



WORLD'S BEST BUILT SPAS®



2016 COLLECTION



A Coast Spas® hot tub delivers a world of new experiences, improved health and an environment that is meant to be shared with friends and family.

There are endless ways that hot tub ownership will make a positive impact on your life.

At Coast Spas® we are passionate about what we build. Knowing that the spas we make will change the lives of their owners drives us every day to craft the highest quality product possible. Our constant innovation and advancement is motivated by knowing that what we do, and how we do it, truly makes a difference in the lives of our customers.

As you search for the spa that is perfect for you, we invite you to compare our spas to other brands and see for yourself what separates a Coast Spas® hot tub from the rest. You'll find that our commitment to quality, devotion to perfection and passion for hydrotherapy produces a product that can't be easily rivaled. So get excited, life is better with a Coast Spas® Hot Tub.

*-the Coast Spas Family*





Where Stress Is Water Soluble<sup>®</sup>





# Traditional Spas

Our Traditional Spas feature the classic hot tub design that has been the popular choice of spa owners since hot tubs evolved from their cedar-barrel predecessors. Traditional Spas come standard with our advanced Hydro Cyclonic Filtration® System. This exclusive filtration system tests 80% faster and 20% more efficient at filtering spa water than skim filtration and is the only portable hot tub filtration system that is commercial grade.

Traditional Spas also come standard with Luxury Trillium SS massage jets, powerful jet pumps, unique waterfall features, Self-Cleaning Sweeper Jet, underwater light and all of the quality craftsmanship that gives our spas the advantage over the competition.



## ZENITH

|              |   |
|--------------|---|
| Seating      | 6 Adults                                    |
| Capacity     | 1251 L   330 US Gal                         |
| Dimensions   | 81.5 x 81.5 x 40 in<br>207 x 207 x 101.5 cm |
| Jets / Class | 32   50 JET - Elite<br>56 JET - Luxury      |

## Classic. Beautiful. Perfect For Your Family.

- 
**Color Touchscreen [Luxury Class]**  
 Intuitive controls. A simple user interface allows quick and painless control of your spa.
- 
**Trillium Massage Jets**  
 Elegant jets designed to effectively massage your unique muscle groups.
- 
**175 sq.ft. Hydro Cyclonic Filtration**  
 Commercial-grade pressurized filtration. Faster and more effective than all other filtration methods.
- 
**Self-Cleaning Sweeper Jet**  
 Leave no debris behind. Our exclusive Sweeper Jet keeps your hot tub ultra-clean.
- 
**Extreme XL Water Diverters**  
 Divert the flow of water to specific seats in your spa. Easy to both grip and turn with it's unique large shape.
- 
**Worldwide Spa Remote Ready**  
 The ability to control and monitor your hot tub from anywhere in the world via the internet.



| Class/<br>Jet Count | Pumps<br>North America | Pumps<br>International |
|---------------------|------------------------|------------------------|
| ELITE 32 JET        | 5HP                    | 3HP SF                 |
| ELITE 50 JET        | 2x 5HP                 | 2x 3HP SF              |
| LUXURY 56 JET       | 2x 7HP                 | 2x 5HP SF              |
| LUXURY 65 JET       | 3x 5HP                 | 3x 5HP SF              |

HP to BHP Conversion:  
 North America: [5HP = 7BHP] [7HP = 9BHP]  
 International: (SF-Super Flow Pumps) [3HP SF = 5BHP] [5HP SF = 7BHP]

| ENERGY GUIDE | Outdoor Temp. | Monthly Cost** |
|--------------|---------------|----------------|
|              | ▲ 75°F   24°C | \$8.25         |
| ▼ 45°F   7°C | \$18.34       |                |

### SPA COMFORTS

- 7" Frosted Light Dome\*
- Plush Headrests
- Beverage Holders
- Anti-Slip Textured Floor
- Ergonomic Seating
- Multi Level Seating
- Large Footwells
- Programmable Filtration
- Luxury Filter Grate

### BUILT TO LAST®

- Coast Guard Bottom Protection
- Freeze Protection
- Thread-In Jets
- Formed Equipment Enclosure
- Owens Corning Fiberglass Shell
- Steel Reinforced Acrylic Shell
- Pressure Treated Frame
- Gate Valves
- Titanium Heater
- Recessed Floor Drain
- Recessed Jetting
- Barb & Clamp Plumbing

\*\*Monthly Cost -Series average cost, calculated with current global energy costs and based on hot tubs with average filtration cycles, common daily usage and stock equipment. For general reference only. Spa equipment, features, upgrades, environment and duration/frequency-of-use can alter the provided energy costs.

\* Luxury Class



## TRADITIONAL SPA MODELS:



### OMEGA

**Seating** 4 Adults  
**Capacity** 946 L | 250 US Gal  
**Dimensions** 66 x 83.5 x 40 in  
 167.5 x 212 x 101.5 cm  
**Jets / Class** 32 JET - Elite  
 50 JET - Luxury



### VANTAGE

**Seating** 5 Adults  
**Capacity** 1196 L | 316 US Gal  
**Dimensions** 81.5 x 81.5 x 40 in  
 207 x 207 x 101.5 cm  
**Jets / Class** 32 | 50 JET - Elite  
 56 JET - Luxury



### ALPHA

**Seating** 5 - 6 Adults  
**Capacity** 1046 L | 276 US Gal  
**Dimensions** 75 x 90.5 x 40 in  
 191 x 229 x 101.5 cm  
**Jets / Class** 32 | 50 JET - Elite



### FREEDOM

**Seating** 7 Adults  
**Capacity** 1666 L | 440 US Gal  
**Dimensions** 92 x 92 x 40 in  
 234 x 234 x 101.5 cm  
**Jets / Class** 50 JET - Elite  
 56 | 65 JET - Luxury

