



Michael Phelps

MICHAEL PHELPS SIGNATURE SWIM SPAS

by  MASTER SPAS®



You don't have to be **Michael Phelps** to train like Michael Phelps



Bob Bowman – personal coach to Michael Phelps – has established himself as one of the preminent coaches in the sport of swimming.



18-time Gold Medal Winner Michael Phelps, provided valuable input on the Michael Phelps Signature Swim Spas by Master Spas.



One bold design and the revolution in swim spas is in motion.

The sleek, European-inspired styling of the Michael Phelps Signature Swim Spas luxury line of swim and fitness spas by Master Spas is unlike any swim spa that has come before — and is setting the standard for every swim spa to come. With its sublime lines, the curves are an integral part of its technical achievement and critical acclaim. The patent-pending Wave Propulsion™ Technology and the exclusive Xtreme Therapy Seat and Cove allows the swim spa to deliver an incredibly luxurious experience. From the energizing benefits of swimming, training, and aquatic exercise to the incomparable health rewards and relaxation of hydrotherapy, the Michael Phelps Signature Swim Spas by Master

Spas line of swim and fitness spas offers endless options. You can explore and enjoy them all in the comfort and convenience of your home.

Join the revolution in home fitness.

“Hi, I’m Michael Phelps. I’ve been swimming just about my whole life and I know the benefits of swimming regularly. But sometimes access to a pool is limited and not every backyard or climate is right for a pool. That’s why Master Spas took my input and that of my coach, Bob Bowman, to create the perfect solution – the Michael Phelps Signature Swim Spa by Master Spas.”



Swimming: One of the Most Beneficial Forms of Exercise

The revolutionary Michael Phelps Signature Swim Spas by Master Spas are one of a kind.

Swimming is widely accepted as one of the most beneficial forms of exercise — ideal for building aerobic endurance and physical strength with low impact on joints and muscles. Yet access to pools can be challenging, and ordinary swim spas lack performance and require costly electrical upgrades. That's why a Michael Phelps Swim Spa by Master Spas is your best and smartest choice. All Michael Phelps Swim Spas by Master Spas are energy efficient, easy to install and maintain, and offer the exemplary features you, your family and friends deserve.



SWIMMING BY DESIGN The Wave Propulsion™ Technology features a unique propeller design that provides a wider, deeper, and smoother current — giving you a swimming experience that is far superior to any other swim spa. The resistance is fully adjustable with the SwimNumber System™ that allows swimmers of varying skills to customize the flow. And convenient digital controls allow you to set the water temperature where it's most comfortable for you. That's why consumers in an independent third party blind comparison with the leading competitors chose the Master Spas Swim Spa System as the top swim spa by a wide margin.

SWIMMING FOR LONGER, BETTER LIVING A new study shows that swimming cuts men's risk of dying by about 50% compared to runners, walkers and

their sedentary peers. The University of South Carolina study led by Dr. Steven Blair evaluated comprehensive physical exams and behavioral surveys from more than 40,000 men, age 20-90 years, enrolled in the Aerobics Center Longitudinal Study (ACLS) over the last 32 years. "We also observed lower mortality in swimmers than in runners," Blair explains. "Therefore, swimming appears to be a healthful alternative to other types of physical activity... In an earlier study in this same population, we found that both women and men had similar benefits from swimming in terms of fitness and other health indicators." The results were presented at the 2008 World Aquatic Health™ Conference in Colorado Springs, Colorado, and have been published in the International Journal of Aquatic Research and Education.





JOIN THE SWIMMING REVOLUTION



"A great feature of this swim spa is that you can swim every stroke against the Wave Propulsion™ System. I find that the breaststroke is a stroke that is particularly good to do in the swim spa because the current itself encourages you to put your hands in the proper position up at the surface, rather than down below where a lot of people like to swim when they are first learning the breaststroke. I know this helped Michael Phelps quite a bit in his training and was a primary focus that we used with him in the swim spa. I am certain that really helped his breaststroke in the Gold Medal swim in the 200 IM."

