mounted Treated Runner

**RRP £17,995.00**

# Choose your location

When thinking about where to position your spa, you should consider:

- The view from the house and the view from the spa itself.
- Ensure quick and easy access from the house to the spa.
- Directions of drainage – water should always run away from the spa, do not locate your spa in a low run off area as this can cause pump and equipment damage.
- If you are installing the spa within a deck, the entire spa base must be sitting directly on the prepared base. The lip of the shell must not support any weight.
- The minimum clearance for entry to the spas access panel for servicing is 1 metre.
- The spa should not be located near or under overhead wires and must be kept clear of all electrical appliances

## Pre-Delivery Preparation

The site you select for your spa must be a flat, level continuous surface that contacts the bottom of your spa fully. Spas weigh between 800kg and 6500kg when full, so solid support is essential. A 10–15cm thick reinforced concrete slab is ideal but not a requirement. In most cases your spa can be placed on a properly fitted existing patio. Your spa can be mounted on a deck, but it must be of solid construction. Either way, it is recommended you install your spa at ground level to allow easy internal access.

The base needs to be at least the same size as the footprint of your spa. Check individual spa measurement for details.

## Delivery And Access

The spa will arrive as a unit and cannot be dismantled. You will need to have sufficient clearance for the spa to be wheeled on a trolley; either on its side or its base (see measurements for each spa)

Crane hire may be required. Please ask for further information.

## Electrical Requirements

Have a registered electrician run the required 240 volt power supply into the spa installation site. The power supply must be permanently connected (hard-wired) to the mains supply (RCD Protected). Do not use extension cords or plug in type connections. At the site where the spa is to be located, leave 4 metres of cable and the appropriate cable gland. All electrical wiring MUST be installed by a qualified and licensed electrician and approved by local building/electrical inspectors. Please see individual spas for amps required.

**PLEASE NOTE: The electricity supply to your hot tub is very important; it should be installed by a qualified electrician. We do have an electrician who installs the supply for our hot tubs, if you would like his name and number please do ask.**

**If you choose to have your electricity supply installed by someone other than our recommended electrician and it is not carried out to the required standard and the specification required by law, this will void any warranty on your hot tub and you will then become liable to pay the cost of any damaged components.**

# Optional Extras



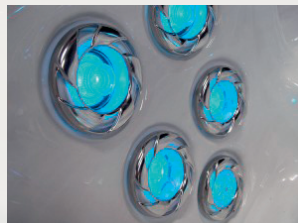
Surround LED Lighting



AM/FM/CD Player



Media Dock



LED Back Lite Jets

# Accessories



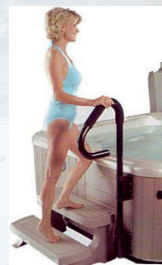
Cover Lifters



Spa Steps



Spa Caddy



Spa Handrail



Filters



Spa Fragrances



Spa Chemicals

# Benefits

Sinking into a hot tub or spa at the end of the day is just about as relaxing as it gets and offers a whole range of health and wellbeing benefits from simple de-stressing through to pain relief for arthritis sufferers and improved circulation. Hot tubs are a great way to wind down after exercise; the warm massage helps disperse lactic acid build up and accelerates the healing of any torn muscles. Just like exercise, warm water stimulates the release of endorphins. Sufferers of insomnia can really benefit from a quick session in the spa or tub before bed to relax the mind and body.



## Warranty

The warranty is extended to the original purchaser. The warranty does not apply if failure is caused or contributed by any of the following:

- Improper handling
- Improper storage
- Improper chemical management
- Improper installation
- Unsuitable application
- Lack of responsible and necessary maintenance
- Repairs made or attempted by unauthorised service centres or technicians

Four Winds Spas will repair or replace, as its option, a unit proved to be defective within the warranty period and under the conditions of the warranty. Four Winds Spas are not responsible for the cost of removal of the unit, damages due to removal or installation, and any shipping charges to and from the factory or the installation of a repaired or replaced unit.

All spas come with a hard top safety cover and locking straps, 5 year structure warranty, 2 year shell surface warranty, 1 year parts and labour warranty, 1 year warranty on ozone. Stereos/ ipod docks carry a 3 month warranty, stereo products may vary. No warranty is offered on any hard top cover or headrests after installation

Images are for illustration purposes only

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