*Optional Foot Dome Available on Freedom Model*



### UNITY

**Seating** 5 Adults  
**Capacity** 1362 L | 360 US Gal  
**Dimensions** 92 x 92 x 40 in  
 234 x 234 x 101.5 cm  
**Jets / Class** 50 JET - Elite  
 56 | 65 JET - Luxury



### HELIOS

**Seating** 6 Adults  
**Capacity** 1454 L | 384 US Gal  
**Dimensions** 92 x 92 x 40 in  
 234 x 234 x 101.5 cm  
**Jets / Class** 50 JET - Elite  
 56 | 65 JET - Luxury



### MIRAGE

**Seating** 8 Adults  
**Capacity** 2574 L | 680 US Gal  
**Dimensions** 132 x 92 x 40 in  
 335 x 234 x 101.5 cm  
**Jets / Class** 50 Jet - Elite  
 56 | 82 JET - Luxury



*For current model information please visit your local Coast Spas® Dealer. Features, options and specifications may vary or change without notice. Please read our disclaimer on the back cover of this brochure.*

# Curve Spas

Our Curve Spas have changed the definition of a hot tub. Why have a conventional spa when you can own a Curve Spa by Coast Spas? The sleek and stylish raised back design gives you protection from the elements as the acrylic shell comfortably wraps you in its warmth, offering both privacy and shelter. You can watch, hear and feel the true benefits of the curved design with our Exclusive 24" Waterfall. Accent the mood with one of many LED lighting options that will brightly illuminate this stunning water feature.






Curve Spas come standard with a pressurized commercial-grade Hydro Cyclonic Filtration System®, plush headrests, large water features, Self-Cleaning Sweeper Jet and much more.

## MIRAGE CURVE

|              |  |
|--------------|--|
| Seating      | 8 Adults   |
| Capacity     | 2574 L   680 US Gal  |
| Dimensions   | 132 x 92 x 40 in (47 at back) in<br>335 x 234 x 101.5 (119.5 at back) cm |
| Jets / Class | 50 JET - Elite<br>56   82 JET - Luxury                                   |



## Real Spas Have Curves

-  **Color Touchscreen [Luxury]**  
Intuitive controls. A simple user interface allows quick and painless control of your spa.
-  **Trillium Massage Jets**  
Elegant jets designed to effectively massage your unique muscle groups.
-  **Protective Raised Curve Back**  
Get shelter from the elements in addition to this stylish design feature that also serves to display the waterfall.
-  **Exclusive 24" Adjustable Waterfall**  
This continuous blade of water measures a full two feet across and is fully lit with vibrant LED Lights.
-  **175 sq.ft. Hydro Cyclonic Filtration**  
Commercial-grade pressurized filtration. Faster and more effective than other filtration methods.
-  **Self-Cleaning Sweeper Jet**  
Leave no debris behind. Our exclusive Sweeper Jet keeps your hot tub ultra-clean.
-  **Extreme XL Water Diverters**  
Divert the flow of water to specific seats in your spa. Easy to both grip and turn with its unique large shape.
-  **Worldwide Spa Remote Ready**  
The ability to control and monitor your hot tub from anywhere in the world via the internet.



## XTREME PUMPS

| Class/<br>Jet Count | Pumps<br>North America | Pumps<br>International |
|---------------------|------------------------|------------------------|
| ELITE 50 JET        | 2x 5HP                 | 2x 3HP SF              |
| LUXURY 56 JET       | 2x 7HP                 | 2x 5HP SF              |
| LUXURY 65 JET       | 3x 5HP                 | 3x 5HP SF              |
| LUXURY 82 JET       | 3x 5HP                 | 3x 5HP SF              |

HP to BHP Conversion:  
North America: [5HP = 7BHP] [7HP = 9BHP]  
International: (SF-Super Flow Pumps) [3HP SF = 5BHP] [5HP SF = 7BHP]

| ENERGY GUIDE | Outdoor Temp. | Monthly Cost** |
|--------------|---------------|----------------|
|              | ▲ 75°F   24°C | \$9.34         |
| ▼ 45°F   7°C | \$19.23       |                |

### SPA COMFORTS

- 7" Frosted Light Dome\*
- Plush Headrests
- Beverage Holders
- Anti-Slip Textured Floor
- Ergonomic Seating
- Multi Level Seating
- Large Footwells
- Programmable Filtration
- Luxury Filter Grate

### BUILT TO LAST®

- Coast Guard Bottom Protection
- Freeze Protection
- Thread-In Jets
- Formed Equipment Enclosure
- Owens Corning Fiberglass Shell
- Steel Reinforced Acrylic Shell
- Pressure Treated Frame
- Gate Valves
- Titanium Heater
- Recessed Floor Drain
- Recessed Jetting
- Barb & Clamp Plumbing

\*Monthly Cost -Series average cost, calculated with current global energy costs and based on hot tubs with average filtration cycles, common daily usage and stock equipment. For general reference only. Spa equipment, features, upgrades, environment and duration/frequency-of-use can alter the provided energy costs.





### ZENITH CURVE

**Seating** 6 Adults  
**Capacity** 1249 L | 330 US Gal  
**Dimensions** 81.5 x 81.5 x 40.25 (47 at back) in  
 207 x 207 x 102 (119.5 at back) cm  
**Jets / Class** 50 JET - Elite  
 56 JET - Luxury



### VANTAGE CURVE

**Seating** 5 Adults  
**Capacity** 1196 L | 316 US Gal  
**Dimensions** 81.5 x 81.5 x 40.25 (47 at back) in  
 207 x 207 x 102 (119.5 at back) cm  
**Jets / Class** 50 JET - Elite  
 56 JET - Luxury



### RADIANCE CURVE

**Seating** 7 Adults  
**Capacity** 1609 L | 425 US Gal  
**Dimensions** 92.5 x 92.5 x 40.25 (47 at back) in  
 234.5 x 233.5 x 102 (119.5 back)cm  
**Jets / Class** 50 JET - Elite  
 56 | 65 JET - Luxury