- Bob Bowman

Fitness & Training

Aquatic exercise is rapidly growing in popularity across the country. Unlike other swim and fitness spas, the Michael Phelps Signature Swim Spas by Master Spas have a large flat floor with no hidden obstacles. The water's buoyancy and controlled temperature make the swim spa ideal for a variety of fitness exercises. You can jog in place against a gentle current, use an optional kickboard or use the H2Xercise System that includes a rowing kit, resistance bands, H2Xercise Bells, H2Xercise Ankle Fins, the H2Xercise Aquatic Workout book and comes standard with all models*. With the current off, you can experience the benefits of resistance training and range of motion exercises. A stainless steel grab bar at the end of the swim spa helps facilitate your workout.

"As a Doctor of Physical Therapy as well as a Certified Strength and Conditioning Specialist who has specialized in Aquatic Therapy for over 25 years, I have treated numerous types of orthopedic and neurological conditions. I have witnessed first hand the power and potential that the water provides in assisting people to improve their physical as well as psychological well-being.

Whether your goal is to improve flexibility, balance, coordination, your level of fitness or incorporate aquatic cross training into your existing fitness program, Master Spas swim spas are the perfect aquatic machine."

- Dr. Rick McAvoy PT, DPT, CSCS



HEALTH

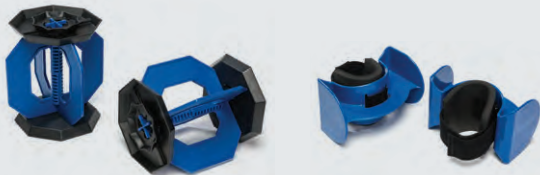
Aquatic Therapy

Millions of people with chronic pain can enjoy an improved quality of life through aquatic exercise and therapy. If you're struggling with arthritis, fibromyalgia, back pain, or the side effects of being overweight, there's very promising research that shows exercising and walking in warm water can offer considerable benefits. Water's buoyancy virtually eliminates the effects of gravity – supporting 90 percent of the body's weight for reduced impact and greater flexibility. For example, a 140 lb person weighs only 14 lbs in the water. This diminished weight bearing stress helps aid in strengthening weak muscles and improving balance and confidence. Michael Phelps Swim Spas by Master Spas are designed with features to meet your specific needs, so you can utilize this therapy in the convenience and privacy of your own home, year-round.



Looking for solutions for pain relief and other health benefits of Aquatic Therapy? Get your free booklet at MichaelPhelpsSwimSpa.com.

H2Xercise System*



H2XERCISE BELLS

This unique design allows for adjustability in four varying resistance levels to accommodate any user and fitness level. Whether the goal is rehabilitation or high-level performance training, these are the dumbbells for you.

H2XERCISE ANKLE FINS

These form fitting, comfortable fins provide a smooth accommodating resistance in every direction that you move. They allow you to strengthen the muscles that you use every day in an effective and efficient manner.



H2XERCISE: AQUATIC WORKOUT FOR EVERY FITNESS LEVEL

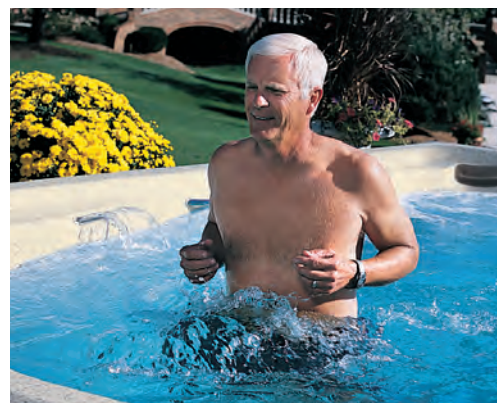
A new way to exercise. Dr. Rick McAvoy, PT, DPT, CSCS and Professor of Hydrotherapy has authored an exercise program written exclusively for the Master Spas line of swim spas. This program is designed specifically to help you get the most out of your swim spa and is presented in an easy-to-follow format.



H2XERCISE: ROWING KIT AND RESISTANCE BANDS

Easy to connect, use the rowing kit for upper body strength and endurance training. When you're done, just release the four fastening points and store it in the durable H2Xercise bag for your next session. Multiple resistance bands and attachments are perfect for a wide variety of strength and flexibility exercises.