\* Foot Dome Option Available



### JOURNEY CURVE

**Seating** 6 Adults  
**Capacity** 1454 L | 384 US Gal  
**Dimensions** 84 x 92 x 40.25 (47 at back) in  
 213.5 x 234 x 102 (119.5 at back) cm  
**Jets / Class** 50 JET - Elite  
 56 | 65 JET - Luxury



### RADIANCE CURVE LOUNGE

**Seating** 6 Adults  
**Capacity** 1476 L | 390 US Gal  
**Dimensions** 92.5 x 92 x 40.25 (47 at back) in  
 234.5 x 233.5 x 102 (119.5 back) cm  
**Jets / Class** 50 JET - Elite  
 56 | 65 JET - Luxury



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# Cascade Spas

## Spa Design with an Edge

Years of product innovation, development and field-testing has perfected the most unique and luxurious spas in the world, the Cascade Series. For the first time ever, a vanishing (or *infinity*) edge design is available on a portable hot tub. This patented feature is more than just aesthetically stunning - it successfully eliminates two issues; water displacement from multiple bathers and the need for space-consuming skimmers.

## Superior Design

Infinity / Vanishing Edge



All Cascade Series Hot Tubs have our patented infinity edge design. These are the only portable hot tubs that have a vanishing edge feature.

Largest Skimmer



Functional and beautiful. The Cascade Series Vanishing Edge is also the most efficient skimmer on a hot tub.

Always The Perfect Level



Zero Water Displacement. No matter how many people you have in your Cascade Series Spa, the water level will always stay the same.

No Filter Grate



Cascade Spas are the only spas in the world that have no "bobbing skimmers" and no filter grate.



### CASCADE II

|              |  |
|--------------|--|
| Seating      | 6 to 7 Adults  |
| Capacity     | 1817 L   480 US Gal  |
| Dimensions   | 233.7 x 256.5 x 119.5 (79 front) cm<br>92 x 101 x 47 (31 front) in |
| Jets / Class | 47 JET - Elite<br>61 JET - Luxury                                  |



#### Color Touchscreen\*

Intuitive controls. A simple user interface allows quick and painless control of your spa.



#### Trillium Massage Jets

Elegant jets designed to effectively massage your unique muscle groups.



#### Patented Infinity (Vanishing Edge) Edge

An Infinity Edge hot tub looks amazing, it also skims your water faster and features zero water displacement.



#### Protective Raised Curve Back\*

Get shelter from the elements in addition to this stylish design feature that also serves to display the waterfall.



#### Exclusive 24" Adjustable Waterfall\*

This continuous blade of water measures a full two feet across and is fully lit with vibrant LED Lights.



#### 175 sq.ft. Hydro Cyclonic Filtration

Commercial-grade pressurized filtration. Faster and more effective than other filtration methods.



#### Self-Cleaning Sweeper Jet

Leave no debris behind. Our exclusive Sweeper Jet keeps your hot tub ultra-clean.



#### Extreme XL Water Diversers

Divert the flow of water to specific seats in your spa. Easy to both grip and turn with it's unique large shape.



#### Worldwide Spa Remote Ready

The ability to control and monitor your hot tub from anywhere in the world via the internet.



#### Spa Fill Gauge

Filling your Cascade Spa has never been simpler. Just add water until the fill gauge shows the proper level.

Clear Air-Locks Automatically. Our Cascade Spas feature a system that automatically clears air locks from the hot tub plumbing system.



| Class/<br>Jet Count | Pumps          | Pumps             |
|---------------------|----------------|-------------------|
|                     | North America  | International     |
| ELITE 41 JET        | 5HP + 1.5HP    | 3HP SF + 1.5HP    |
| ELITE 47 JET        | 5HP + 1.5HP    | 3HP SF + 1.5HP    |
| LUXURY 61 JET       | 2x 5HP + 1.5HP | 2x 5HP SF + 1.5HP |

#### HP to BHP Conversion:

North America: [5HP = 7BHP] [7HP = 9BHP]

International: (SF-Super Flow Pumps) [3HP SF = 5BHP] [5HP SF = 7BHP]

| ENERGY GUIDE | Outdoor Temp.                 | Monthly Cost**    |
|--------------|-------------------------------|-------------------|
|              | ▲ 75°F   24°C<br>▼ 45°F   7°C | \$8.74<br>\$19.56 |

#### SPA COMFORTS

7" Frosted Light Dome\*  
Plush Headrests  
Beverage Holders  
Anti-Slip Textured Floor  
Ergonomic Seating  
Multi Level Seating  
Large Footwells  
Programmable Filtration  
Luxury Filter Grate

#### BUILT TO LAST®

Coast Guard Bottom Protection  
Freeze Protection  
Thread-In Jets  
Formed Equipment Enclosure  
Owens Corning Fiberglass Shell  
Steel Reinforced Acrylic Shell  
Pressure Treated Frame  
Gate Valves  
Titanium Heater  
Recessed Floor Drain  
Recessed Jetting  
Barb & Clamp Plumbing

\*\*Monthly Cost - Series average cost, calculated with current global energy costs and based on hot tubs with average filtration cycles, common daily usage and stock equipment. For general reference only. Spa equipment, features, upgrades, environment and duration/frequency-of-use can alter the provided energy costs.

Features with (\*) are not standard on every model/class. Check with your dealer or on [www.coastspas.com](http://www.coastspas.com)





**HORIZON**

*Seating* 6 to 7 Adults  
*Capacity* 1340 L | 354 US Gal  
*Dimensions* 83.25 x 92 x 46 (32.5 front) in  
 211 x 234 x 116 (82 front) cm  
*Jets / Class* 47 JET - Elite  
 61 JET - Luxury



**PHANTOM**

*Seating* 7 Adults  
*Capacity* 1817 L | 480 US Gal  
*Dimensions* 239 x 239 x 119.5 (76 front) cm  
 94 x 94 x 47 (30 front) in  
*Jets / Class* 47 JET - Elite  
 61 JET - Luxury



**EDGE**

*Seating* 5 to 6 Adults  
*Capacity* 1218 L | 322 US Gal  
*Dimensions* 197 x 228 x 101.5 (80 front) cm  
 78 x 90 x 40 (32 front) in  
*Jets / Class* 41 JET - Elite



*World's First Infinity  
 Edge Swim Spa*

**WELLNESS INFINITY**

*Seating* 4 Hydrotherapy Seats plus Swim Area  
*Capacity* 5200L | 1371 US Gal  
*Dimensions* 161 x 90 x 53 in  
 408 x 229 x 135 cm  
*Jets* 33 JET



For more details on the Wellness Infinity, please visit [www.wellnesshottubs.com](http://www.wellnesshottubs.com)



# Patio Spas

The Coast Spas® Patio Series has everything you need to get into hot water. These premium spas are made with the same high quality craftsmanship that you find in a full sized Coast Spas Hot Tub, but smaller to allow them to fit where our larger models won't. Just plug these stunning spas into your household outlet, fill with water and start enjoying.

Whether installed on your patio, inside your house or at your summer home, the simplicity of our Patio Series allows you to get all the enjoyment from a full sized spa without any of the wiring or space issues\*. Pick up yours today at any of our authorized dealers and begin getting the most from your relaxation time.



## ARUBA

|             |  |
|-------------|--|
| Seating     | 4 Adults                                   |
| Capacity    | 684 L   180 US Gal                         |
| Dimensions  | 59.5 x 83 x 30.5 in<br>151 x 212 x 77.5 cm |
| Jets / Pump | 21 JETS<br>1.5 HP PUMP                     |



## ADD WATER | PLUG IN | ENJOY



### Just Plug In. No wiring required.

Patio Spas are ready to be enjoyed. Just fill with water, plug in and you'll be in hot water in no time. Want to wire it in? No problem, we offer a 220v option (standard hot tub wiring).

Compatible with 110v North American outlets. Patio Spas require chemicals for water sanitation.

*\*Plug-In (no wiring) is only available for North American Customers with standard outlets.*



### Digital Control Panel

Easily navigate through your spa's functions with the included push button control panel.



### EXA Premium Massage Jets

Take on your sore and tense muscles with EXA Hydrotherapy Massage Jets.



### Designer Water Diverter

Easily change the amount of water flowing to different areas of your hot tub.



### Easy Grip Air Controls

Allows you to set/adjust the air to water ratio for your massage jets.



### Handrail Waterfall

Optional Feature. A stunning low profile grab bar and handrail that doubles as a beautiful waterfall.



| Class/<br>Jet Count | Pumps            |                     |
|---------------------|------------------|---------------------|
|                     | North America    | Pumps International |
| 14 JET              | 1.5HP Smart Pump | 1.5HP Smart Pump    |
| 21 JET              | 1.5HP Smart Pump | 1.5HP Smart Pump    |

| ENERGY GUIDE | Outdoor Temp. |  | Monthly Cost** |  |
|--------------|---------------|--|----------------|--|
|              | ▲ 75°F   24°C |  | \$4.45         |  |
|              | ▼ 45°F   7°C  |  | \$9.95         |  |

## SPA COMFORTS

Underwater Safety Light  
Plush Headrests \*\*\*  
Beverage Holders  
Anti-Slip Textured Floor  
Ergonomic Seating  
Programmable Filtration

## BUILT TO LAST®

Freeze Protection  
Thread-In Jets  
Formed Equipment Enclosure  
Owens Corning Fiberglass Shell  
Steel Reinforced Acrylic Shell  
Pressure Treated Frame  
Gate Valves  
Recessed Floor Drain  
Recessed Jetting  
Barb & Clamp Plumbing

\*\*Monthly Cost - Calculated with current average global energy rates and based on hot tubs with average filtration cycles, common daily usage and stock equipment. For general reference only. Spa equipment, features, upgrades, environment, and duration/frequency-of-use can alter the provided energy costs.

\* North American Models Only

\*\*\*Headrests not available on Islander and Seabreeze Models





## OPTIONAL FEATURES

### PURIFICATION

O3 One Advanced Ozone System  
Crystal Clear Ozone Contact Chamber  
Micro 24/7 Circulation Pump

### AUDIO OPTIONS

iTray (MP3 Player) Docking Station w/ Dual Speakers  
Add additional two (2) speakers.

### MASSAGE OPTIONS

Air Blower with 18 Additional Jets  
Handrail Waterfall

### LIGHTING

Multicolor Safety Light Upgrade  
Waterline Perimeter LED Lighting

### COVER OPTIONS

Upgrade to 5 x 3" Tapered Energy Saver Cover  
5 x 3" Cover Color Upgrade (Black, Rust or Tan)

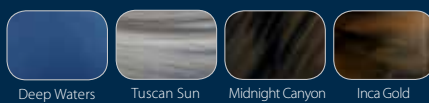
### INSULATION

Partial Foam Insulation  
Full Foam Insulation

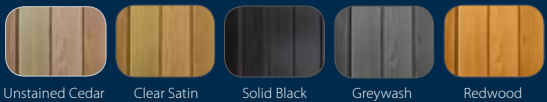
### ACRYLIC SHELL COLOR



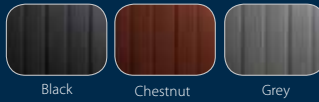
### PREMIUM COLOR UPGRADE



### CEDAR CABINET FINISH



### SYNTHETIC CABINET FINISH



### ISLANDER

|             |  |
|-------------|--|
| Seating     | 5 Adults                                 |
| Capacity    | 1007 L   265 US Gal                      |
| Dimensions  | 76.5 x 76.5 x 30 in<br>194 x 194 x 76 cm |
| Jets / Pump | 21 JETS<br>1.5 HP PUMP                   |



### SEABREEZE

|             |                                      |
|-------------|--------------------------------------|
| Seating     | 5 Adults                             |
| Capacity    | 1007 L   265 US Gal                  |
| Dimensions  | 76 x 76 x 36 in<br>192 x 192 x 92 cm |
| Jets / Pump | 21 JETS<br>1.5 HP PUMP               |