*Free with the warranty registration of your spa







Family and Friends Fun Center

As remarkable as the Michael Phelps Signature Swim Spas by Master Spas are for swimming, fitness, and therapy, we designed them also to be the perfect backyard family and friends fun center. All Michael Phelps Signature Swim Spas by Master Spas swim and fitness spas are ideal for year-round enjoyment and learning. Children can learn how to swim for the very first time in a very safe and controlled environment where they feel comfortable and at ease. Installation takes only one day, but the enjoyment will last a lifetime!



We'll help you create the ideal backyard oasis, too! Enjoy standard waterfalls, LED lights and an optional high-end stereo system with Bluetooth technology and rich sounding speakers. This system even enables you to watch your favorite shows or movies through your iPad®! Ask your dealer about our waterproof iPad® case and heavy duty suction stand that lets you position your "cinema" anywhere in the spa.

A Michael Phelps Signature Swim Spa by Master Spas will make a dramatic difference in your home and in your family's well being. And today is the perfect day to choose your swim spa!

The **DELUXE FUSION BT SOUND SYSTEM** is an available option for any Master Spas Swim Spa. The rugged design and water resistant housing includes a docking station, FM tuner, USB connector, 3.5 mm connector and Bluetooth technology. This allows you to connect to most any source and enjoy your favorite music while relaxing, exercising, or swimming in your backyard fun center. The hand-held, waterproof remote makes it simple, while the speakers and subwoofer makes it sound great! Just push play.



Hydrotherapy Jets Deliver Soothing Relief for a True Full-body Massage

There is no better cure for life's daily dose of stress than a therapeutic spa massage. Whether your goal is to improve circulation, relieve pressure on your joints, soothe aching muscles, or simply melt away the tension and fatigue, we offer the most luxurious spa experience. Powerful pumps give you complete control of the strength of the jets — from a gentle touch to maximum muscle-kneading force. And convenient steps allow you to enter and exit safely.

XTREME THERAPY SEAT Our exclusive Xtreme Therapy Seat is ergonomically designed to wrap you in comfort while delivering the ultimate in hydrotherapy. A unique pattern of jets provides complete coverage for your back, while additional jets focus on the hips, thighs, calves, arms, wrists, and hands.

XTREME THERAPY COVE Likewise, the Xtreme Therapy Cove allows you to find the optimum position for a complete therapeutic massage for your lower back, hips, thighs and calves.

MASTER BLASTER™ FOOT MASSAGE THERAPY The Master Blaster™ foot massage jets deliver soothing relief to key pressure points for a true full-body massage.



STRESSRELIEF™ NECK AND SHOULDER SEAT* Experience the reverse molded StressRelief™ Neck and Shoulder Seat featuring specially designed shoulder jets that apply tension-relieving massage where it's needed most, across the neck and shoulders.



The Master Blaster™ is available on the MP Momentum.



Xtreme Therapy Cove



***StressRelief™ Neck and Shoulder Seat,**
shown with the optional Afterglow Jet Package,
which is only available on the MP Momentum.



The Convenience of Wi-Fi

Set the mood prior to entering your swim spa, with the right lighting, water temperature, and running massage pumps all from the convenience of your Apple® or Android® device. Remotely control the operations of your spa via an integrated Wi-Fi module that works with a Wi-Fi spa control app.



The MP Momentum: Two Bodies of Water, Two Different Temperatures

Get in and say hello to a whole new level of physical and mental fitness. This is where the sweet spot of a swim spa meets the power of a hydrothermal therapy hot tub. Where the benefits of both are joined to satisfy self-discipline and self-indulgence alike. This is the MP Momentum™ by Master Spas — the best home spa experience of your life.

As the largest domestic swim spa available, the MP Momentum by Master Spas features the full power Wave Propulsion™ Technology System for a deeper, wider, smoother water current that is adjustable for individual resistance levels. On the other side, a full-size hydrotherapy hot tub with 36 jets and ergonomic seating designed to give your mind, body, and spirit a thorough rejuvenation. Enjoy a swim with water set to a personal comfort zone in the 80's, then settle into the hot tub side with the hydrothermal therapy set up to 104°. Say good-bye to the tensions, aches, and stresses of the day. It's more than a sensation; it's your solution.

SWIM If you are a recreational swimmer, an avid athlete, or a person who needs the buoyancy of water to avoid stress on your body, you can realize the benefits of a Michael Phelps Signature Swim Spa by Master Spas, year-round, in your backyard.

ENJOY The Afterglow Jet Package* illuminates the larger crystal-like jets in the hot tub with an enlightening cascade of color. Enjoy the Deluxe Fusion BT Sound System* for exceptional sound for your favorite music.

RELAX Say good-bye to stress, and hello to relaxation. The hot tub side of the MP Momentum will treat you with a hydrothermal massage that will renew your spirit. Our exclusive Xtreme Therapy Seat is ergonomically designed to wrap you in comfort while delivering the ultimate in hydrotherapy. Experience the reverse molded StressRelief™ Neck and Shoulder Seat featuring specially designed shoulder jets that apply tension-relieving massage where it's needed most, across the neck and shoulders. The Master Blaster™ foot massage jets deliver soothing relief to key pressure points for a truly full-body massage.

* Optional



ENERGY
Efficient

The engineered design makes this
the most energy efficient swim spa
you can buy!

www.MichaelPhelpsSwimSpa.com

SWIM SPA





You don't have to be **Michael Phelps** to train like Michael Phelps

Success is achieved by reaching and surpassing goals. Just ask Michael Phelps. Throughout his career, Michael has set lofty goals and then worked tirelessly to achieve them. Now, with the introduction of the innovative SwimNumber App (SNAPP), it's even easier to achieve your personal goals in swimming and fitness.



SwimNumber App (SNAPP)

Designed exclusively for use with Michael Phelps Signature Swim Spas by Master Spas, SNAPP will help you design and control a custom Smart

Workout that meets your specific needs and reaches your fitness goals. Available to download through the Apple App Store for your iPad® or iPad® mini, SNAPP is easy to use, customize, and operate as it literally takes over the Wave Propulsion™ System of your swim spa and will intuitively change the speed of the water current at timed increments while the user is swimming or exercising. SNAPP will track your progress including distance, calories, time, and more. It also allows you to manage your workout history by storing workouts for future reference, as well as share your results on social media or via email.

SNAPP also features preprogrammed Smart Workouts and videos designed by world-renowned swimming coach Bob Bowman, and aquatic fitness expert Dr. Rick McAvoy along with exercise workouts designed for that inner triathlete in all of us.

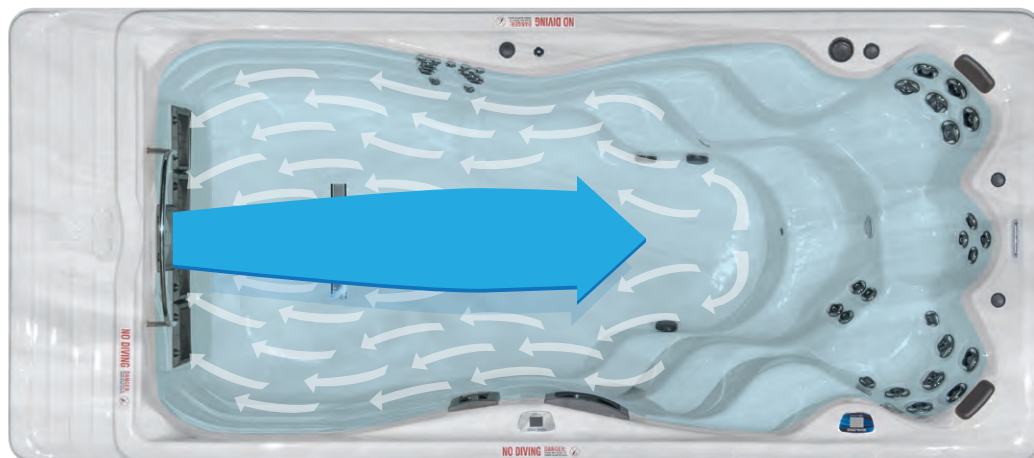
Meet and exceed your swimming and fitness goals using your Michael Phelps Signature Swim Spa by Master Spas and SNAPP.