### TUBLICIOUS

|             |  |
|-------------|--|
| Seating     | 2 Adults                                   |
| Capacity    | 500 L   132 US Gal                         |
| Dimensions  | 53.5 x 91 x 30.5 in<br>136 x 231 x 77.5 cm |
| Jets / Pump | 14 JETS<br>1.5 HP PUMP                     |



### DIAMOND

|             |                                      |
|-------------|--------------------------------------|
| Seating     | 2 Adults                             |
| Capacity    | 380 L   100 US Gal                   |
| Dimensions  | 70 x 93 x 30 in<br>177 x 237 x 75 cm |
| Jets / Pump | 21 JETS<br>1.5 HP PUMP               |

Note: Check with your local Coast Spas Dealer for standard and optional features as they can vary by model.

# SILK SPAS™

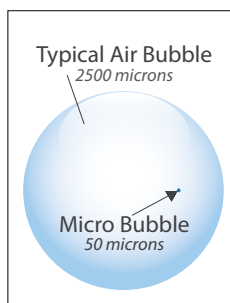
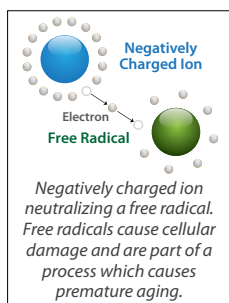
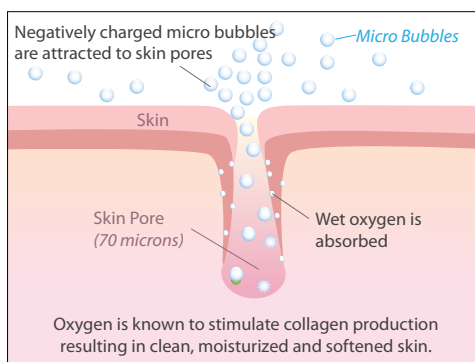
One of the Most Advanced Skin Rejuvenation Systems in the World, Is Now Available in a Hot Tub.

MicroSilk® is a revolutionary skin treatment system that uses oxygen to stimulate collagen production in your skin. Your skin's natural collagen production gradually subsides as you age. This reduction in collagen levels leads to the thinning of your skin which causes fine lines, wrinkles and the appearance of age spots.

Exposing your skin to MicroSilk® for just 20 minutes a day will re-stimulate past collagen levels leaving your skin looking smooth and beautiful and removing years from your appearance.

For those who suffer from Ichthyosis, Psoriasis, Eczema and other skin conditions, consider a Silk Spa (below). A Silk Spa is a portable, personal spa that can be emptied and filled with ease and placed in very small spaces or indoors. This is the popular choice for those who require regular MicroSilk® treatment for their skin condition.

## The Science of MicroSilk®



## SKIN CONDITION TREATMENTS

- Ichthyosis
- Psoriasis
- Eczema
- Scar Tissue Reduction
- Irritated or Flaking Skin

## BEAUTY & HEALTH BENEFITS

- Removes impurities from pores
- Leaves your skin silky smooth
- Plumps and hydrates skin
- Energizes skin cells
- Kills bacteria
- Promotes tissue healing
- Improves serotonin levels



## SILK SPA

|            |  |
|------------|--|
| Seating    | 2 Adults                                   |
| Capacity   | 500 L   132 US Gal                         |
| Dimensions | 53.5 x 91 x 30.5 in<br>136 x 231 x 77.5 cm |
| Jets       | 6 JET<br>1.5HP + MicroSilk                 |



# Throw Away Your Age-Defying Beauty Creams



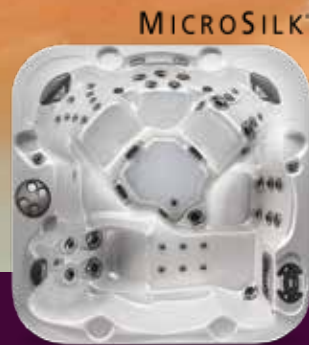
**OMEGA**

*Seating* 4 Adults  
*Capacity* 946 L | 250 US Gal  
*Dimensions* 66 x 83.5 x 40 in  
 167.5 x 212 x 101.5 cm  
*Jets / Class Pump* 32 JET - ELITE  
 4HP + MicroSilk®



**ALPHA**

*Seating* 5 - 6 Adults  
*Capacity* 1046 L | 276 US Gal  
*Dimensions* 75 x 90.5 x 40 in  
 191 x 229 x 101.5 cm  
*Jets / Class* 32 JET - ELITE  
 4HP + MicroSilk®



**VANTAGE**

*Seating* 5 Adults  
*Capacity* 1196 L | 316 US Gal  
*Dimensions* 81.5 x 81.5 x 40 in  
 207 x 207 x 101.5 cm  
*Jets / Class* 32 JET - ELITE  
 4HP + MicroSilk®



**ZENITH**

*Seating* 6 Adults  
*Capacity* 1251 L | 330 US Gal  
*Dimensions* 81.5 x 81.5 x 40 in  
 207 x 207 x 101.5 cm  
*Jets / Class* 32 JET - ELITE  
 4HP + MicroSilk®

# Shell Acrylic Color

We offer only the finest acrylic material available. Backed by multiple layers of Owens Corning® fiberglass and structurally enforced with angle iron, our acrylic shells are built to last a lifetime. We offer many elegant colors and textures that will stay vibrant for the life of your spa. Our acrylic is also UV resistant and made to endure even the most extreme environments.



Sterling Silver



Pearl Shadow



Cameo



Storm Cloud



Snow White

# Premium Acrylic Colors

Our Premium Acrylic Colors have the most stunning combination of colors and designs. Like your fingerprint or a snowflake, no two are alike. Make your hot tub 100% unique with our selection of premium acrylic shell colors.