FEATURES



The unique design of our swim spas and Wave Propulsion System makes the current return along the bottom and curved walls, outside of the current flow, reducing turbulence and allowing for smoother water flow and a better swimming experience.



A Clear Difference

What sets the Michael Phelps Signature Swim Spas by Master Spas line of swim, fitness, and therapy spas apart from the crowd? Actually, the difference is pretty clear. The revolutionary Wave Propulsion™ Technology System delivers a deep and wide current of pure water flow with virtually no turbulence compared to industry standard jetted swim spas. The unique propeller design of the Wave Propulsion™ System does not require air to be introduced into the water to increase its strength. This allows for a more realistic swimming experience with less turbulence and the ability to swim any stroke you want.



WHAT'S YOUR SWIM NUMBER? You don't need to be Michael Phelps to train like Michael Phelps but the variable speed motor of our Wave Propulsion™ System allows you to try. Exclusive to Michael

Phelps Signature Swim Spas by Master Spas, the SwimNumber™ System allows you to choose your level of resistance created by the Wave Propulsion™ System. With varying levels from 0-100, you can find the ideal speed for you to swim, exercise, or train against. It's as easy as finding your number.

SMART WORKOUTS Also exclusive with the SwimNumber™ System, are preprogrammed Smart Workouts including beginner, intermediate, and advanced levels. Each Smart Workout changes the speed of the water current at different timed increments during the routine.

Choose the Wave You Want to Catch

We all have specific needs and abilities and most of us won't need to swim or exercise at the same level that Michael Phelps does. That's why we have created three different levels of our Wave Propulsion System. Choose which one is best for you and catch the wave.



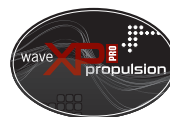
WAVE PROPULSION

Standard on most Michael Phelps Swim Spas, the Wave Propulsion System produces almost 500 gallons of water flow per minute.



WAVE XP PROPULSION

Optional on most models but standard on the MP Signature and MP Signature S, the Wave XP Propulsion System generates up to almost 1,500 gallons of water flow per minute and is ideal for anyone with a desire to train or use the swim spa as the center piece of their swimming routine.



WAVE XP PRO PROPULSION Optional on only the MP Signature and MP Signature S models, the Wave XP Pro requires 100 amp service and generates almost 2,000 gallons of water flow per minute. The Wave XP Pro System is ideal for those in serious training mode.



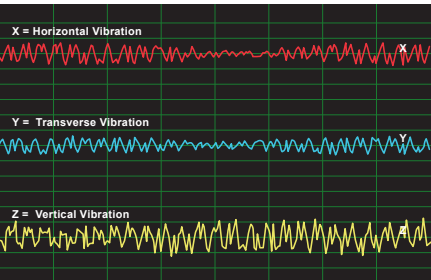
THE SHAPE OF A BETTER CURRENT

So what does the shape of your Michael Phelps Signature Swim Spa by Master Spas have to do with its performance? Actually, a lot. The unique curves found in each model not only are integral to the structural integrity of the swim spa to ensure a long lasting product, but they also have a strong influence on the flow of the current.

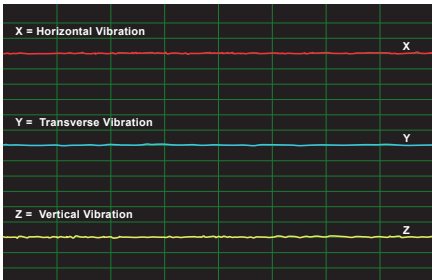
Noise Reduction System

The little things in life make such a big difference for us. It could be the smile of a young child at the end of a long day or maybe it's the fact you hit all the green lights on your morning commute. One thing that's been more difficult to find in these busy times is a quiet, relaxing place to rejuvenate yourself. Now the most relaxing spas in the world just got even better with our exclusive Noise Reduction System (NRS).

The NRS is the result of advanced engineering innovation that reduces pump and motor vibration by 150% over the industry standard mounting system, making it even easier to find your quiet place.



Industry Standard



Master Spas Noise Reduction System

LESS NOISE = MORE RELAXING The heart of Master Spas Noise Reduction System (NRS) is the unique motor mount developed by Master Spas world class engineers and our industry leading suppliers. The NRS is featured on Pump 1 on every Michael Phelps Swim Spa.



Clean, Refreshing Water

At Master Spas, we want you to spend more time enjoying our products and less time taking care of them. That's why, over a decade ago, we developed the exclusive and patented EcoPur® System.

ECOPUR® SYSTEM Taking a hint or two from Mother Nature, the EcoPur® System incorporates a specific blend of minerals into one of the filters in your swim spa. As the water rushes into, over, and through the EcoPur® filter it is not only filtering large contaminants from the water. The water is also absorbing the special blend of minerals, including copper (Cu) and Zinc (Zn), which create an electro-chemical reaction that eliminates most microorganisms and removes

heavy metals from the water, resulting in sparkling water that feels softer and doesn't have the harsh chemical smells associated with normal systems.

Every Michael Phelps Signature Swim Spa by Master Spas also features an advanced Ozone system that kills pathogens and microorganisms, destroys organic materials, and oxidizes non-organic contaminants to keep your water clean and refreshing every time you use your swim spa.



Mast3rPur™

THE POWER OF 3

Mast3rPur™ Water Management System*

The synergistic blend of three proven natural sanitizers provides water quality and spa care not found in any other spa, including salt systems.

The Mast3rPur™ Water Management System dramatically reduces harsh chemical consumption, like chlorine, while removing many heavy metals and chloramines for water that looks crystal clear, smells fresh, and has a silky feel. This innovative, exclusive benefit is due to the power of three elements:



When absorbed in water, ozone kills pathogens and microorganisms, destroys organics, and oxidizes non-organic contaminants.



When germicidal UV-C light is exposed to water it inactivates microorganisms and breaks down chloramines.



The unique combination of copper and zinc in the patented EcoPur® filters creates an electro-chemical reaction to eliminate many microorganisms and remove heavy metals such as lead and mercury.

Each of the three elements are proven effective water management tools but when they are combined, their synergy makes them dramatically more effective through a chemical reaction known as Advanced Oxidation Process (AOP). AOP is superior to other systems because it produces powerful hydroxyl radicals that maximize disinfection and reduces chloramines fast and effectively. Clean, clear, fresh smelling, and silkier water is available now with less work...another innovative, exclusive benefit only available through Master Spas.



Better Performance and Energy Efficient

Not only do Michael Phelps Signature Swim Spas by Master Spas outperform other swim spas, they actually cost less to operate too. In fact, our swim spas are the most energy efficient swim spas on the market today. The ultra energy-efficient motor used as part of the Wave Propulsion™ System costs up to 70% less to operate than industry standards. Most Michael Phelps Signature Swim Spas* only require a 50 amp electrical service while other brands require 100 amps+ to deliver an inferior experience.

All Michael Phelps Signature Swim Spas by Master Spas are built to be used year-round in every possible climate. In fact, environmentally-friendly Icynene foam insulation makes Michael Phelps Signature Swim Spas by Master Spas the most energy efficient swim spas in the industry. Every swim spa is built to not only meet but to exceed the stringent California Energy Commission (CEC) efficiency standards. All resulting in what really matters — a superior swim spa experience and savings for you and your monthly utility bill.

ADVANTAGES OF ICYNE NE INSULATION OVER URETHANE INSULATION

- Icynene foam retains its insulating value for the life of the product unlike Urethane based foam that can lose 50% of its insulating value within two years
- Icynene does not produce any harmful off-gas
- Icynene is mold and mildew resistant
- Icynene is the only insulating material certified by the Enviroidesic Certification Program for healthier air quality

*MP Momentum requires an 80 Amp System, and the Wave XP Pro option requires a 100 Amp System

SWIM YEAR-ROUND

PREMIUM OPTIONS

F FUSION SOUND SYSTEM

DELUXE FUSION BT SOUND SYSTEM includes a docking station and an FM Tuner controlled through the water resistant remote control. It also includes four marine grade speakers, subwoofer and Bluetooth capability.

DELUXE FUSION AIR SOUND SYSTEM includes Bluetooth capability for streaming your favorite music plus an FM Tuner controlled through the water resistant remote control, four marine grade speakers, and a subwoofer.