Deep Waters



Tuscan Sun



Midnight Canyon



Inca Gold

*Cascade II, Mirage and Mirage Curve models are only available in Sterling Silver, Midnight Canyon and Tuscan Sun. Color swatches printed appearance may be different from actual color. Colors are subject to change.*

*Please check with your local authorized Coast Spas dealer for current details.*

# Luxury Slate Cabinets

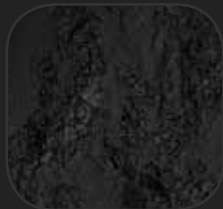
Our exclusive Luxury Slate Cabinets are handcrafted and custom molded to your spa. These high-end cabinet styles are not only stunningly beautiful, they are maintenance-free and designed to withstand all environmental conditions.



Desert Sand Slate



Mountain Grey Slate



Obsidian Slate



Stone Brown Slate



## Lit Slate Corners

Make a statement with custom Lit Slate Corners on your Coast Guard Synthetic or Luxury Slate Cabinet finish. Lit Slate Corners are both durable and a bold beautiful look on any hot tub. Available in colors to match.

*Colors are subject to change and may not be available on all spa models. Please check with your local authorized Coast Spas dealer for current details.*



# Cedar & Synthetic Cabinets

A full choice of beautiful cabinets to add the finishing touch to your custom spa. Choose between our premium-grade Canadian Cedar, durable Coast Guard Synthetic or maintenance-free Luxury Slate Cabinets. All the materials that we offer to finish your hot tub exterior are of the highest quality, chosen to preserve the beauty of your spa for years to come.

## Canadian Cedar



Redwood Cedar



Grey Cedar



Black Cedar

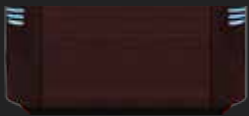


Unstained Cedar

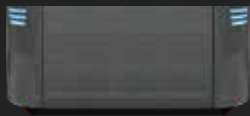


Clear Satin Cedar

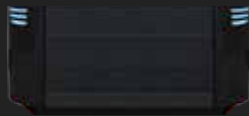
## Durable Coast Guard Synthetic with Carbon Fiber Corners



Chestnut Synthetic



Grey Synthetic



Black Synthetic



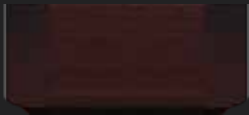
Coastal Smoke



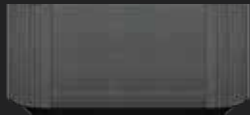
### Obsidian Display Panel

With a glance outside see that your Coast Spas Hot Tub is powered up and ready for enjoyment. A lit power indicator is constantly lit while the spa has power. When in operation the multi colored logo appears and displays the same color as the lights in your hot tub.

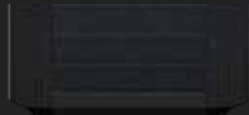
## Durable Coast Guard Synthetic (Standard Corners)



Chestnut Synthetic



Grey Synthetic



Black Synthetic

# Carbon Fiber Corners

New Carbon Fiber Corners are not only aesthetically beautiful but are also one of the most rugged and resilient corners available on a hot tub. Made using layers of composite material and hand-finished in a variety of colors to match your synthetic selection. At night, when the spa is no longer in use, the integrated photo sensor automatically triggers a glowing soft white light from the corner light strips. Carbon Fiber Corners transform the exterior of your spa giving it a luxurious and bold presence in your backyard.

Carbon Fiber Corners can be added to any of our Synthetic cabinet finishes and features a unique lighting system. The 9" wide cabinet boards are exclusive to Coast Spas and have a unique mounting system that allows for effortless "snap-on/off" removal and re-installation of the cabinet panels.

If your spa is equipped with an Extreme Lighting Package and Carbon Fiber Corners - the three horizontal light strips will illuminate in the same shade as the interior spa lighting color that you have selected.

Coastal Smoke Cabinet with Lit Carbon Fiber Corners and Obsidian Display Panel.



# Purification Systems

## The Best Water Treatment for the Freshest-Feeling Spa Environment

All hot tubs require a method of water purification and like swimming pools, spas require sanitizers and filtration systems to maintain clean water. Just as filtration system will use filters to remove debris from your spa, purification systems use light, ozone and salt generators to actively attack unwanted contaminants in your spa water. Having a purification system installed on your spa will reduce the amount of additional chemicals needed to maintain clean water. Automatically sanitizing the water, these purification systems are built into the spa.



### O<sub>3</sub> One Advanced Plasma Discharge Ozone

Your hot tub will filter all the water in your spa within a matter of minutes. However the fabric of your filter is limited to capturing only the contaminants that are larger than 18-20 microns (*Dual Core will filter to 10 microns*). To remove microscopic organic contaminants you need an ozonator. Ozone is one of the most powerful oxidizers known today. Ozonators produces energetic oxygen or "ozone" that oxidizes foreign contaminants. The O<sub>3</sub> One Advanced Plasma Discharge ozone system produces a higher concentration of ozone (more ppm) than most standard ozonator systems. The additional ozone produced by the Advanced Plasma Discharge System allows for contaminants to be removed from your spa water faster. This results in less chemical usage and water that has a high clarity level.

### Crystal Clear Purification Chamber®

#### Ozone Efficiency Booster

The Crystal Clear Purification Chamber® gives ozone a longer period of time to penetrate organic materials while in their energetic state (*before converting back to oxygen*) thus drastically increasing its efficiency. Energetic ozone dissipates before entering the hot tub bathing area.

### EcoClean® Salt Water Generator

#### Alternative to Traditional Spa Sanitation

The EcoClean® Salt Water Generator is an eco-friendly alternative method of sanitizing your spa water. The continuous generation of bromine reduces the amount of sanitizers needed for spa operation. Bathing water is softer, odorless, easy on sensitive skin and requires less frequent monitoring than standard sanitation methods.