M MAST3RPUR™ WATER MANAGEMENT SYSTEM This water management system is a synergistic blend of three proven natural water sanitizers that when combined makes them dramatically more effective through a chemical reaction known as Advanced Oxidation Process. This results in clean, clear, fresh smelling, and silkier water. The Mast3rPur™ option comes equipped with the QuietFlo Water Care System, a 24-hour circulation pump.

X WAVE XP For strong swimmers, upgrade to the Wave XP with a larger motor and a specially designed propeller to produce two and a half times more flow than the standard system.

P WAVE XP PRO Available for the MP Signature and MP Signature S only. For elite swimmers, upgrade to the Wave XP Pro, which is 40% more powerful than the Wave XP. 100 amp system required.

A AFTERGLOW JET PACKAGE The Afterglow Jet Package illuminates the larger crystal-like jets in the hot tub side of the MP Momentum and MP Momentum D.

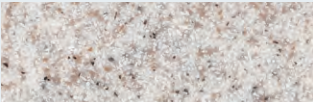
S STEEL FRAME The powder coated box steel frame provides the toughest, most durable frame you'll find anywhere.

C UNDERWATER CAMERA For swimmers who like to evaluate their performance.

SHELL OPTIONS



Sterling Silver Marble



Sierra

SKIRT OPTIONS

Match the color of your spa with the skirting of your choice for a distinctive combination that's truly your own. Choose from the standard DuraMaster polymer skirting that is so durable, it comes with a **lifetime** warranty. The optional MasterTech™ skirting has the look of real wood, but is virtually maintenance free.

Standard DuraMaster
Premium™ Skirting



Portabello

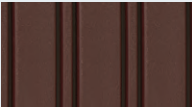


Espresso

Standard DuraMaster II
Ultra Poly Skirting**

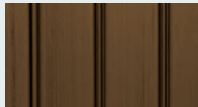


Portabello

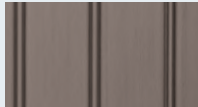


Espresso

Optional
MasterTech™
Premium Synthetic Skirting



Walnut Grove



Driftwood

* Free with the warranty registration of your swim spa. ** Standard on Deep models only.



MP MOMENTUM / MP MOMENTUM D

Dimensions	231" x 94" (587 cm x 239 cm)
Momentum Depth	51" (130 cm)
Momentum D Depth	60" (152 cm)
Momentum Water Capacity	2,050 Gallons (7,760 L)
Momentum D Water Capacity	2,320 Gallons (8,782 L)
Momentum Weight: Dry/Full	2,740 lbs. (1,243 kg) / 20,950 lbs. (9,503 kg)
Momentum D Weight: Dry/Full	2,900 lbs. (1,315 kg) / 23,360 lbs. (10,596 kg)
Propulsion System	Wave Propulsion™ Technology
Power Requirement	80 Amp System
Pumps	3
Stainless Steel Jets	45 Jets, 2 Master Blasters
Water Features	5
Ozone System	Standard
Filtration	EcoPur®
LED Lighting	Waterline
Premium Features	Wi-Fi Module, Noise Reduction System
Exclusive Accessories	SwimNumber App, H2Xercise System*
Premium Options	F M X A S C



MP SIGNATURE

Dimensions	215"x 94" (546 cm x 239 cm)
Depth	60" (152 cm)
Water Capacity	2,275 Gallons (8,612 L)
Weight: Dry/Full	3,240 lbs. (1,470 kg) / 22,955 lbs. (10,412 kg)
Propulsion System	Wave XP Propulsion™ Technology
Power Requirement	50 Amp System
Pumps	2
Stainless Steel Jets	39
Water Features	1
Ozone System	Standard
Filtration	EcoPur®
LED Lighting	Waterline
Premium Features	Wi-Fi Module, Noise Reduction System
Exclusive Accessories	SwimNumber App, H2Xercise System*
Premium Options	F M P S C