### EcoClean® UV Sterilizer

#### Complete Bacteria Annihilation

The EcoClean® UV Sterilizer uses ultraviolet light that is calibrated to a specific light spectrum to effectively eradicate 99.9 percent of all bacteria that is exposed to it. UV sterilization systems have long been used for purifying drinking water and now its sterilization prowess can be used to effectively purify your spa water.

# The Strongest Shell

## Coast Spas® has partnered with Owens Corning® to Deliver the Toughest and Most Durable Hot Tub Shells Available.

Your hot tub starts its life as a sheet of premium acrylic. It is then heated and vacuum-formed to take on the shape of a hot tub, at this point the acrylic is fragile and flexible. The acrylic shell is then moved to be reinforced using high-grade Owens Corning® fiberglass. A team of specialists start by applying several layers of fiberglass to the shell, then use rollers to compress those layers together. Steel angle iron is then placed onto those first compressed layers for additional support in specific structural areas. Additional layers of Owens Corning® fiberglass are then added (*up to 12 layers or more are typical for an average-size Coast Spas Model*) and compressed again, by hand, to complete the shell reinforcement.



### WHY DOES SHELL STRENGTH MATTER?

Your Hot Tub or Swim Spa shell is not just one of the most expensive components of your spa, but also the only piece that can never be replaced. If your hot tub cracks, there is no real avenue for structural repair - and your hot tub will no longer be able to be used. Your spa shell is responsible for containing a large volumes of water that has a significant amount of weight. This weight is constantly applying immense pressure to your shell and its integrity has to hold even when faced with environmental fluctuations in temperature and humidity. Ensure your next hot tub has the strength and durability of multi-layer Owens Corning Fiberglass and steel reinforcement.



Built with the Strength of the Pink Panther.





# TRUE COMMERCIAL-GRADE PRESSURIZED FILTRATION

Coast Spas Hot Tubs come standard with Hydro Cyclonic Filtration Systems and Pleatco Dual Core Filters.



In North America it is law for any commercial establishment to have a closed pressurized filtration system on any public pool or hot tub, so why would you accept anything less for your family? Not only is it more efficient and faster than a skim filtration system but it also removes the dirty filter canisters from the bathing area. Without a pressurized system, once the water flow to the filter subsides the debris that was caught in the filter is free to float back into the spa and re-contaminate the water. We like this idea about as much as sitting in the water with the dirty filters. To address this problem Coast Spas developed the Hydro Cyclonic Filtration® System. This is a commercial-grade, pressurized filtration system with the filter canister completely removed from the bathing area. We feel so strongly that the happiest spa owners have the cleanest water, that we made this a standard feature on all of our spas\*. You can rest easy knowing that your spa will have the best filtration system available.

## BENEFITS OF HYDRO CYCLONIC FILTRATION

- No Dirty Filter Sitting in the Hot Tub Water with Bathers.
- Captured Contaminants will Not Re-Enter the Spa Water.
- 20% More Efficient than Skim Filtration Systems
- 83% Faster Than Skim Filtration Systems
- 175 sq.ft. Filter Cartridge, the Largest Available in a Hot Tub.\*\*

\*Hydro Cyclonic Filtration is not available on Patio Series Models. \*\*Omega model has a 50 sq.ft filter.



Hydro Cyclonic Pressurized Canister.

Accessed from outside of the spa water. (shown right)



# Self-Cleaning Sweeper Jet

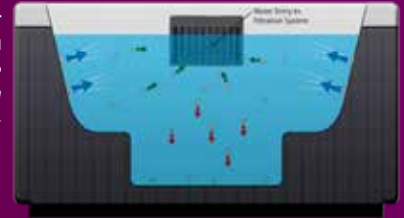


The Floor of a Hot Tub Collects Settled Debris and Contaminants. So Coast Spas Developed the Self-Cleaning Sweeper Jet.

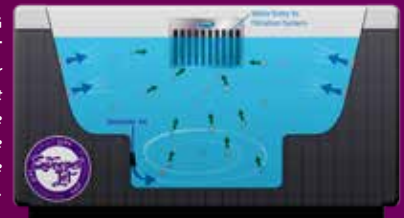
It is inevitable that dirt, sand and other debris will find it's way into your hot tub. It can be brought in on your feet, blow in by the wind or simply fall from the trees or a structure above. Regardless of how it got into your hot tub, the last thing you want is for it to stay in your water - collecting over time on the floor of your spa.

Our Self-Cleaning Sweeper Jet is activated during the filtration cycle and blasts the collected dirt, sand and other debris off the floor to where it can be drawn into the filtration system. It's incredible how something so small could make such a difference to your hot tub enjoyment.

**STANDARD HOT TUB FILTRATION**  
Allows debris to collect at the bottom of your hot tub.



**SELF-CLEANING SWEEPER JET**  
A jet of water positioned to lift debris from the spa bottom to be collected by the filtration system.



# Worldwide Remote App

## Monitor and Control Your Hot Tub From Anywhere

Adjust water temperature, set filter cycles, activate jets, toggle lights (on and off) and even sync your spa clock with a touch of a button.

This new and innovative application gives you remote control of your Coast Spa® via your smart phone, tablet or smart-device from anywhere in the world. All you need is a internet connection and you can see exactly what your spa is doing at any time.



**COAST SPAS - REMOTE SPA CONTROL**  
Available on Apple iOS and Google Android.  
Download for Free Today.

NOTE: Your Spa is must be installed within range of your home wifi network for the Worldwide Remote Application to function. A yearly subscription fee is required after the first year. Check with your local Coast Spas Dealer for additional information.



## Xtreme Power When You Need It

Meet the Coast Spas Xtreme Line of Jet Pumps. From the fan-cooled Monster Flow 7HP pump to the 1.5HP Smart Flow pump, all are designed to push the maximum allowable pressure through to our specially designed Luxury Trillium Massage Jets. During the filtration cycle, our Xtreme pumps will run on an ultra low voltage (1.2Amps for 5HP Super Flow Pumps) and at one third the RPM (3450 high / 1150 low).