MP SIGNATURE S

Dimensions	215"x 94" (546 cm x 239 cm)
Depth	60" (152 cm)
Water Capacity	2,270 Gallons (8,593 L)
Weight: Dry/Full	3,290 lbs. (1,492 kg) / 22,965 lbs. (10,417 kg)
Propulsion System	Wave XP Propulsion™ Technology
Power Requirement	50 Amp System
Pumps	2
Stainless Steel Jets	33
Water Features	2
Ozone System	Standard
Filtration	EcoPur®
LED Lighting	Waterline
Premium Features	Wi-Fi Module, Noise Reduction System
Exclusive Accessories	SwimNumber App, H2Xercise System*
Premium Options	F M P S C



MP FORCE / MP FORCE D

Dimensions	201"x 94" (511 cm x 239 cm)
Force Depth	51" (130 cm)
Force D Depth	60" (152 cm)
Force Water Capacity	1,635 Gallons (6,189 L)
Force D Water Capacity	1,935 Gallons (7,325 L)
Force Weight: Dry/Full	2,700 lbs. (1,225 kg) / 17,080 lbs. (7,747 kg)
Force D Weight: Dry/Full	3,050 lbs. (1,383 kg) / 19,930 lbs. (9,040 kg)
Propulsion System	Wave Propulsion™ Technology
Power Requirement	50 Amp System
Pumps	2
Stainless Steel Jets	39
Water Features	5
Ozone System	Standard
Filtration	EcoPur®
LED Lighting	Waterline
Premium Features	Wi-Fi Module, Noise Reduction System
Exclusive Accessories	SwimNumber App, H2Xercise System*
Premium Options	F M X S C



MP IMPACT

Dimensions	174"x 94" (442 cm x 239 cm)
Depth	51" (130 cm)
Water Capacity	1,530 Gallons (5,792 L)
Weight: Dry/Full	2,460 lbs. (1,116 kg) / 15,910 lbs. (7,217 kg)
Propulsion System	Wave Propulsion™ Technology
Power Requirement	50 Amp System
Pumps	2
Stainless Steel Jets	51
Water Features	2
Ozone System	Standard
Filtration	EcoPur®
LED Lighting	Waterline
Premium Features	Wi-Fi Module, Noise Reduction System
Exclusive Accessories	SwimNumber App, H2Xercise System*
Premium Options	F M X S C

*Free with the warranty registration of your swim spa.

You don't have to be
Michael Phelps
to train like Michael Phelps

*Michael
Phelps*



OFFICIAL SUPPLIER



MICHAEL PHELPS SIGNATURE SWIM SPAS

by  MASTER SPAS®

MASTER SPAS CARES FOR CURES

Master Spas is pleased and proud to assist two foundations dedicated to finding and funding the cures for life-hindering diseases.



Along with the Lupus Foundation of America, we have initiated a campaign to help raise awareness and find a cure for this debilitating disease that affects more than 1.5 million Americans. Part of the profit of each spa sold will go to the Lupus Foundation.



Master Spas has joined forces with the Vera Bradley Foundation for Breast Cancer to eradicate breast cancer, a life-threatening disease, by providing financial support for research and research-related projects.

CARES FOR KIDS

Master Spas and their dealers were part of building a new school complex in 2013 for the NAZ Children's Centre in Rose Hall, Jamaica. This specialized school does an outstanding job with children ages 4-11, as well as working with children with developmental problems. With every Master Spas Swim Spa sold, a donation will be made to the NAZ Children's Centre Scholarship Fund.



For more information, visit MasterSpas.com/cares.



OFFICIAL SUPPLIER



Michael Phelps Signature Swim Spas by Master Spas are manufactured by Master Spas, the world's largest swim spa manufacturer. Master Spas swim spas have been featured on national television shows including ABC's "The View" and on Discovery Channel's "How It's Made."



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VIEW VIDEO

Master Spas reserves the right to change specifications or features without notice. Master Spas is a manufacturer of spas and related products and we stand behind every product we produce pursuant to those representations which are stated in our written limited warranty. Your dealer is an independent business person or company and not an employee or agent of Master Spas, Inc. We cannot and do not accept any responsibility or liability for any other representations, statements or contracts made by any dealer beyond the provisions of our written limited warranty.

REMINDER: Never allow anyone to dive into a swim spa. Always enter feet first.



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