Programmable filtration cycles allow you to control when, and for how long, your jet pumps activate to purge your hot tub of debris. During the programmed filtration time, your hot tub pumps will consume about as much power as your backyard aquarium pump.



## Verses 24 Hour Circulation Pumps

Many hot tubs use a 24 Hour Circulation Pump or "circ" pump that will run 24/7 to constantly circulate the water in your hot tub. Circ pumps are touted as being a cost-saving feature due to their small size and low power draw. It is true that circulation pumps use less energy (0.7amps compared to 1.2amps for Coast Spas' 5HP Super Flow) however, instead of running at an average of 8 hours per day (Coast Spas' programmable filtration), they're running continuously 24 hours a day, 7 days a week.



## Circulation Pump Vs. Jet Pump Filtration How much does each system cost?

See the the chart (right) showing energy requirements and pump specifications for both Coast Spas' 5HP Super Flow Pump and a standard Circulation Pump.

Calculations are produced in an equal environment for each system with a set temperature of 102 degrees Fahrenheit. The energy usage and cost above does not factor in the energy required to heat the spa (for both Circ and Non-Circ Systems). Factors that can affect the energy cost (for both systems) are: Volume of spa (water capacity), set temperature, frequency of use, ambient temperature and cost of KWH.

| Pump Style                        | Coast Spas Super Flow (5HP 2 Speed 56 Frame Pump) | Circulation Pump (48 Frame) |
|-----------------------------------|---|-----------------------------|
| Revolutions Per Min (HI - LOW)    | 3450 / 1150                                       | 1725 / 1425                 |
| Electrical Voltage (Volts)        | 230   | 230                         |
| Electrical Currents (Amperage)    | 1.2   | 0.7                         |
| Power in Watts                    | 276   | 161                         |
| Average Usage per Day (Hours)     | 8   | 24                          |
| <b>Total Watts Hour Per Day</b>   | <b>2208</b>                                       | <b>3864</b>                 |
| <b>Total Watts Hour Per Month</b> | <b>71.22</b>                                      | <b>124.65</b>               |
| <b>Operating Costs Per Month</b>  | <b>\$19.14</b>                                    | <b>\$40.19</b>              |

## Trust in a Brand That Has Certified Quality

ISO 9001:2008 certification is the highest internationally recognized quality standard for manufacturing. Extensively reviewed yearly by independent audits, Coast Spas is proud to have maintained ISO certification since 2003.

Ensure that your next hot tub or swim spa has ISO 9001:2008 quality certification and rest easy knowing that your spas' quality is not only surface deep.



Proudly Handcrafted in  
**CANADA**



## Superior Pre-shipment Testing

Regardless of the environmental conditions, your hot tub needs to run flawlessly 24 hours per day, everyday - for years. For this reason alone, quality remains one of the most important criteria for hot tub buyers.

Before your hot tub leaves our factory it is filled with water and put through a series of diagnostic, endurance and durability tests. Only after successful completion of our rigorous testing is the spa allowed to continue through production. After being hand-detailed, cleaned and polished - all spas then undergo a final round of evaluation to ensure all workmanship, equipment and construction is consistent with our stringent standards.

**"Quality shall, in every case, take precedence over quantity."**

- Coast Spas Inc.





# Optional Features

Coast Spas has all the most popular features and options available to customize your new hot tub. From vibrant lighting packages to powerful audio systems, we have everything you need to personalize your hot tub. For a complete list of features, definitions and images please visit our website [www.coastspas.com](http://www.coastspas.com).

## LIGHTING

- NorthStar Multi-Color Main Spa Light
- NorthStar Vega Waterline Lighting System
- Extreme LED Lighting System
- Extreme LED GLO Jet Light System

## CABINET ACCESSORIES

- Obsidian Display Panel
- Cedar Top Rail
- Holographic LED Light Strips
- Exterior Light Sconces
- Star Light Exterior Photocell Light System

## PURIFICATION

- O3 One Advanced Ozone System
- LED Crystal Clear Ozone Contact Chamber
- EcoClean UV Sterilizer System
- EcoClean Bromine Salt Water System
- Refresh Button

## MASSAGE BOOST

- Air Blower with Stainless Steel Air Injector Jets
- AquaSole Foot Massage Jets

## AUDIO

- TouchScreen Controlled Bluetooth Audio System
- DM5 MP3/Smartphone Dock Audio System
- PRV Wireless Bluetooth Audio System
- ADD
- Flushmounted or Pop-Up Retractable Speakers
- Subwoofer or Extreme Subwoofer

## INSULATION

- Foam Core Insulation (*Semi-Full Foam*)
- Full Foam Insulation (*Completely Insulated*)
- Eco Air Vents

## COVER

- Thicker 5" x 3" Energy Saver Cover
- Variety of Cover Colors Available

## ADDITIONAL

- Aromatherapy Infusion System
- Cascade Stone Garden (*Infinity Edge Spas Only*)
- Worldwide Spa Remote Module



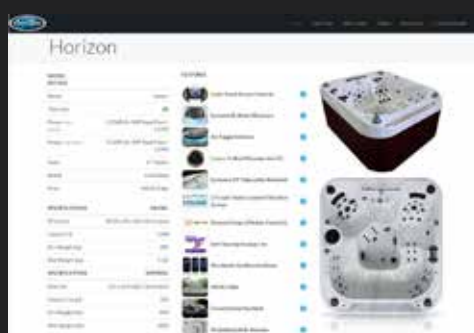
# Build Your Perfect Spa

Go online today to build your own Coast Spas hot tub. Select your model, choose colors and add accessories. You can review detailed information on every standard/optional feature available, view larger images and even video.

Visit Coast Spas online today @ [www.coastspas.com](http://www.coastspas.com)



1. Visit [www.coastspas.com](http://www.coastspas.com)



2. Select Your Hot Tub



3. Customize with Your Favorite Features



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[www.coastspas.com](http://www.coastspas.com)



AUTHORIZED COAST SPAS DEALER

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